

SMOOTHER High-speed Roll-up Door







High Air-Tightenss \times Wind resistance \times Eco =

SMOOTHER



SMOOTHER SERIES

More environmentally and user friendly. SMOOTHER satisfies customer needs.

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Nine Distinctive Features



The Smoother is an Eco Mark-certified product, justified by running the energy saving diagnostic service.

ECIO

Energy saving

The Smoother RB-Series* has received Eco Mark Certification granted to products that are certified to be environmentally friendly.

言速開です「大小ない エコマーク認定番号

第10123020号 (株)ユニフロ-

(RB シリーズ)

Energy saving effects are demonstrated just by replacing your currently installed air curtain with the Smoother.

Contact us for an energy saving diagnostic demonstration, based on your usage enviroment.





29.3 m/s of wind pressure resistance when fully closed. The industry's highest level of wind pressure resistance enables smooth opening and closing.

*Converted value (to wind speed), calculated based on the RB-4Z with an effective opening width of $6{,}050~\text{mm}.$

With bearings or rollers on the pipe ends, SMOOTHER easily opens and closes without a steel shutter even in strong winds thanks to bearings (rollers) on the pipe ends. Achieves the industry's highest level of wind pressure resistance among ultra-large shutters.



RB-1 RB-1Ta

RB-2s

RB-3s

RB-4Z

RB-2s (H=5000)

Bearings on the pipe end of the sheet (RB-4Z)

Wind pressure-resistant performance(Wind pressure at which the pipe yields or comes off from the rail when stopping at the lowermost level)



Wind pressure-resistant performance(Wind pressure at with the pipe yields or comes off from the rail when stopping at the lowermost level) (Pa)

Effective opening width (m)	1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
RB-1	963	428	241	154	107														
RB-1Ta	1,815	807	454	290	202														
RB-2s	6,370	2,831	1,593	1,019	708	520	398	315											
RB-3s								315	255	211	160								
RB-4Z											419	357	308	268	229	185	152	126	105

Wind velocity resistant performance(When in operation: wind velocity at which the sheet can descend)



*This performance data is not a guaranteed value in any way. Be careful because it varies depending on the wind direction, usage environment, etc.

Effective opening width (m)	1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
RB-1 (H=3m)	9.8	8.7	7.9	7.7	7.5														
RB-1Ta (H=3m)	14.0	12.7	11.7	11.4	11.3														
RB-2s (H=5m)	12.0	11.3	10.9	10.6	10.4	10.3	10.2	10.1											
RB-3s (H=5m)									10.1	10.0	10.0								
RB-4Z (H=6m)											13.4	13.4	13.4	13.4	13.3	13.3	13.3	13.3	13.

Standardized antistatic and flame retardant sheets ensure a safer environment. Newly adopted structure prevents the build up of static electricity.

The RA-2E Smoother is an explosion-proof sheet shutter that allows use in explosion-prone are as such as chemical plants, up to classification zone 2.

In addition to the adoption of the industry's first-ever antistatic flameproof sheet, an "instant static electricity elimination structure" (patent pending) has been developed. With this structure, any static electricity that may be generated when the sheet shutter is opened or closed is instantly discharged, preventing the build up of static electricity and resulting in significantly improved safety.

* Zone 2 is:

An area where an explosive atmosphere is unlikely to develop during the normal operation of plants or similar facilities, or where such an atmosphere may develop only for a short time even during abnormal operation (excerpt from JNIOSH Explosion-Proof Guidelines for Plants' Electric Equipment).

Electric equipment used in such a hazardous area must be of an approved model type.

[Voltage generated by sheet shutter opening/closing and its decay time]

S1

<u>S2</u>

S3

S4

Measurement results

A 34V

0s

20V

0s

25V

0s

27V

0s



RA-2E adopting the instant static

10	cethenty u	Schul ge	311 40141 0	1
	А	В	С	
S1				
S2				
S3				
S 4				

— - — Measurement points — Conductive tape
 (Upper: Peak charged electricity voltage; Lower: Decay time
 from peak up to 100V)

Static electricity is instantly discharged! (Compared with our comparable sheet without) the instant static electricity discharge structure) Macauramant regults

Measure	ment results	5	
	A	В	С
S1	203V	211V	242V
51	11.0s	14.9s	12.7s
S2	157V	167V	188V
52	13.6s	18.1s	17.1s
S3	117V	115V	83V
- 33	2.3s	3.3s	0.0s
S4	22V	30V	30V
34	0.0s	0.0s	0.0s
(Linner: Peak	charged electricity y	oltage: Lower: Deca	v time

from peak up to 100V)

*The values indicated here are test results, not guaranteed values.



Explosion proof

Instant static electricity discharge structure

В

25V

0s

11V

0s

21V

0s

17V

0s

С

36V

0s

16V

0s

11V

0s

37V

0s

With this structure, any static electricity that may be generated when the sheet shutter is opened or closed is instantly discharged, as safety measure against built up of static electricity. Dischargeable sheet can be installed optionally in RB-1, RB-1Ta, RB-2s and RB-3s.





Backup power

Backup power option available. The only feature of its kind offered in the industry. Ensures operation during an emergency.

The sheet opens and closes by using the backup power in case of power failure. If emergency evacuation is needed during a power failure, the backup power resolves such situations, whereby closed sheet blocks an evacuation route with someone left inside, as in the case with conventional products.

Backup power can be installed optionally in RB-1, RB-1Ta, RB-2s and RB-3s.

(One of the four types of backup operations can be selected in case of power failure.)

1. Manual operation: Users manually operate the ascend/descend buttons on the operation panel to open and close the sheet (up to two times).

2.Manual operation + External signals: Users manually operate the ascend/descend buttons on the operation panel to open and close the sheet (up to two times). When certain external signals are received, the sheet fully opens.

3. Automatic operation: Detects the stop due to a power failure and automatically opens the sheet.

4. Automatic operation + External signals: Detects the stop due to a power failure and automatically opens the sheet. When certain external signals are received, the sheet fully opens.

	Power outage compensation	Frequency of sheet operation 2 times (in 30 minutes during standby time)
	Output voltage	Nominal DC 96 V
Backup power supply	Battery service life	Recommended replacement every three years
	Type of power supply	Nickel-Metal Hydride battery *Ni-cd battery in only RB-1.
	Charging time	48 hours (charging time required after discharging to below 50% of battery content capacity)



The largest size in the industry for ultrawide opening. (RB-4Z)

The largest size in the industry, enabling up to 60 m^2 of indoor/outdoor opening (10 m in width and 6 m in height).

Allows large and heavily loaded vehicles such as trucks or forklifts to pass through smoothly. Adjustable safety sensors with rail embedded type of two optical axes are also equipped as standard to ensure even higher safety standards.



Creasing design feature at the lower end of sheet provides greater sanitary effect $\langle RB-1 \rangle$

The Smoother RB-1 Series adopts the industry's first creasing design feature for the lower end of the sheet. Under extreme wet conditions in food factories where the lower end of the sheet in water is raised and water drips down from the shutter. With the creasing design feature, the amount of water that drips down is only 1/10 of conventional products. This makes replacing parts easy and provides a greater sanitary effect.

Available with an all stainless steel specification for the main body box and rails or the rails only. These specifications prevent corrosion in places exposed to water.



[RB-1 Standard specification]

(Optional)



[All stainless specification] (Optional)

*In the case of W2000 mm with our product comparison. Values indicated are based on our test results and are not guaranteed values.



HACCP

compatible

Patent

specification

Equipped with a "Flap function" that allows the pipe to easily disengage when something comes into contact with the sheet, thereby preventing possible rail and sheet damages.

RB-1 and RB-1Ta are equipped with the "Flap function" (optional for the RB-2s) as standard. This allows the pipe to easily disengage, thereby preventing possible rail and sheet damage, even if a forklift comes into contact with the sheet.







The lower pipe of the sheet is enclosed in cushion material to reduce shock impact.



Specifications & Options

0	·	Compact Model for Indoor Use		Model for both Indc	oor and Outdoor Us	e	Explosion-Proof Model
Sp	pecifications	RB-1	RB-1Ta	RB-2s	RB-3s	RB-4Z	RA-2E
Effective opening regulation	Effective opening width (mm)	W800~3000	W1000~3000	W1000~4500	W4550~6000	W6050~10000	W1000~4000
Effective regul	Effective opening height (mm)	H900~3000	H1000~3000	H1000	~5000	H2000~6000	H1000~4000
	Вох			Colored steel plate			Colored steel plate
used	Rail			Colored steel plate			Colored steel plate
Components	Rotor pipe	Aluminum	alloyø150		Aluminum alloy ϕ 21	6	Aluminum alloy ϕ 216
odmo	Sheet		Polyester	yarn encapsulated v	rinyl sheet		Antistatic flameproof sheet
O	Middle pipe		¢25.4	φ3	8.1	ϕ 48.6 With rollers on both ends	¢38.1
	Lower pipe	¢25.4	¢38.1	φ3	8.1	ϕ 48.6 With rollers on both ends	¢38.1
pc	Drive		Induction motor (output 400 W) (output 750 W) (output 1.5Kw)		Explosion-proof motor with reduction gears an brakes (d2G4) 400 W		
Operation method	Sheet speed %	1.3m/s(Ascent vel 1.0m/s(Descent ve	locity of the sheet) • elocity of the sheet)	1.2m/s(Ascent velocity of the sheet) 0.6m/s(Descent velocity of the sheet)	0.8m/s(Ascent velocity of the sheet) 0.6m/s(Descent velocity of the sheet)	0.6m/s(6m <w≦8m) (Ascent velocity of the sheet)∙ 0.5m/s(8m<w≦10m)∙0.5m s<br="">(Descent velocity of the sheet)</w≦10m)∙0.5m></w≦8m) 	0.6m/s (Ascent velocity of the sheet) 0.5m/s (Descent velocity of the sheet)
Operat	Upper/ lower limits setting method		Encoder	control and teaching	g control		Upper/lower limit switche and teaching control
	Opening/ closing speed control		Slow	v start/slow stop cor	ntrol		Slow start/ slow stop control
Sensor	Phototube sensor	Photoelectric (phototransmitting /			toelectric tube sens /photoreceiving typ		Explosion-proof type phototube sensor (reflection type)
Po	Single phase AC		.C 200∼240 V 60 Hz) 6A	Three-phas (50 Hz/6	e AC 200 V i0 Hz)6 A	Three-phase AC 200 V (50 Hz/60 Hz)7 A	Three-phase AC 200 V (50 Hz/60 Hz)5 A
	Allowable frequency	12	20 times/h, 2 times/ı	min	90 times/h, 1.5 times/min	60 times/h, 1 times/min	120 times/h, 2 times/min
	Ambient emperature	5~40°C			box -10~40°C ard 5~40°C	·	sheet drumbox -10~40°C control board 5~40°C
	Ambient humidity		There should be no t	freezing or condensa	ation at 20% to 85%	ó.	There should be no freezing or condensatior at 20% to 85%.
	vironmental conditions	٢	There should be no t	oxic gas, powder du	st, and condensatio	n.	There should be no toxic gas, powder dust, and condensation



Sensors



Switches

	Wireless remote control (1-key type / 3-key type)	String switch	String switch (for RA-2E)	Single pushbutton	Explosion-proof single pushbutton	Touchless sensor
					K	
Туре	Receiver:RX13-1143 Transmitter:TX16-1111	_	_	WBSSTT221ON	SJW4200	Panel switch with built-in touchless sensor
Outside dimension	W35×H60×D12.8 (Transmitter)	W140×H154×D33 (main body portion)	W140×H154×D33 (main body portion)	W60×H98×D47.5	W82×H134×D81	W70×H140×D40 (Panel switch)
Power supply	DC12~24V	—	—	—	—	DC6~27V
Power consumption	Below 2.4 W	—	—	—	—	Below 0.25 W
Mountable model	RB-1,RB-1Ta, RB-2s, R B-3s, RB-4Z	RB-1,RB-1Ta, RB-2s, RB-3s, RB-4Z	RA-2E	RB-1,RB-1Ta, RB-2s, RB-3s, RB-4Z	RA-2E	RB-1,RB-1Ta, RB-2s, RB-3s, RB-4Z
Remarks	Possible to use 100 transmitter units in each group, maximum 200 units for one receiver.	_	_	Explosion-proof & jet-proof IP65	Explosion-proof grade d2G4	Built-in to a panel switch made by our company

Other options

Prevents minor collisions between the transport vehicle and the sheet shutter.

Guard pole



Patlite warning lamp Four colors (Red, Yellow, Green, Blue) are available. It turns on a light while activating a sheet shutter when the sheet is at upper or lower limit position.

- Triple pushbutton Outside dimension: W86×H200×D98
- Phototube sensor (phototransmitting / photoreceiving type)
- Buzzer

*Specifications are subject to change without notice for product improvement.

HACCP compatible option

Apart from an insect-proof orange sheet a high performance airtight gasket (optional) also enhances protection against the entry of insects and dust, as well as prevention against temperature loss.

In addition, by, mounting a sloped trapezoid cover on the main body or In addition, mounting the sloping cover on the main body box or the control panel allows easily checking for dirt or grime.

Rails and a main body box made of stainless steel are also available.

Interlocking functions

Two units of Smoothers constitute to a front and rear chamber, which are coordinated via a microprocessor. An interlocking operation in which one side opens and the other side closes, is possible. As it prevents external air from entering, it can enhance air-conditioning efficiency. An optional printed board can be added for linked operation with belt conveyors, AGVs or other equipment.



(Option)

Mesh1003

Mesh1004

Special mesh window material





▲Example of use: Trapezoid cover for main body box



▲Example of use: Trapezoid cover for control box



Insect-proof effect

Compound eye sensitivity curve

300

400

Compound eye sensitivity curve and light transmission vector

500 Cutting a wavelength zone of around 350 nm, to which

insects are most responsive, thereby prevents their entry.

Transparent shee

600

nsect-proof orange shee

700 Wavelength (nm)

Sheet





Insect-proof orange sheet (Antistatic/flame retardant finish : Fire Office Registration No. E- 13 -42766)

100

80

60

40

20

0 200

Light transmittance (%)

 $\langle Explosion-proof finish \rangle$ (RA-2E)

Dimonsion suitable for mounting windows

		Window	Full-span warindow			
	Maximum width	Minimum width	Height	Width	Height	
RB-1				W+110		
RB-1Ta	W-500			W+110	Maximum height set for each span	
RB-2s	VV-500		400	14/1440		
RB-3s		500	400	W+140	cuon opun	
RB-4Z	W-800			_	_	
RA-2E	W-500	1		_	_	

* Windows that can be mounted are 1 to 3 windows for a single span or a full-span window. (The number of windows varies depending on the width of a sheet.)

* Window mounting positions may be located on the first, second, third, and fourth segments.
* Mesh window does not comply with a full-span window.
* For RB-1, if the opening width is less than 900, the maximum width of window is W-300.

The flameproof transparent type window for the RA-2E may become bleached over time due to deterioration.



Sheet window

A window on the sheet allows checking of to and fro traffic eq. forklift or human. to avoid collisions.

*Transparent type, insect-proof orangecolored type, and mesh type windows are available.

Compact sheet shutter ideal for all factories, in space-saving environments.

RB-1, RB-1Ta

The "RB-1 Series" makes the most efficient use of any opening in a space-saving environment, with its compact main body and the industry's smallest maintenance space needs. High airtight performance and emergency backup power source (option) are add-on features.





▲Installation example (Automotive-related factory)



▲Installation example (Food factory)



▲Installation example (Supermarket)

- Industry's first creasing design feature (option) Dripping from the lower end of the sheet is only 1/10 of conventional products.
- High energy saving performance, protection against insects and dust-proof performance (option)
 Airtight design feature equivalent to the A-3 Class of the Japanese Industrial Standards reduces indoor energy loss and prevents entry of insects and dust.
- Compactly fit, maximum opening Enables inspections and work done at front side of the main body box. The maintenance space on both sides is reduced to make the opening wide.
- Safe and secure backup power source even in an emergency (option) Compatible with a built-in backup power source, the only one of its kind in the industry. Feel safe and secure! Even in the case of a power outage the sheet can be raised to ensure an evacuation passage.(Various settings are available \rightarrow P6)



▲RB-1 control panel (RB-1Ta is identical to RB-2a)

Compact Model for Indoor Use RB-1/Compact Model for Outdoor Use RB-1Ta CAD download ► http://www.uniflow.co.jp

- Range of possible opening / Effective opening width (mm) : minimum W 800 to maximum W 3000(RB-1),
 - minimum W 1000 to maximum W 3000(RB-1Ta) Effective opening height (mm) : minimum H 900 to maximum H 3000(RB-1),

minimum H 1000 to maximum H 3000(RB-1Ta)

Power : Single phase 200V - 240V AC 6A

Sheet speed : 1.3m/s when ascending, 1.0 m/s when descending

RB-1 Installation



RB-1Ta Installation







* The installation location of the control panel or optional equipment will be determined upon on-site consultation.
 *Installation base will be determined upon on-site inspection and consultation.
 *The above drawings show the motor set in right side option (standard type). *NOTE: RB-1 only has Right-side motor.

Best selling indoor and outdoor UNIFLOW model.

RB-2s, RB-3s

User-friendly and handy operation panel, facilitates easy setup and display of maintenance information.

Highly air-tightened type (optional) provides enhanced insect/dust-proof performance.



▲Example of use : Printing plant

Operation panel equipped with display window : Displays maintenance information and the type of error in case a fault occurs in order to support maintenance and management by the user.

Easier setting of upper and lower limit sheet positions : Control by the encoder allows easy and accurate settings on the operation panel at hand.



New phototube sensor :

The angle adjust mechanism makes it easier to fix problems due to deviation of standard optical axis, with additionalone to further enchance safety.

RB-2s, RB-3s for both Indoor and Outdoor Use

CAD download ► http://www.uniflow.co.jp

- Range of possible opening / Effective opening width (mm) : minimum W 1000 to maximum W 4500(RB-2s), minimum W 4550 to maximum W 6000(RB-3s)
 - Effective opening height (mm) : minimum H 1000 to maximum H 5000
- Power / Three phases AC 200 V 6A
- Sheet speed / RB-2s : 1.2 m/s when ascending, 0.6 m/s when descending / RB-3s : 0.8 m/s when ascending, 0.6 m/s when descending

RB-2s,RB-3s Installation



* Where to install the control panel or optional equipment must be determined upon on-site consultation.

- * Installation base will be determined upon on-site inspection and consultation.
- * High Airtight model (option) differs from that of the standard model . Please consult us for further details.
- * The above drawings show the motor set in right side option (standard type).

The largest size in the industry, enabling up to 60 m² of opening in plants or warehouses.

RB-4Z

Ultra-large type available for sizes of up to 10 m in width and 6 m in height. Featuring the industry's highest level of wind resistance, with its safe and firm design structure, there is no necessity to work on elevated places during adjustment.



Largest size in the industry for ultra-wide opening :

Affords an effective opening size up to 10 m in width and 6 m in height, thus allowing large vehicles like trucks to smoothly pass through smoothly. Improved durability particularly in the driving unit where a high load is applied.



▲Control panel

Shutter featuring the highest wind resistance in the industry :

Easily opens and closes even in strong winds facilitated by bearings on the pipe ends of the sheet. Achieves the highest wind pressure resistance in the industry at 29.3 m/s * (when fully closed). * Converted value (to wind speed), calculated based on effective opening width of 6,050 mm.

Safe structure with new control panel :

Eliminates the need to work on elevated places, as the handy control panel comes equipped with an emergency stop button (push-to-lock and turn-to-reset type) as a standard feature to ensure safety in case of emergency. Moreover, with the encoder control system, it is also possible to configure all functional settings (including the uppermost and lowermost stop positions) from the control panel, at human-reachable height.

RB-4Z, large model for Indoor and Outdoor Use

CAD download ► http://www.uniflow.co.jp

- Range of possible opening / Effective opening width (mm) : minimum W 6050 to maximum W 10000 Effective opening height (mm) : minimum H 2000 to maximum H 6000
- Power / Three phases AC 200 V 7A
- Sheet speed / 0.6 m/s (6m< W≤8m), 0.5 m/s (8m< W≤10m) when ascending / 0.5 m/s when descending</p>



* Where to install the control panel or optional equipment must be determined through upon on-site consultation.

* Installation base will be determined upon on-site inspection and consultation.

* For outdoor use, install the products under a roof and mount the covers for External motor.

* The above drawings show the motor set in right side option (standard type).

For partitions in explosion-proof ranges in chemical factories, etc. This model conforms to explosion-proof guidelines, and can be used in areas up to Zone 2 (formerly, Type 2 area).

Patent pending

RA-2E

Only Japan Uniflow applies intrinsically explosion-proof specifications based on JNIOSH Explosion-Proof Guidelines, instead of simply a construction to enhance safety.

The adoption of an antistatic flameproof, sheet and a new structure helps to further enhance safety.



Industry's first-ever antistatic flameproof sheet provided as standard

 Newly developed instant static electricity elimination structure (patent applied for)

Our proprietary new structure instantly discharges static electricity that may be generated when the sheet shutter is opened or closed. Since no static electricity builds up on the shutter, it is safer to use.

Wide range of explosion-proof options available In addition to conventional antistatic transparent sheets and antistatic insect-proof orange sheets, also available are push buttons, microwave sensors, and inspection windows intended for use with flameproof sheets.

*An explosion-proof type (RA-2E), in accordance to explosion-proof regulations in Japan. There is no guarantee of compliance with explosion-proof regulations outside Japan. Relevant verifications with local explosion-concern authority are required in advance, before order confirmation. It is a MUST to handle this product as regulated by the relevant local authority.

RA-2E, explosion-proof model for Indoor Use

CAD download ► http://www.uniflow.co.jp

- Range of possible opening / Effective opening width (mm) : minimum W 1000 to maximum W 4000 Effective opening height (mm) : minimum H 1000 to maximum H 4000
- Power / Three phases AC 200 V (50 Hz/60 Hz) 5 A
- Sheet speed / 0.6 m/s when ascending / 0.5 m/s when descending



- * Treatment of the installation base must be determined through consultation at each site.
- * Wiring work for such optional equipment as explosion-proof primary cables and switches is not included. The customer must make arrangements with electric construction suppliers to perform such work.
- * Class C grounding work (measuring 10 Ω or less in grounding resistance) should be done
- * The drawings above show the motor set in right side (standard type).

repared by customers

UNIFLOW

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