Piedmont





Working Pressure: 2000 psi (137.9 bar) for all sizes¹.

Applications:

Ideal for ultra-high-pressure RO systems, HPB Energy Recovery turbochargers, high pressure sides of ERD (Energy Recovery Devices), ZLD (Zero liquid discharge) systems.

Housing - Duplex or Superduplex stainless steel type CE8MN (UNS # J93345) conform to ASTM A995, Grade 2A requirements. Piedmont also offers this coupling in superduplex type CE3MN (UNS # J93404) conform to ASTM A995, Grade 5A requirements for higher resistance to corrosion.

Other alloys are also available; contact Piedmont for details.

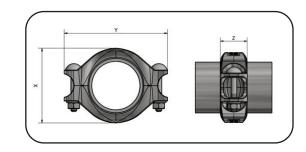
Gaskets - EPDM rubber, suitable for hot and cold water services. Two shapes of gaskets are available: C-shaped or Flush-fit. NSF/ANSI 61 approved or equivalent (FDA) for drinking water system components. Not suitable for petroleum service.

Other materials are also available, contact Piedmont for details.

Hardware (Bolts / Nuts / Washers) -

Hardware components are iso metric thread type:

- Bolts are round-head oval neck track bolts (own design)
- Nuts are according to DIN-934 (ISO-4032).
- Washers are according to DIN-125-1 (ISO 7089).



Style H Specifications							
Nominal size	Pipe OD	Dimensions			Approx. weight	Working pressure*	Bolt/Nut
		Х	Υ	Z			
Inches/	Inches	Inches	Inches	Inches	lbs.	PSI	Qty. – Size
DN (mm)	(mm)	(mm)	(mm)	(mm)	(kg)	(bar)	(mm)
1"	1.315	2.40	3.80	1.68	0.97	2000	2 - M12 x 65
DN25	(33.40)	(60.9)	(96.7)	(42.7)	(0.44)	(137.9)	
1-1/2"	1.900	2.94	4.3	1.71	1.21	2000	2 - M12 x 65
DN40	(48.26)	(74.6)	(109.2)	(43.4)	(0.55)	(137.9)	
2"	2.375	3.50	4.02	1.78	1.92	2000	2 - M16 x 65
DN50	(60.33)	(88.9)	(127.5)	(45.2)	(0.87)	(137.9)	
2-1/2"	2.875	4.04	5.8	1.85	2.40	2000	2 - M16 x 65
DN65	(73.03)	(102.6)	(147.2)	(47.0)	(1.09)	(137.9)	
3"	3.500	4.84	6.7	1.85	2.64	2000	2 - M20 x 85
DN80	(88.90)	(123.1)	(170.2)	(47.0)	(1.20)	(137.9)	
4"	4.500	6.00	7.8	2.02	4.54	2000	2 – M20 x 85
DN100	(114.30)	(152.4)	(198.5)	(51.3)	(2.06)	(137.9)	

Hardware material (specify material choice):

- SS Duplex 2205 / S32205 as per ASTM A1082 (PREN>35)
- SS Super duplex 2507 / S32750 as per ASTM A1082 (PREN>40)
 - 316 Stainless Steel as per ASTM A276 (PREN>23)
- Optional: silicon bronze nuts (heavy hex type 651).







- For the use of Style H couplings on cyclic axial displacement systems, please consult with Piedmont for design and installation guidance.
- Hexagonal head bolts (DIN-931/ISO-4014), instead of oval neck bolts, may be used upon Piedmont approval.
- Silicon bronze nuts, when coupled to SS bolts, avoid the use of any additional antigalling paste.







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