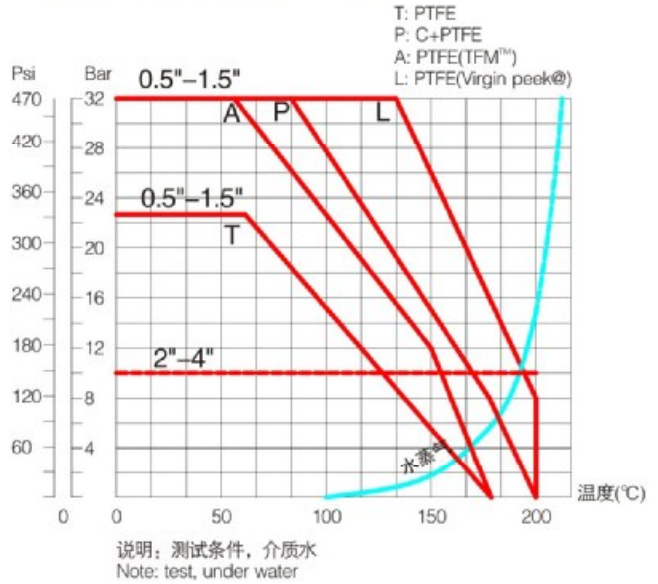




球阀压力-温度曲线图  
Pressure And Temperature Curve



直通无滞留球阀扭矩表, 单位 (N.M)

SIZE	1"-3/4"	DN25/1"	DN32-1 1/4"	DN40/1.5"	DN50/2"	2.5"-DN65	3"	DN80	4"-DN100
扭矩	6	10	12	14	20	40	75	90	110

注意: 选择执行器建议增加20%安全余量

表面处理

- ◆所有的表面CNC 0.8μm 达到RA0.4μm 电抛光 可达到0.25μm

Surface finish

- ◆CNC machining all surfaces to 0.8μm, polishing can be achieved RA0.4μm, electro-polishing can reach 0.25μm

Conversion Table of Surface Finishes

Surface Designation		Mechanically Polished			
ASME BPE	GRIT	Ra Average		Ra Max	
		μ-in	μ-m	μ-in	μ-m
SFV 1	GRIT 320	15	0.375	20	0.50
SFV 2	GRIT 240	20	0.50	25	0.625
SFV 3	GRIT 180	25	0.625	30	0.75

Surface Designation		Mechanically and Electropolished			
ASME BPE	GRIT	Ra Average		Ra Max	
		μ-in	μ-m	μ-in	μ-m
SFV 4	GRIT 320	10	0.25	15	0.375
SFV 5	GRIT 240	15	0.375	20	0.50
SFV 6	GRIT 180	20	0.50	25	0.625