

SPLIT-TYPE AIR CONDITIONERS




















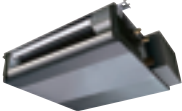






















Natural Comfort
For
Everybody



Mr. SLIM R22

- 2 x 2 CEILING-CASSETTE
- CEILING-CONCEALED
- CEILING-CASSETTE
- WALL-MOUNTED
- CEILING-SUSPENDED
- FLOOR-STANDING
- COMPACT CEILING-CONCEALED

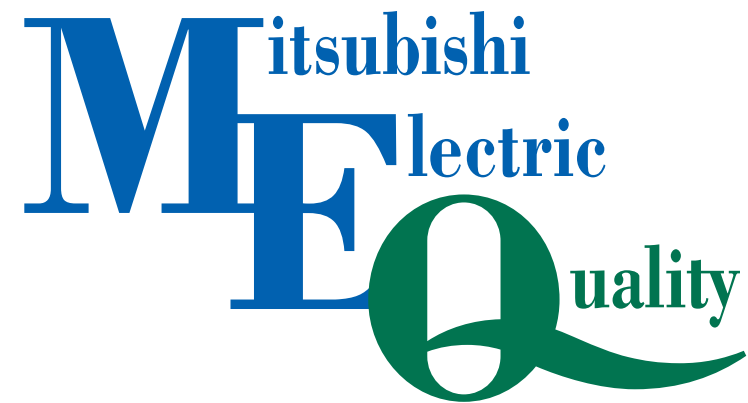
Mitsubishi
Electric
Quality

		2hp	2.5hp	3hp	4hp	5hp	6hp	Remote controller	Contents
2 x 2 ceiling-cassette	SL	SL-2AKLD 							P.7
Ceiling-cassette	PL	PL-2BAK 	PL-2.5BAK 	PL-3BAK 	PL-4BAK 	PL-5BAK 	PL-6BAK 		P.8
Ceiling-suspended	PC			PC-3KAK 	PC-4KAK 	PC-5KAK 	PC-6KAK 	 Optional	P.11
Compact ceiling-concealed	SE	SE-2AKD 	SE-2.5AKD 						P.12
Ceiling-concealed	PE			PE-3EAK2 	PE-4EAK 	PE-5EAK2 	PE-6EAK2 	 Optional	P.13
	PED			PED-3AAK 		PED-5AAK 		 Optional	P.13
Wall-mounted	PK		PK-2.5FAKLD 	PK-3FAKLD 	PK-4FAKLD 			 Optional	P.14
Floor-standing	PS			PS-3GAKD 	PS-4GAKD 	PS-5GAKD 	PS-6GAKD 	 Built-in controller	P.15
OUTDOOR UNITS		PU-2VAKD* SU-2VAKD* 	PU-2.5VAKD* SU-2.5VAKD* 	PU-3VAKD 	PU-4V/YAKD2 	PU-5YAKD 	PU-6YAKD 		

* SU outdoor units must be connected to S Series indoor units.

* PU outdoor units must be connected to P Series indoor units.

The MEQ Difference



Higher performance, lower power consumption and longer life...

Simply meeting industry standards, however stringent, is not enough. Our aim is to exceed them. When it comes to comfort, efficiency and durability, Mitsubishi Electric offers you a distinctive advantage. We call it MEQ — Mitsubishi Electric Quality. It results in our benchmark that leading-edge products such as air conditioners that consume minimal power, protect your investment through a long service life and offer superior reliability, built to take the punishment of extreme weather conditions year in and year out.

Mitsubishi Electric Offers Three Important Advantages

Comfort

Clean air, optimum temperature distribution and silent operation...

MEQ has led to the development of state-of-the-art air purification and deodorization filters that remove unwanted odors and impurities in the air. Original airflow technologies and specially designed components provide even temperature distribution — even in remote regions of a room. At Mitsubishi Electric, comfort doesn't simply mean cool or warm, it means clean and quiet too.

Efficiency

Optimum cost performance and energy savings...

MEQ results in air conditioners that are rated among the best in the industry in terms of quality and energy efficiency. We strive for a perfect balance of performance, reliability, low power consumption and long service life. This is complemented by continuously introducing new technologies and components that further reduce energy requirements and negative environmental impact.

Durability

Rugged construction, rigorous testing, long-lasting operation...

MEQ is behind a mindset that goes to extremes to ensure higher quality products that protect the initial investment over years of reliable service. We subject our indoor and outdoor units to rigorous durability testing, including harsher temperature extremes than likely found anywhere in the world.

The First Choice for Any and All Applications

Whatever your requirements may be, Mitsubishi Electric offers advanced split-type air conditioners perfect for any interior, any need. Significantly decreased noise levels enhance comfort, while a long list of convenient features allow for easy installation and far less maintenance. A variety of system control configurations plus twin-multi operation — where two indoor units can be connected to a single outdoor unit — make our units the first choice for the diverse applications of today.



Advanced Remote Controller

Renovating air conditioning communication without advanced MA Remote Controller

Dot Liquid-crystal Display Adopted

The adoption of dot liquid-crystal display (LCD) technology and a large display screen for the control panel optimizes visibility. Operation and control status are easily read at a glance.

Display example [Operation mode]
Dot liquid crystal display section



Multi-language Display

Multi-language

Control panel operation in eight different languages. Choose the desired language, among the following languages.

1st in the Industry!



Operation Control Function

Limited Temperature Range Settings

Air conditioner operation is restricted to within a specified operating range.

Auto-off Timer

Automatically turns off air conditioner.

Operation Lock

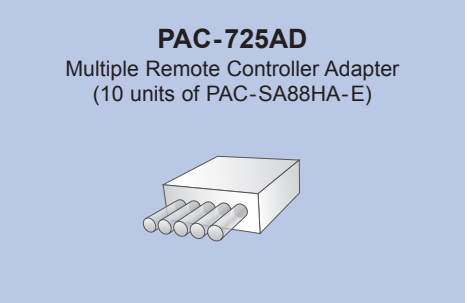
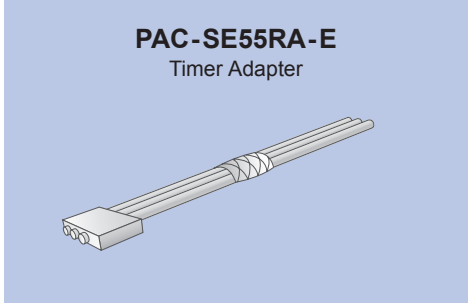
Prevents operation settings from being changed.

Weekly Timer

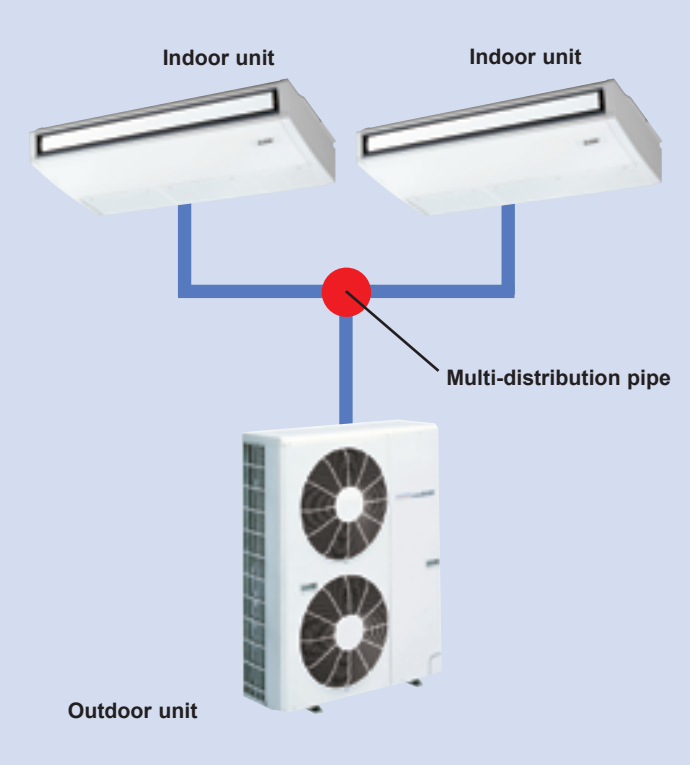
Temperature settings and On/Off control can be managed over a period of one week using the Weekly Timer. Up to eight setting patterns per calendar day are possible.

Mr. SLIM A/K Control System Configuration

Control function	System configuration	Features	Necessary parts & equipment
1. Group control with 1 remote controller		<ul style="list-style-type: none">■ Sequential start adaptable■ Same mode operation■ Maximum no. of units connectable per group: 16-refrigerant (Outdoor 16 sets)	<ul style="list-style-type: none">■ MAC-397IF-E (one for each outdoor unit)
2. Combined remote/local control		<ul style="list-style-type: none">■ Simultaneous ON/OFF remote■ Operation can be switched between the distant controller panel and handheld controller	<ul style="list-style-type: none">■ Timer adapter PAC-SE55RA-E (connect to CN32 on indoor circuit board)■ Relay box (on-site)
3. Operation with 2 remote controllers		<ul style="list-style-type: none">■ 2 remote controllers can be connected to one group■ Control with the latest command	<ul style="list-style-type: none">■ Additional remote controller (option)
4. Individual control from distant room		<ul style="list-style-type: none">■ Extension of remote controller cord (MAX. 500m)	<ul style="list-style-type: none">■ Remote controller cord (on-site)
5. Timer operation		<ul style="list-style-type: none">■ Weekly timer operation possible as standard (7 days-8 patterns)	—
		<ul style="list-style-type: none">■ Optional adapter allows operation with timer sold on the market	<ul style="list-style-type: none">■ Timer adapter PAC-SE55RA-E (connect to CN32 on indoor circuit board)
6. Operation by external signal		<ul style="list-style-type: none">■ Receives static signal	<ul style="list-style-type: none">■ Timer adapter PAC-SE55RA-E (connect to CN32 on indoor circuit board)
		<ul style="list-style-type: none">■ Receives pulse signal	<ul style="list-style-type: none">■ Multiple remote controller adapter PAC-725AD (connect to CN51 on indoor circuit board)
7. Power failure automatic recovery		<ul style="list-style-type: none">■ Returns to the state before power failure as standard	<ul style="list-style-type: none">■ Function setting via remote controller
8. Connection of remote display		<ul style="list-style-type: none">■ Connectable to display panel in the field adapter	<ul style="list-style-type: none">■ Multiple remote controller adapter PAC-725AD (connect to CN51 on indoor circuit board)■ OMRON LY-1 relay (12VDC)



Twin Multi Operation



Two indoor units can be connected to a single outdoor unit and both units can be operated simultaneously from a single remote controller using the optional multi-distribution pipe (only indoor units of the same capacity can be connected).

Outdoor Unit and Twin-Multi Combinations

Outdoor unit	Twin-multi
PU-4V/YAKD2	2 + 2
PU-5YAKD	2.5 + 2.5
PU-6YAKD	3 + 3
Multi-distribution pipe	SDD-50S-E (all models)

- Note**
- The capacity of both indoor units must be identical.
 - Different types of indoor units with identical capacities can be connected.
 - The height difference between both indoor units must be 1 meter or less.
 - When two units are connected, the main unit can be used to control the operation of both units.
 - SL and SE can not be used for Twin-multi combinations.

Mr. SLIM Convenient Remote Controller

Advanced MA remote controller*

Wired remote controller

- DOT LIQUID CRYSTAL display
- MULTI-LANGUAGE display
- OPERATION CONTROL function
- WEEKLY TIMER

Stylish wireless remote controller with all the latest programming features

Wireless remote controller

- **FAN SPEED SELECT button**
Used to change fan speed.
- **VANE CONTROL button**
Used to change airflow direction.
- **MODE SELECTION button**
Used to select operating modes — Cool, Dry, and Fan.
- **TIMER CONTROL buttons**
STOP (OFF timer): When this function is activated, the air conditioner will automatically stop at the preset time.
START (ON timer): When this function is activated, the air conditioner will automatically start at the preset time.
- **Fan speed indicator**
Displays the fan speed setting (HIGH or LOW).
- **HOUR and MINUTE buttons**
Used to set the time and timer settings.
- **TIMER button/RESET button**

*Please refer to page 4.

SL-AKLD

SERIES

SL-2AKLD



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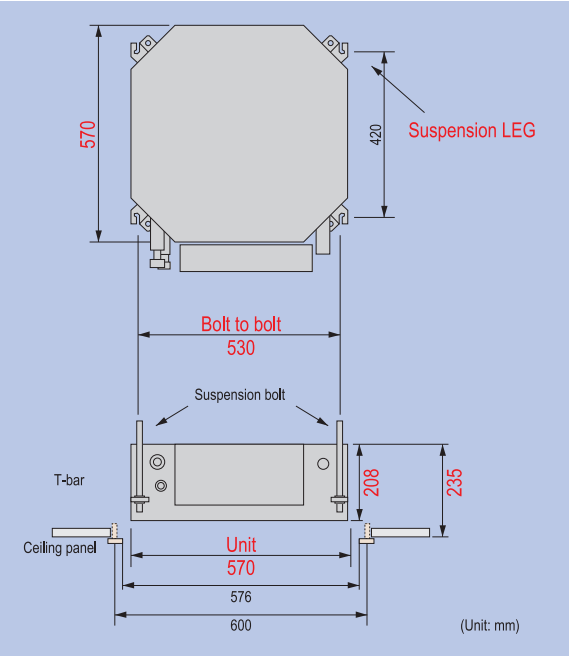


Compact panel size

Our 570mm SL Series are slim, attractive, yet powerful units. The SL's size and shape, which perfectly match 2-by-2 ceilings, and its lighter weight of 16.5kg make installation even easier and more convenient.

Slim unit body offers easy installation

The slim 570mm body and its octagonal shape, which keeps the space between bolts at 530mm, ease installation and ensure hassle-free maintenance.



35dB whisper-quiet operation*

Ideal for cafés, bars, restaurants and shops. Give all your customers the comfortable environment they deserve.

**On low level.*

2,500-hour long-life filter

Greatly reduces the frequency that the filter needs to be replaced, making maintenance easier.

**May vary according to operating conditions.*

Fresh-air intake

Provides indoor air of the highest quality.

Smudge-free airflow

Reduces annoying drafts and smudging.

Features at a glance

Installation & Maintenance	Comfort	Others
• Compact design	• Auto-swing	• System control
• Drain water lift-up (500mm)	• Smudge-free	• Auto restart
• Long-life filter (2500hrs.)	• Computerized dehumidifier	• Fresh-air intake
• Flockless vanes	• Quiet operation	• Outdoor unit max. operating temp. of 46°C

PL-BAK

SERIES

With wired controller PL-2/2.5/3/4/5/6BAKMD
With wireless controller PL-2/2.5/3/4/5/6BAKLCM
With elevation grille* PL-2/2.5/3/4/5/6BAKJ

**Requires optional wired controller (PAR-21MAA) or wireless controller (PAR-SL97A-E)*



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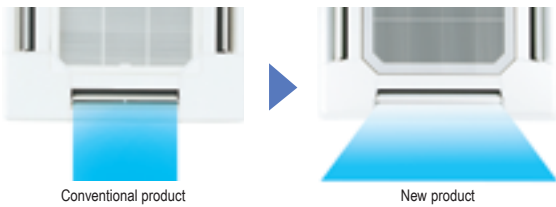
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Wide airflow

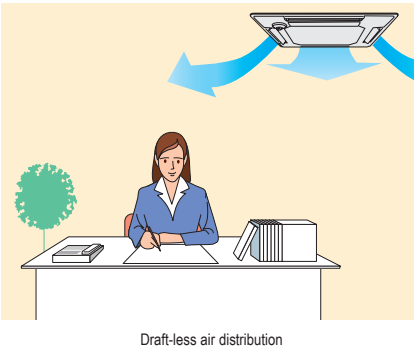
A wide-shape vane capable of wide-angle air supply provides comfort even at the corners of a room, regardless of cooling operation. A reduction in air speed by 20% compared to conventional products eliminates uncomfortable draft sensations for better air conditioning.



Draft-less air distribution

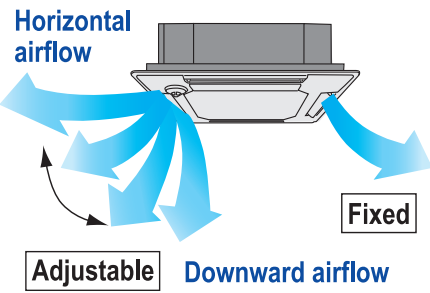
A horizontal blow mode* can be set via remote controllers to deliver air-flow horizontally and avoid blowing cooled air directly onto occupants, thus preventing discomfort.

**If airflow is disturbed, smudging may occur on the ceiling.*



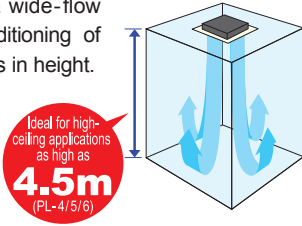
Setting of airflow direction with individual vanes

The 4-way ceiling cassette eliminates the troublesome task of repositioning the airflow outlets when room layout is altered or the season changes.



Wide-flow air outlet

The high-power ceiling cassettes offer a wide-flow air outlet that enables effective air conditioning of rooms with atrium ceilings up to 4.5 meters in height. The demands of high-ceiling applications such as halls, showrooms or shopping malls can now be fully answered thanks to this powerful yet highly efficient airflow.



Specifications according to ceiling height (Unit: m)

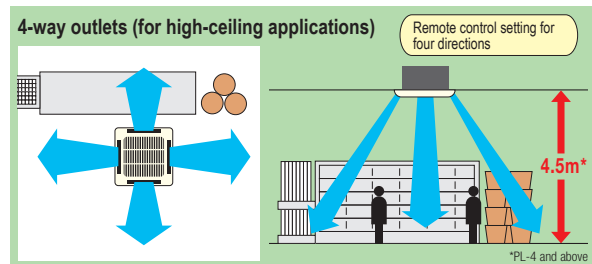
	PL-2/2.5/3			PL-4/5/6		
	Low ceiling*	Standard	High ceiling	Low ceiling*	Standard	High ceiling
4-way	2.5	2.7	3.5	2.7	3.2	4.5

**If required to set Low Ceiling Mode in a high humidity condition, please consult with dealers since there is some risk of condensation.*

For Shopping Malls

Wide airflow coverage right down to the floor even in expansive spaces like large factory-outlet centers or shopping malls with high ceilings.

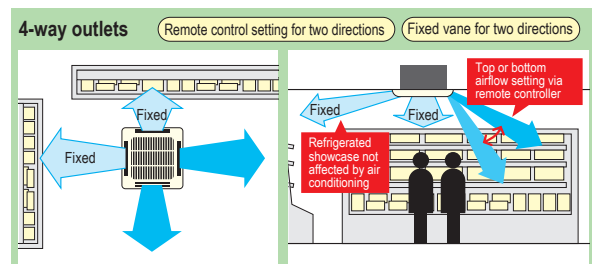
The unique airflow design of the high-power ceiling cassette models reduces pressure loss and provides wide cool-air coverage from high ceilings to the floor even in expansive spaces like shopping malls with ceilings over 4 meters in height.



For Retail Outlets (e.g. Grocery Stores)

These units are ideal for maintaining constant temperatures in environments that have equipment such as refrigerated showcases.

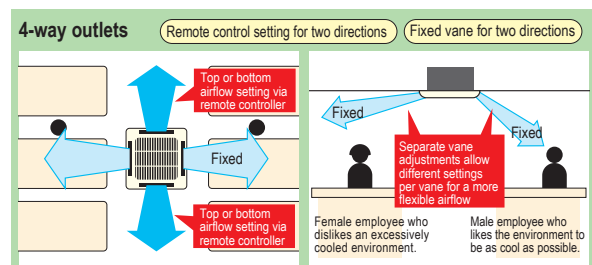
Individual vane angle adjustment enables precise airflow control to specific areas of the store to reduce unnecessary air conditioning of areas such as refrigerated showcases.



For Offices

Flexible and pleasant airflow eliminates annoying drafts within the office environment.

In office environments annoying drafts can be bothersome, leading to discomfort and reduced productivity. Precise vane control helps to eliminate this problem.



Automatic air-speed adjustment

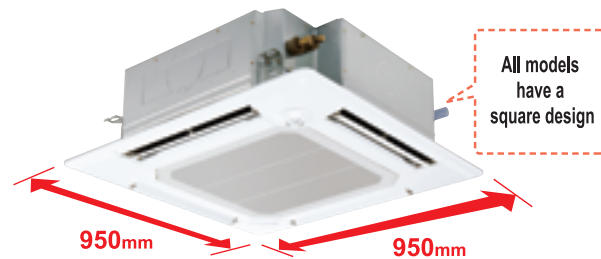
An automatic air speed adjustment mode is provided in addition to the four air-speed stages, of High, Medium 1, Medium 2, and Low. Air speed can be changed freely in accordance with a difference between the set temperature and the room temperature. The automatic air speed adjustment mode offers quick cooling of a room in high mode, such as at the starting up of cooling operation. After the room temperature is stabilized, the low mode will be applied automatically to maintain comfort.

Low → Medium 2 → Medium 1 → High → Automatic air-speed adjustment

(When using the wireless remote controller, an extra setting is required.)

Design uniformity improves installation flexibility

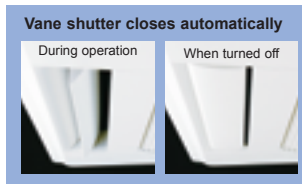
From the smallest 2HP unit to the largest 6HP model, ceiling cassettes offer a uniformly square 950 x 950mm width and depth design. Thanks to the uniformity of the panel size, planning for unit positioning in any room is enhanced and the installation of different capacity models within the same floor space is made possible.



Automatic vane shutter*

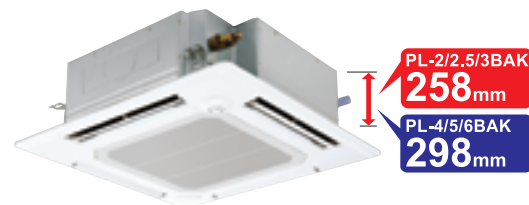
When the air conditioner is not operating, the vane shutter closes automatically to conceal the air outlet and create an aesthetically appealing flat surface.

*This feature will not activate when the vane is set at the fixed position.



Unit height of only 258mm (PL-2/2.5/3)

Ceiling cassette models boast a slim body height for smooth and aesthetic installation even in narrow plenum spaces.



“Pure White” color harmonized with the interior décor

A “Pure White” color is adopted for the decoration panel and wired remote controller so as to blend with any interior décor.

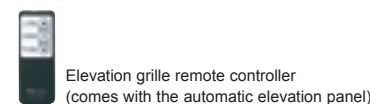
Industry-leading levels of noise reduction

Reduced pressure loss through optimizing air passages, and use of a large-diameter Power Flow Fan realize an even higher level of silent operation.

32dB/28dB
PL-2 at hi-notch/lo-notch

Grille with automatic filter-lowering function (PL-BAKJ)

The grille can be operated by an exclusive wireless remote controller to facilitate maintenance work. It can be descended in 8 steps down to 4m in accordance with the ceiling height, thus enabling easy cleaning of the air filter. Cleaning of the filter is an important factor for saving energy.



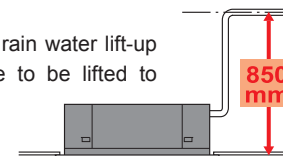
Fresh-air intake

Indoor air quality is significantly enhanced by the direct intake of fresh air from outside. An optional multi-function casement (PAC-SH53TM-E) is also available for the intake of a larger volume of air.

Fresh-air Intake

Drain water lift-up mechanism

A high-performance drain pump on the drain water lift-up mechanism allows the drain water pipe to be lifted to 850mm from the ceiling surface.



Handy corner-pocket design simplifies maintenance

By using the handy corner pockets equipped on the four corners of the grille, maintenance work such as drain pan cleaning and height adjustments can be accomplished without removing the grille.



Bacteria- and mold-resistant specifications

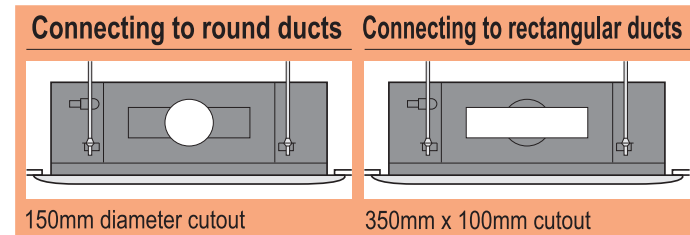
Mitsubishi Electric filters are bacteria-resistant and the drain pans are designed to prevent the growth of mold for fresh and pleasant air conditioning at all times.

Useful options for enhancing air quality

■ PAC-SH53TM-E: Multi-function casement (for outside-air intake)

Compatible with both round and rectangular ducts

For easy connection to branch ducts, knock-out holes are designed to fit both round and rectangular ducts. Matching the shape of the duct fringe provides more flexibility during installation.



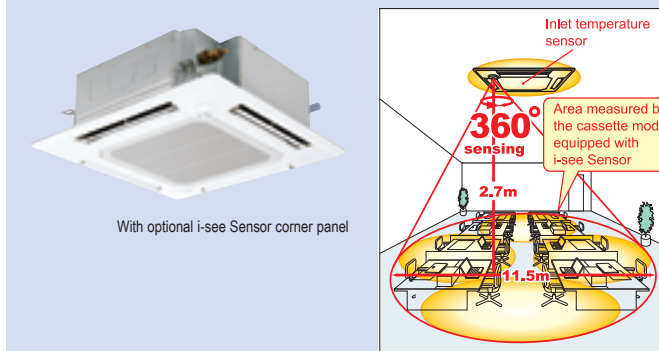
Features at a glance

Installation & Maintenance	Comfort	Others
• Chargeless system	• i-see Sensor	• System control
• Compact design	• Auto fan speed	• Twin-multi operation
• Drain water lift-up (850mm)	• Wide vane	• Auto vane shutter
• Handy corner pocket	• Smudge/draft-free	• Auto restart
• Long-life filter (2500hrs.)*	• High-ceiling application	• Fresh-air intake
• Self-diagnostic function	• Computerized dehumidifier	• Outdoor unit max. operating temp. of 46°C (PU-3: 52°C)
• Filter indicator (For wired remote controller)	• Quiet operation	
• Flockless vanes	• Bacteria- and mold-resistant filter	
• Elevation grille		

*May vary according to operating conditions.

i-see Sensor (optional corner panel)

The “i-see Sensor” built into the optional corner panel eliminates uneven temperature distribution and reduces electricity consumption.

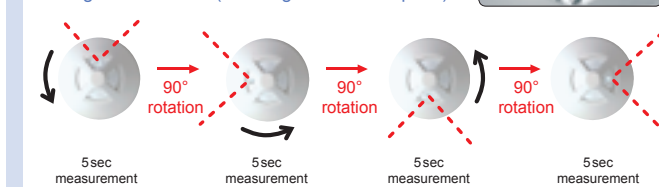


The i-see Sensor temperature-sensing technology improves energy efficiency and enhances room comfort

The “i-see Sensor” is an innovative Mitsubishi Electric technology that uses a radiation-based sensor to monitor temperature throughout an entire room. When connected to the air conditioner control panel, the i-see Sensor works to maximize room comfort.

i-see Sensor Operation

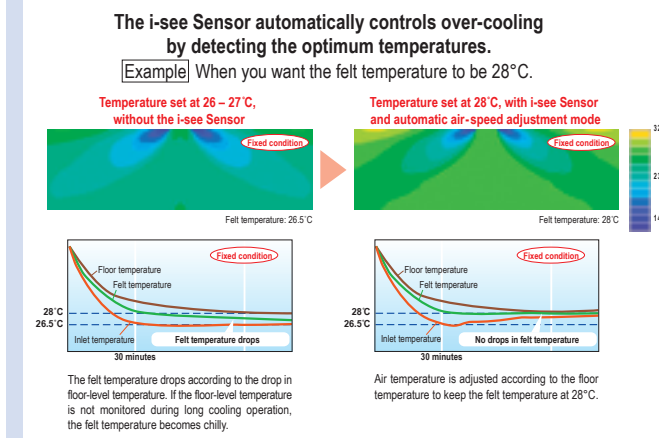
The i-see Sensor rotates 90° at intervals of 5sec, accurately measuring the temperature throughout the room (covering entire floor space).



“Sensible temperature control” prevents excessive cooling through pioneering control technology

By measuring the inlet temperature and floor temperature, temperatures felt by the human body (sensible temperature) will be computed. This allows the proper sensible temperature to always be maintained through the suppression of excessive cooling.

(For simultaneous twin operation, please install the i-see Sensor corner panel on both indoor units.)



PC-KAK

SERIES

PC-3KAK PC-4KAK PC-5KAK PC-6KAK



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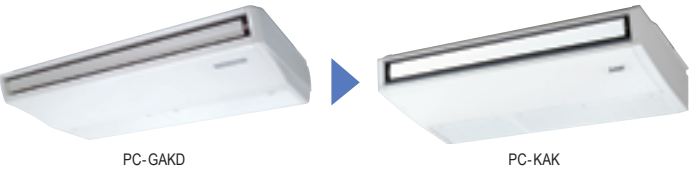
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Stylish indoor unit design

A stylish square-like design is adopted for the indoor units of all models. As a result, the units blend in better with the ceiling.

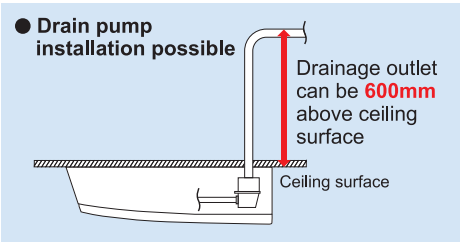


Quiet operation

Smoother airflow, an improved air vent design, and a slimmer fan combine to provide exceptionally quiet operation – a mere 42dB on high and 34dB on low (PC-3KAK).

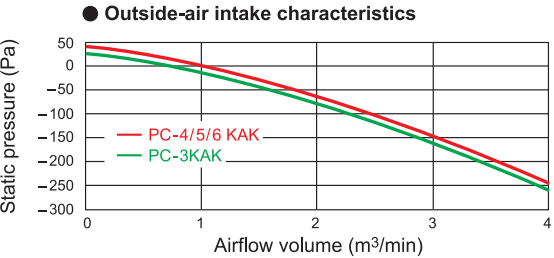
Optional drain pump for full-capacity models

The pumping height of the optional drain pump has been increased from 400mm to 600mm, expanding flexibility in choosing unit location during installation work.



Outside-air intake

Units are equipped with a knock-out hole that enables the induction of fresh outside-air.



Flockless vanes

With the adoption of flockless vanes, dirt and other impurities can be cleaned off easily with mild household detergent.

Features at a glance

Installation & Maintenance	Comfort	Others
<ul style="list-style-type: none">• Chargeless system• New direct suspension system• Drain water lift-up (600mm)*¹• Flexible piping• Long-life filter (2500hrs.)*²• High-efficiency filter*¹• Self-diagnostic function	<ul style="list-style-type: none">• Auto swing• Computerized dehumidifier• Quiet operation	<ul style="list-style-type: none">• System control• Twin-multi operation• Auto restart• Auto vane shutter• Outdoor unit max. operating temp. of 46°C (PU-3: 52°C)

*¹ Optional

*² May vary according to operating conditions.

SE-AKD

SERIES

SE-2AKD SE-2.5AKD



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The SE series of compact ceiling-concealed units offers an integrated package which ensures the ultimate in air conditioning quality and comfort with minimum costs and installation fuss. The outdoor unit, indoor unit and remote controller work as a streamlined team, delivering air conditioning performance which is ideal for homes, offices and hotels.

Compact design

The 270mm-high indoor unit saves installation space.

Simple installation and maintenance

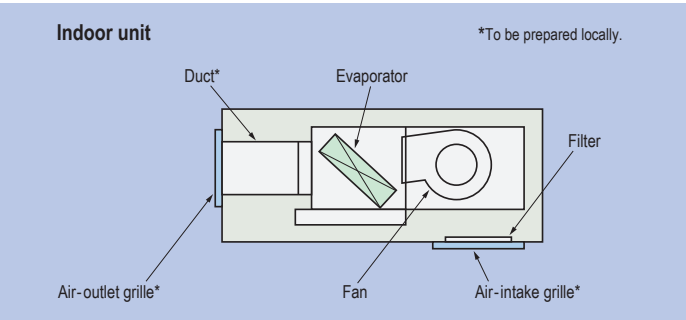
The SE Series offers the choice of positioning the air-intake grille at the rear or bottom of the unit. In addition, wiring and piping connections are simple and there is no need for expensive duct work.

Quiet operation

Comfortable, quiet operating noise levels of 31dB* and 50dB are realized for the indoor and outdoor units, respectively.

*On low level.

Equipped with forward-curved, direct-drive centrifugal fan and two-speed motor

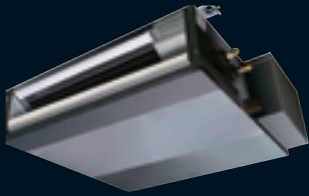


Features at a glance

Installation & Maintenance	Comfort	Others
<ul style="list-style-type: none">• Smooth installation	<ul style="list-style-type: none">• Computerized dehumidifier• Quiet operation	<ul style="list-style-type: none">• System control• Auto restart• Outdoor unit max. operating temp. of 46°C

PE-EAK(2)/PED-AAK S E R I E S

PE-3EAK2 PE-4EAK PE-5EAK2 PE-6EAK2
PED-3AAK PED-5AAK



PE-3EAK2



PE-4EAK



PE-5EAK2
PE-6EAK2



PED-3AAK
PED-5AAK



Wireless remote controller
(option)

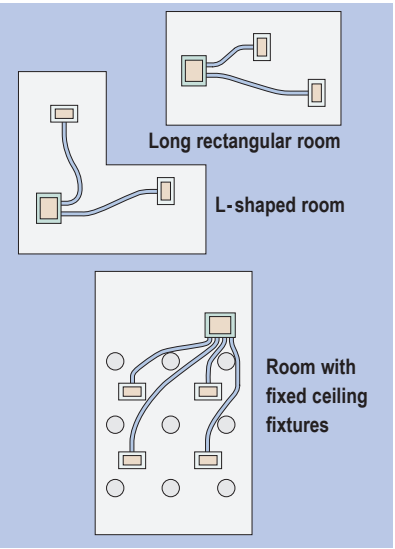
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Flexible duct design

Offering all the benefits of split-type models plus other important advantages, the PE/PED Series is not only easy to install but also very versatile. For example, the distance between the air-intake and air-outlet vents can be varied to allow airflow to be positioned in the optimum location.



Computerized dehumidification

The electronic dehumidifier mode — where fan speed is controlled precisely — increases dehumidification volume while improving dehumidifying efficiency.

Quiet operation & compact unit PE-3EAK2

In the 3HP range, the PE-3EAK2 offers quiet operation and low unit height of 200mm, expanding application possibilities.

Features at a glance

Installation & Maintenance	Comfort	Others
<ul style="list-style-type: none">• Chargeless system• Smooth installation• Self-diagnostic function	<ul style="list-style-type: none">• Computerized dehumidifier• Quiet operation	<ul style="list-style-type: none">• System control• Twin-multi operation• Auto restart• Outdoor unit max. operating temp. of 46°C (PU-3: 52°C)

PK-FAKLD S E R I E S

PK-2.5FAKLD PK-3FAKLD PK-4FAKLD



Wired remote controller
(option)

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Auto-flap shutter

When the unit is turned off, the shutter closes automatically over the air outlet to enhance the stylish design. The shutter also functions as a flap to adjust airflow angle and ensure that pleasant air reaches every corner of the room.



LCD wireless remote controller

The wireless remote controller has a large easy-to-read temperature display, and controls the On/Off function and temperature settings with the press of a button.



Enhanced noise suppression

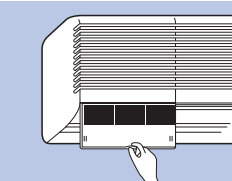
Low-noise operation has been achieved through the introduction of a “near-silent” fan and a design which minimizes airflow resistance.

Multi-directional piping

To reduce installation time, drain piping can be connected from the left and right. Refrigerant piping can also be connected from the rear, left, right and base of the unit.

Easily removable filter

Convenient thumbscrews on the filters enable the filters to be quickly removed for easier cleaning.



Back plate installation guide

To save time and effort, the back plate installation guide provides clear instructions on installation positions. The enlarged back plate secures the unit firmly to the wall, while the support piece which lifts the unit makes the left-side piping work much easier.

Drain lift-up mechanism (optional)

For greater installation flexibility, the drain water pipe lift-up mechanism has been raised 800mm from the base of the unit.

Features at a glance

Installation & Maintenance	Comfort	Others
<ul style="list-style-type: none">• Chargeless system• Easily removable filter• Drain water lift-up (800mm)*• 4-way multi-directional piping• Self-diagnostic function	<ul style="list-style-type: none">• Auto-angle airflow• Computerized dehumidifier• Quiet operation	<ul style="list-style-type: none">• System control• Auto restart• Outdoor unit max. operating temp. of 46°C (PU-3: 52°C)

*Optional

PS-GAKD
S E R I E S

PS-3GAKD PS-4GAKD PS-5GAKD PS-6GAKD



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Streamlined, lightweight design

The PS Series has a streamlined design and takes up very little floor space. Adding to this appeal, the unit weight has been significantly reduced for easier handling.

Whisper-quiet performance

To ensure extra comfort, the PS Series offers whisper-quiet operation thanks to a newly developed low-noise fan and improved air-duct design.

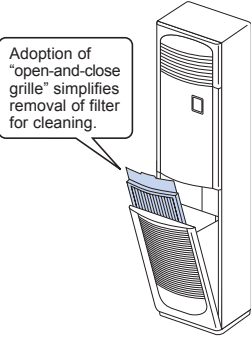
Less installation time; 4-way pipe directions

To reduce installation time, the piping connection position has been raised to simplify the arrangement of pipes. Piping can also be easily installed in four directions — rear, left, right and bottom.

Long-life filter as standard equipment

Indoor units are equipped with a long-life filter that has a maximum service life of 2,500 hours* (based on use under average office conditions). Filter cleaning is drastically reduced. Furthermore, the adoption of an “open-and-close grille” makes it easy to take the filter out to clean off dust and particulates.

**May vary according to operating conditions.*



Flockless vanes

With the adoption of new flockless vanes, dirt and other impurities can be cleaned off easily with mild household detergent.

Features at a glance

Installation & Maintenance	Comfort	Others
• Chargeless system	• Auto-louver	• System control
• Lightweight design	• Computerized dehumidifier	• Auto restart
• 4-way multi-directional piping	• Quiet operation	• Outdoor unit max. operating temp. of 46°C (PU-3: 52°C)
• Easily removable filter		
• Long-life filter (2500hrs.)*		
• Self-diagnostic function		
• Flockless vanes		

**May vary according to operating conditions.*

SPECIFICATIONS

SL-AKLD 2 x 2 ceiling-cassette

Models				SL-2AKLD	
Cooling capacity		50Hz	W	5,100	
			BTU/h	17,400	
Total input (50Hz)			kW	1.93	
Indoor unit	Model name			SL-2AKLD	
	External finish			Unit: Galvanized sheets with gray heat insulation Panel: Munsell 6.4Y 8.9/0.4	
	Fan motor output		kW	0.02	
	Airflow (low-mid-high)	50Hz	CMM	9-10-11	
			CFM	320-350-390	
	External static pressure		Pa (mmAq)	0 (direct blow)	
	Operation control & thermostat			Remote control & Built-in	
	Noise level (low-mid-high)	50Hz	dB (A)	35-38-40	
	Unit drain pipe I.D.			mm 32	
	Dimensions	W	mm	Unit: 570 Panel: 650	
D		mm	Unit: 570 Panel: 650		
H		mm	Unit: 208 Panel: 20		
Weight			kg	Unit: 16.5 Panel: 3	
Outdoor unit	Model name			SU-2VAKD	
	External finish			Munsell 3.0Y 7.8/1.1	
	Refrigerant (R22) control			Capillary Tube	
	Compressor output	50Hz	kW	1.5	
	Protection devices			Inner protector (compressor)	
	Fan motor output		kW	0.05	
	Airflow	50Hz	CMM (CFM)	38 (1,340)	
	Noise level	50Hz	dB (A)	50	
	Dimensions	W	mm	850	
		D	mm	290	
H		mm	605		
Weight			kg	45	

PL-BAK Ceiling-cassette

Models			PL-2BAK	PL-2.5BAK	PL-3BAK	PL-4BAK	PL-5BAK	PL-6BAK	
Cooling capacity	50Hz	W	5,300	6,700	7,900	10,300	13,100	15,000	
		BTU/h	18,100	22,900	27,000	35,100	44,700	51,200	
Total input (50Hz)		kW	1.96	2.36	3.34	(V) 3.71, (Y) 3.64	4.35	5.38	
Indoor unit	Model name		PL-2BAK	PL-2.5BAK	PL-3BAK	PL-4BAK	PL-5BAK	PL-6BAK	
	External finish		Galvanized sheets						
	Fan motor output		0.05			0.12			
	Airflow (low-mid2-mid1-high)	50Hz	CMM	12-13-14-16	12-14-16-18	14-16-18-20	20-22-25-28	22-24-27-30	24-26-29-32
			CFM	425-460-495-565	425-495-565-635	495-565-635-705	705-775-885-990	780-850-955-1060	850-920-1025-1130
	External static pressure		Pa (mmAq)	0 (direct blow)					
	Operation control & thermostat		Remote controlled & Built-in						
	Noise level (low-mid2-mid1-high)	50Hz	dB (A)	28-29-30-32	28-29-31-33	28-30-32-34	33-35-38-41	35-37-39-42	37-39-41-44
	Unit drain pipe I.D.		mm	32					
	Dimensions	W	mm	840					
D		mm	840						
H		mm	258		298				
Weight		kg	22	23		25	27		
Indoor grille	External finish		mm	Munsell 6.4Y 8.9/0.4					
	Dimensions	W	mm	950					
		D	mm	950					
		H	mm	35					
	Weight		kg	6					
Outdoor unit	Model name		PU-2VAKD	PU-2.5VAKD	PU-3VAKD	PU-4V/YAKD2	PU-5YAKD	PU-6YAKD	
	External finish		Munsell 3.0Y 7.8/1.1						
	Refrigerant (R22) control		Capillary tube						
	Compressor output	50Hz	kW	1.5	1.7	2.5	2.7	3.5	4.2
	Protection devices		Internal thermostat				(V,Y): Internal thermostat (Y): Thermal relay, Anti-phase protector	Thermal switch, HP switch, LP switch, Anti-phase protector, Thermal relay	
	Fan motor output		kW	0.05	0.06	0.075	0.065 + 0.065	0.10 + 0.10	
	Airflow	50Hz	CMM (CFM)	38 (1,340)	39 (1,390)	49 (1,730)	95 (3,350)	100 (3,530)	
	Noise level	50Hz	dB (A)	50	52	53	54	55	56
	Dimensions	W	mm	850		840	870	970	
		D	mm	290		330	295	345	
H		mm	605		850	1,258			
Weight		kg	45	52	69	83	111	112	

PC-KAK Ceiling-suspended

Models			PC-3KAK	PC-4KAK	PC-5KAK	PC-6KAK	
Cooling capacity	50Hz	W	7,900	10,300	12,800	14,400	
		BTU/h	27,000	35,200	43,700	49,100	
Total input (50Hz)		kW	3.31	3.61/3.54	4.2	5.22	
Indoor unit	Model name		PC-3KAK	PC-4KAK	PC-5KAK	PC-6KAK	
	External finish		Munsell 6.4Y 8.9/0.4				
	Fan motor output		kW	0.095	0.160		
	Airflow (low-high)	50Hz	CMM	16-22	24-30	25-32	27-34
			CFM	565-775	850-1,060	885-1,130	955-1,200
	External static pressure		Pa (mmAq)	0 (direct blow)			
	Operation control & thermostat		Remote controller & Built-in				
	Noise level (low-high)	50Hz	dB (A)	34-42	39-45	40-46	42-48
	Unit drain pipe I.D.		mm	26			
	Dimensions	W	mm	1,280	1,600		
		D	mm	680			
H		mm	230				
Weight		kg	32	36	38	39	
Outdoor unit	Model name		PU-3VAKD	PU-4V/YAKD2	PU-5YAKD	PU-6YAKD	
	External finish		Munsell 3.0Y 7.8/1.1				
	Refrigerant (R22) control		Capillary tube				
	Compressor output	50Hz	kW	2.5	2.7	3.5	4.2
	Protection devices		Inner protector (Compressor)	(V): Inner protector (Compressor) (Y): Inner protector (Compressor) Thermal relay, Anti-phase protector	Thermal switch, HP switch, LP switch, Anti-phase protector, Thermal relay		
	Fan motor output		kW	0.075	0.065 + 0.065		
	Airflow	50Hz	CMM (CFM)	49 (1,730)	95 (3,350)		
	Noise level	50Hz	dB (A)	53	54	55	56
	Dimensions	W	mm	840	870		
		D	mm	330	295		
		H	mm	850	1,258		
Weight		kg	69	83	111	112	

SE-AKD Compact ceiling-concealed

Models			SE-2AKD		SE-2.5AKD		
Cooling capacity		50Hz	W	5,600	6,400		
			BTU/h	19,100	21,800		
Total input (50Hz)			kW	1.94	2.38		
Indoor unit	Model name		SE-2AKD		SE-2.5AKD		
	External finish		Zinc Coated Steel				
	Fan motor output		kW	0.032	0.06		
	Airflow (low-high)	50Hz	CMM	12-17	12-20		
			CFM	424 - 600	424 - 705		
	External static pressure		Pa (mmAq)	Std: 30 (3) Max: 50 (5)			
	Operation control & thermostat		Remote control & Built-in				
	Noise level (low-high)	50Hz	dB (A)	31 - 39	32-43		
	Unit drain pipe thread		mm	Drain plug R1 male			
	Dimensions	W	mm	1,100			
		D	mm	700			
		H	mm	270			
Weight		kg	35				
Outdoor unit	Model name		SU-2VAKD		SU-2.5VAKD		
	External finish		Munsell 3.0Y 7.8/1.1				
	Refrigerant (R22) control		Capacity tube				
	Compressor output	50Hz	kW	1.5	1.7		
	Protection devices		Inner protector (Compressor)				
	Fan motor output		kW	0.05	0.06		
	Airflow (low-high)	50Hz	CMM (CFM)	38 (1,340)	39 (1,390)		
	Noise level	50Hz	dB (A)	50	52		
	Dimensions	W	mm	850			
		D	mm	290			
		H	mm	605			
	Weight		kg	45	52		

PE-EAK(2) Ceiling-concealed

Models			PE-3EAK2	PE-4EAK	PE-5EAK2	PE-6EAK2	
Cooling capacity	50Hz	W	7,300	9,800	12,100	14,000	
		BTU/h	24,900	33,400	41,000	48,000	
Total input (50Hz)		kW	3.33	(V) 3.77, (Y) 3.70	4.94	5.93	
Indoor unit	Model name		PE-3EAK2	PE-4EAK	PE-5EAK2	PE-6EAK2	
	External finish		Galvanized sheets				
	Fan motor output		kW	0.096	0.26	0.46	
	Airflow (low-high)	50Hz	CMM	12-21	27-34	40-50	
			CFM	424-741	953-1,200	1,412-1,765	
	External static pressure		Pa (mmAq)	50 (5)	63.5 (6.35) at Hi-notch	100 (10) at Hi-notch	
	Operation control & thermostat		Remote controlled & Built-in				
	Noise level (low-high)	50Hz	dB (A)	32-42	54-58	45-49 ^{*1} (52-59 ^{*2})	
	Unit drain pipe thread		mm	R1			
	Dimensions	W	mm	1,190	1,055	1,180	
		D	mm	700	690	634	
		H	mm	200	428	400	
Weight		kg	27	58	56		
Outdoor unit	Model name		PU-3VAKD	PU-4V/YAKD2	PU-5YAKD	PU-6YAKD	
	External finish		Munsell 3.0Y 7.8/1.1				
	Refrigerant (R22) control		Capillary tube				
	Compressor output	50Hz	kW	2.5	2.7	3.5	4.2
	Protection devices		Internal thermostat	(V, Y): Internal thermostat, (Y): Thermal relay, Anti-phase protector	Thermal switch, HP switch, LP switch, Anti-phase protector, Thermal relay		
	Fan motor output		kW	0.075	0.065 + 0.065	0.10 + 0.10	
	Airflow	50Hz	CMM (CFM)	49 (1,730)	95 (3,350)	100 (3,530)	
	Noise level	50Hz	dB (A)	53	54	55	56
	Dimensions	W	mm	840	870	970	
		D	mm	330	295	345	
		H	mm	850	1,258		
	Weight		kg	69	83	111	112

* 1 Measured at 1.5m beneath the unit connected with 2m long outlet duct and 1m long inlet duct
* 2 Measured at 2m forward and 1m beneath the foreside of the unit connected with 1m long outlet and inlet duct

PED-AAK Ceiling-concealed

Models				PED-3AAK		PED-5AAK	
Cooling capacity		50Hz	W	7,500		12,400	
			BTU/h	25,600		42,300	
Total input (50Hz)			kW	3.36		4.39	
Indoor unit	Model name			PED-3AAK		PED-5AAK	
	External finish			Galvanized sheets			
	Fan motor output		kW	0.09		0.10 + 0.14	
	Airflow (low-high)	50Hz	CMM	15–20		27–34	
			CFM	530–705		955–1,202	
	External static pressure		Pa (mmAq)	50/5		50/95	
	Operation control & thermostat			Remote controlled & Built-in			
	Noise level (low-high)	50Hz	dB (A)	38–42		40–44	
	Unit drain pipe thread		mm	R1			
	Dimensions	W	mm	1,313		1,721	
		D	mm	740			
		H	mm	270			
Weight			kg	47		63	
Outdoor unit	Model name			PU-3VAKD		PU-5YAKD	
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant (R22) control			Capillary tube			
	Compressor output	50Hz	kW	2.5		3.5	
	Protection devices			Internal thermostat		Thermal switch, HP switch, LP switch, Anti-phase protector, Thermal relay	
	Fan motor output		kW	0.075		0.10 + 0.10	
	Airflow	50Hz	CMM (CFM)	49 (1,730)		100 (3,530)	
	Noise level	50Hz	dB (A)	53		55	
	Dimensions	W	mm	840		970	
		D	mm	330		345	
		H	mm	850		1,258	
	Weight			kg	69		111

PK-FAKLD Wall-mounted

Models				PK-2.5FAKLD	PK-3FAKLD	PK-4FAKLD
Cooling capacity		50Hz	W	6,800	7,700	10,100
			BTU/h	23,200	26,300	34,500
Total input (50Hz)			kW	2.31	3.29	(V) 3.58, (Y) 3.51
Indoor unit	Model name			PK-2.5FAKLD	PK-3FAKLD	PK-4FAKLD
	External finish			Munsell 3.4Y 7.7/0.8 (white)		
	Fan motor output		kW	0.04	0.07	
	Airflow (low-high)	50Hz	CMM	15–20	22–28	
			CFM	530–706	777–989	
	External static pressure		Pa (mmAq)	0 (direct blow)		
	Operation control & thermostat			Wireless remote controller & Built-in		
	Noise level (low-high)	50Hz	dB (A)	39–45	41-46	
	Unit drain pipe O.D.		mm	20		
	Dimensions	W	mm	1,400	1,680	
		D	mm	235		
		H	mm	340		
Weight		kg	24	28		
Outdoor unit	Model name			PU-2.5VAKD	PU-3VAKD	PU-4V/YAKD2
	External finish			Munsell 3.0Y 7.8/1.1		
	Refrigerant (R22) control			Capillary tube		
	Compressor output	50Hz	kW	1.7	2.5	2.7
	Protection devices			Internal thermostat		(V, Y): Internal thermostat (Y): Thermal relay, Anti-phase protector
	Fan motor output		kW	0.060	0.075	0.065 + 0.065
	Airflow	50Hz	CMM (CFM)	39 (1,380)	49 (1,730)	95 (3,350)
	Noise level	50Hz	dB (A)	52	53	54
	Dimensions	W	mm	850	840	870
		D	mm	290	330	295
		H	mm	605	850	1,258
	Weight		kg	52	69	83

PS-GAKD Floor-standing

Models			PS-3GAKD	PS-4GAKD	PS-5GAKD	PS-6GAKD	
Cooling capacity	50Hz	W	7,700	9,800	12,400	14,800	
		BTU/h	26,300	33,400	42,300	50,500	
Total input (50Hz)		kW	3.33	(V) 3.69, (Y) 3.62	4.33	5.40	
Indoor unit	Model name		PS-3GAKD	PS-4GAKD	PS-5GAKD	PS-6GAKD	
	External finish		Munsell 0.70Y 8.59/0.97				
	Fan motor output		kW	0.03	0.07	0.11	0.12
	Airflow (low-high)	50Hz	CMM	14~17	22~28	23~31	25~32
			CFM	494-600	776~988	812~1,094	882~1,130
	External static pressure		Pa (mmAq)	0 (direct blow)			
	Operation control & thermostat		Built-in				
	Noise level (low-high)	50Hz	dB (A)	37~42	42~47	43~49	45~50
	Unit drain pipe O.D.		mm	20			
	Dimensions	W	mm	600			
		D	mm	270	350		
		H	mm	1,900			
Weight		kg	43	51	53		
Outdoor unit	Model name		PU-3VAKD	PU-4V/YAKD2	PU-5YAKD	PU-6YAKD	
	External finish		Munsell 3.0Y 7.8/1.1				
	Refrigerant (R22) control		Capillary tube				
	Compressor output	50Hz	kW	2.5	2.7	3.5	4.2
	Protection devices		Internal thermostat	(V, Y): Internal thermostat (Y): Thermal relay, Anti-phase protector	Thermal switch, HP switch, LP switch, Anti-phase protector, Thermal relay		
	Fan motor output		kW	0.075	0.065 + 0.065	0.10 + 0.10	
	Airflow	50Hz	CMM (CFM)	49 (1,730)	95 (3,350)	100 (3,530)	
	Noise level	50Hz	dB (A)	53	54	55	56
	Dimensions	W	mm	840	870	970	
		D	mm	330	295	345	
		H	mm	850	1,258		
	Weight		kg	69	83	111	112

GENERAL SPECIFICATIONS FOR ALL MODELS

■ Power Supply

Power supply			Models					
			2 HP	2.5 HP	3 HP	4 HP	5 HP	6 HP
50Hz	1ph	220V, 230V, 240V	PL-2BAK PU-2VAKD SL-2AKLD SE-2AKD SU-2VAKD	PL-2.5BAK PK-2.5FAKLD PU-2.5VAKD SE-2.5AKD SU-2.5VAKD	PL-3BAK PK-3FAKLD PC-3KAK PE-3EAK2 PS-3GAKD PED-3AAK PU-3VAKD	PL-4BAK PK-4FAKLD PC-4KAK PE-4EAK PS-4GAKD PU-4VAKD2	—	—
	3ph	380V / 220V, 400V / 230V, 415V / 240V, 4 wires	—	—	—	PL-4BAK PK-4FAKLD PC-4KAK PE-4EAK PS-4GAKD PU-4YAKD2	PL-5BAK PC-5KAK PE-5EAK2 PED-5AAK PS-5GAKD PU-5YAKD	PL-6BAK PC-6KAK PE-6EAK2 PS-6GAKD PU-6YAKD

Notes: 1. V: 1ph, 220V, 230V, 240V, 50Hz; Y: 3ph, 380/220V, 400/230V, 415/240V, 50Hz, 4 wires
2. Primary power supplies for all indoor units are single-phase.

■ Notes for All Specifications

Rating conditions
Indoor: 27°C DB, 19°C WB
Outdoor: 35°C DB
Refrigerant piping length (one-way): 5m
Total input based on indicated voltage (indoor/outdoor)

Models	PL-2, 2.5, 3, SL-2, SE-2, 2.5 PS-3, PE-3, PED-3 PK-2.5, 3 PC-3	PL-4, 5, 6 PK-4, PC-4, 5, 6 PS-4, 5, 6 PE-4, 5, 6, PED-5
50 Hz	1ph. 220V / 1ph. 220V	1ph. 220V / 3ph. 380V

■ Guaranteed Operating Range [Cooling]

Limits	Indoor	Outdoor	
		SU-2/2.5VAKD, PU-2/2.5/4/VAKD (2), PU-4/5/6YAKD (2)	PU-3VAKD
Lower	21°C DB, 15.5°C WB	21°C DB	21°C DB
Upper	35°C DB, 22.5°C WB	46°C DB	52°C DB

■ Refrigerant Piping Length

Models	Between indoor & outdoor units		Pipe size O.D. mm
	Max. height difference m	Max. piping length m	
SL-2, SE-2	10	30	Liquid: Ø 6.35 Gas: Ø 15.88
PL-2	10	30	Liquid: Ø 9.52 Gas: Ø 15.88
PK-2.5, PL-2.5, SE-2.5		30	
PC-3, PK-3, PL-3, PS-3, PE-3, PED-3	15	30	Liquid: Ø 9.52 Gas: Ø 19.05
PC-4, PK-4, PL-4, PE-4, PS-4	30	40	
PC-5, PL-5, PS-5, PE-5, PED-5 PC-6, PL-6, PS-6, PE-6	50	50	

■ Additional Refrigerant Charge [R22: kg]

Models	Piping length (one-way)									
	7m	10m	15m	20m	25m	30m	35m	40m	45m	50m
PL-2, SL-2, SE-2, SE-2.5, PU-2, SU-2, SU-2.5	0	0.075	0.20	0.325	0.45	0.575	—	—	—	—
PL-2.5, PK-2.5, PU-2.5	0	0.045	0.12	0.195	0.27	0.345	—	—	—	—
PL-3, PK-3, PC-3, PS-3, PE-3, PED-3, PU-3	0	0.075	0.20	0.325	0.45	0.575	—	—	—	—
PL-4, PK-4, PC-4, PS-4, PE-4, PU-4	0	0.10	0.25	0.40	0.55	0.70	0.85	1.00	—	—
PL-5, PC-5, PS-5, PE-5, PED-5, PU-5	0	0	0	0	0.15	0.30	0.45	0.60	0.75	0.9
PL-6, PC-6, PS-6, PE-6, PU-6	0	0	0	0	0.15	0.30	0.45	0.60	0.75	0.9

Notes: 1. No additional refrigerant charging necessary for up to 7 metres. (SU series, PU-2/2.5/3/4)
2. No additional refrigerant charging necessary for up to 20 metres. (PU-5/6YAKD)

■ Main Optional Parts

Models	Description	Applicable models
MAC-397IF-E	MA & Control Terminal Interface	New A/K control
PAC-SE55RA-E	Timer Adapter	New A/K control
PAC-725AD	Multiple Remote Controller Adapter (10 sets)	New A/K control
PAC-SE41TS-E	Remote Sensor	New A/K control
PAC-SA46DS-E	Drain Socket	PU-4
PAC-SA47DS-E	Drain Socket	PU-5/6
PAC-292SG	Air Outlet Guide	PU-4/5/6
PAC-SH84DM-E	Drain Lift-Up Mechanism	PC-3KAK
PAC-SH86DM-E	Drain Lift-Up Mechanism	PC-4/5/6KAK
PAC-KE07DM-E	Drain Lift-Up Mechanism	PE-3EAK2
PAC-SE90DM-E	Drain Lift-Up Mechanism	PK-FAKLD
SDD-50S-E	Distribution Pipe for Twin Use	PU-4/5/6

Models	Description	Applicable models
PAC-SH48AS-E	Space Panel	PL-BAK
PAC-SH53TM-E	Multi-Function Casement	PL-BAK
PAC-SA1ME-E	Corner Panel with i-see Sensor	PL-BAK
PAC-SH62HK-E	Insulation for High-humidity Condition	PL-BAK
PAC-SH65OF-E	Duct Flange for Fresh Air Intake	PL-BAK
PAC-SH89KF-E	High-Efficiency Filter	PC-3/4KAK
PAC-SH90KF-E	High-Efficiency Filter	PC-4/5/6KAK
PAR-SL94B-E	Wireless Remote Controller / Signal Receiver Unit	PC-KAK
PAR-SA9CA-E	Signal Receiver Unit	PE-EAK(2), PED-AAK
PAR-SL97A-E	Wireless Remote Controller	PE-EAK(2), PED-AAK, PL-BAK
PAR-21MAA	Wired Remote Controller	All models

■ Outdoor Unit Installation Location

- When installing a single outdoor unit:
A. SU-2/2.5VAKD, PU-2/2.5/3VAKD

■ SU-2/2.5VAKD
PU-2/2.5VAKD

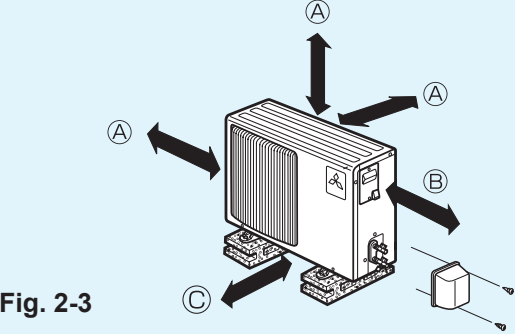


Fig. 2-3

■ PU-3VAKD

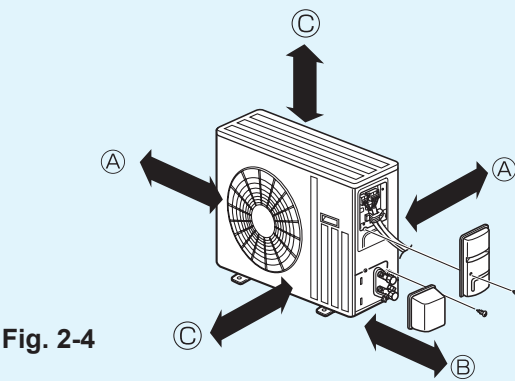


Fig. 2-4

PU-2/2.5/3 (Figs. 2-3, 2-4)

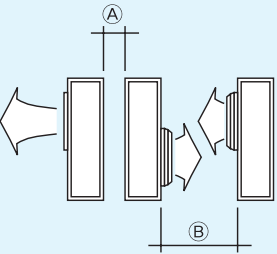
- Ⓐ 100mm or more
- Ⓑ 350mm or more (SU-2/2.5, PU-2/2.5), 360mm or more (PU-3)
- Ⓒ 500mm or more

When the piping is to be attached to a wall containing metals (tin plated) or metal netting, use a chemically treated wooden piece 20mm or thicker between the wall and the piping or wrap 7 to 8 turns of insulation vinyl tape around the piping.

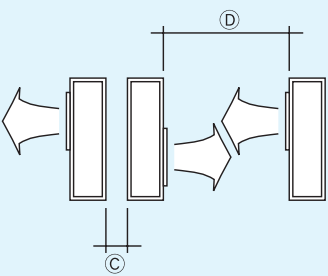
Units should be installed by licensed contractor according to local code requirements.

- When installing multiple outdoor units:

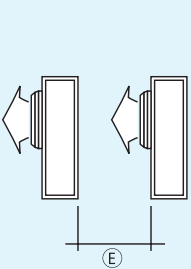
Face-to-face arrangement
(with air outlet guides)



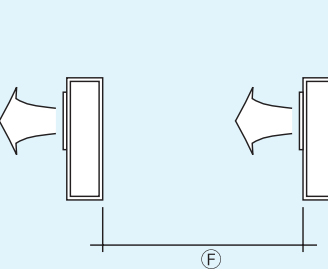
Face-to-face arrangement
(without air outlet guides)



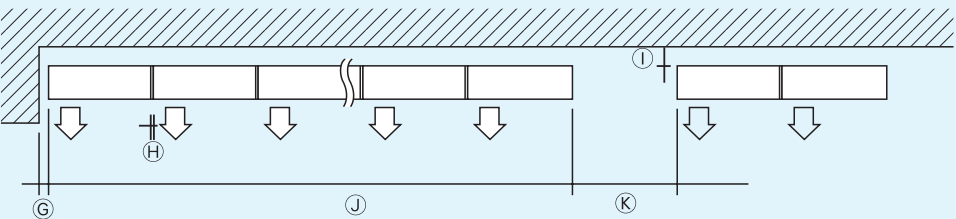
Parallel arrangement
(with air outlet guides)



Parallel arrangement
(without air outlet guides)



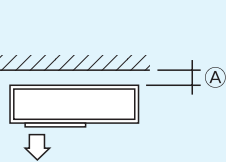
Side-by-side arrangement *The upper side must be open.



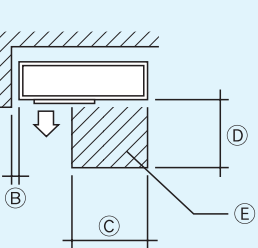
	PU-4V/YAKD2, PU-5/6YAKD
Ⓐ	300mm or more
Ⓑ	500mm or more
Ⓒ	300mm or more
Ⓓ	1500mm or more
Ⓔ	1500mm or more
Ⓕ	2500mm or more
Ⓖ	150mm or more
Ⓗ	10mm or more
Ⓘ	300mm or more
Ⓙ	Up to 10 units (When the optional air outlet guides are used, no more than five units should be arranged side by side.)
Ⓚ	1000mm or more

B. PU-4V/YAKD2, PU-5/6YAKD

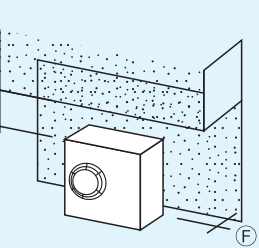
Obstruction at rear only



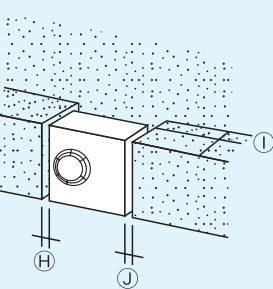
Maintenance space



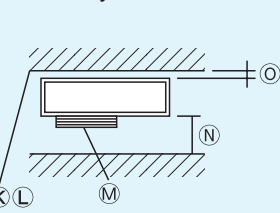
Top obstruction



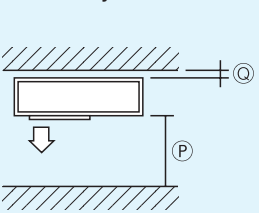
Obstructions at the right, left and rear



Obstructions at the front and rear only



Obstructions at the front and rear only



	PU-4V/YAKD2, PU-5/6YAKD
Ⓐ	150mm or more
Ⓑ	10mm or more
Ⓒ	500mm or more
Ⓓ	500mm or more
Ⓔ	Maintenance space
Ⓕ	150mm or more
Ⓖ	500mm or more
Ⓗ	10mm or more
Ⓘ	300mm or more
Ⓙ	10mm or more
Ⓚ	Obstruction width: 1.5 times the width of outdoor unit or smaller
Ⓛ	Obstruction height: Unit height or lower
Ⓜ	Air outlet guide
Ⓝ	500mm or more
Ⓞ	150mm or more
Ⓟ	3800mm or more
Ⓠ	150mm or more

⚠ NOTICE

- Do not install indoor units in areas (e.g., mobile phone base stations) where the emission of VOCs such as phthalate compounds and formaldehyde is known to be high, as this may result in a chemical reaction.
- When installing, relocating or servicing the air conditioners, use only the specified refrigerant to charge the refrigerant lines. Do not mix the specified refrigerant with any other refrigerant and do not allow air to remain in the lines. If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant lines, and may result in an explosion and other hazards.
The use of a refrigerant other than the one specified for the system will cause mechanical failure, system malfunction or unit breakdown. In the worst case, this could lead to a serious impediment to securing product safety.



MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
<http://Global.MitsubishiElectric.com>