



Crimping

Hand-operated hydraulic crimping tools

HK 60/18 Hand-operated hydraulic crimping tool 6 - 240 mm²



K18
SERIE

- ▶ For standardised crimping dies to DIN 48083
- ▶ Effortless operations thanks to low weight

Characteristics

- Closed head, flip top style, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for

- 18-series interchangeable dies, narrow crimping

Technical data	
Crimping force	60 kN
Stroke	14 mm
Crimping range	6 - 240 mm ²
Length	470 mm
Weight	3.0 kg
Ambient temperature	-20 up to +40 °C
Item	Part No.
Hand-operated hydraulic crimping tool 6 - 240 mm ²	HK6018
Scope of supply	Part No.
Steel carrying case	MK6018

Available dies for Series 18 for HK 60/18

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs, standard type, tubular cable lugs for switchgear connections		6 - 240		323
Connectors, standard type		6 - 95		323
Insulated tubular cable lugs and connectors, standard type, insulated pin terminals		10 - 95		323
Tubular cable lugs and connectors for fine stranded conductors		10 - 50		323
Tubular cable lugs and connectors for solid conductors		1.5 - 16		324
Copper compression cable lugs and connectors to DIN				
Compression cable lugs (DIN 46235)		6 - 185		324
Connectors DIN 46267		6 - 70		324
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals (DIN 46230) acc. to DIN		10 - 70		324
Insulated solderless terminals and connectors		10 - 50		324
Sleeves for compacted conductors and sector-shaped conductors, copper				
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 240 sm		325
Aluminium compression cable lugs and connectors to DIN				
Aluminium compression cable lugs and connectors to DIN		10-185 rm/sm, 16 - 240 re/se		325
Aluminium connectors		10 - 70		325
Compression joints for full-tension connections of Aldrey-conductors DIN EN 50182		25 - 95		325
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D		10-185 rm/sm, 16 - 240 re/se		325
Clamps				
Clamps, C-type		4 - 50		325
Cable end-sleeves				
Cable end-sleeves		10 - 95		326
Twin cable end-sleeves		2 x 4 - 2 x 16		326
Twin cable end-sleeves, trapezoidal, for fine stranded conductors		2 x 4 - 2 x 16		326
Cutting die				
for cutting area		18 mm dia.		392