

a member of **EKK** and **FREUDENBERG** 

### **RELY ON EXCELLENCE**

# M461

# Mechanical seals | Agitator seals | Liquid-lubricated seals



#### Features

- For top entry drives
- For glass-lined vessels
- Double seal
- Unbalanced
- Independent of direction of rotation
- Multiple springs rotating
- Liquid-lubricated
- Cartridge unit

#### Advantages

- Ready-to-fit and factory-tested unit
- Available with or without bearing
- Suitable for standardizations
- Seal can be applied at higher pressure and rotating speed than specified by DIN
- Self-closing on product side
- The seal can be lifted off the glass-lined flange as a complete cartridge. The sensitive glass lined basic flange remains mounted on the vessel.
- ATEX certification on request

#### Operating range

Shaft diameter:

d1 = 40 ... 160 mm (1.57" ... 6.30")

Pressure:

p1 = vacuum ... 16 bar (232 PSI),

p3 = max. 18 bar (261 PSI)

Temperature:

 $t1 = -40 \,^{\circ}\text{C} \dots +200 \, (250^*) \,^{\circ}\text{C}$ 

(-40 °F ... +392 (482\*) °F)

Sliding velocity:

vg = 0 ... 5 m/s (0 ... 16 ft/s)

For applications beyond this range, please inquire.

\* with cooling flange

! It should be noted that the extremal values of each operating parameter cannot be applied at the same time because of their interaction.

# Materials

Seal faces: Carbon graphite or Silicon

carbide, FDA conform

Seats: Silicon carbide, FDA conform Secondary seals and metallic parts acc. to application and customers' requirement.

#### Standards and approvals

- FDA
- ATFX
- DIN 28138 (mechanical seals for agitator shafts)
- DIN 28136 T3 (for glass-lined vessels)
- DIN 28137 T2 (flange connection for glasslined vessels)
- DIN 28159 (shaft end for glass-lined vessels)

#### Notes

Options:

- Cooling resp. heating flange
- Leakage drain resp. flush

#### Recommended applications

- Petrochemical industry
- Chemical industry
- Pharmaceutical industry
- Food and beverage industry
- Agitators
- Reactors

# Recommended piping plans

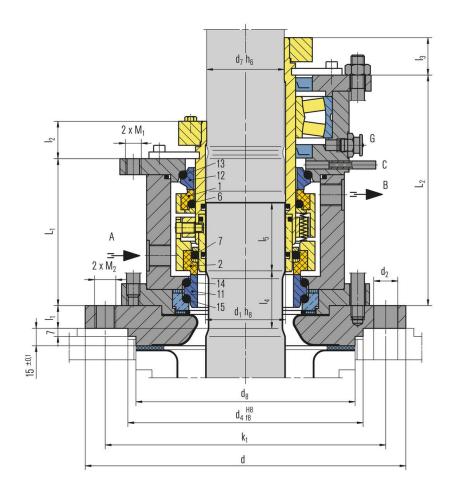
Closed circuit TS system, open circuit SPA, SPN

# Product links:

EagleBurgmann TS1000
EagleBurgmann TS2000
EagleBurgmann SPA
EagleBurgmann SPN manual
EagleBurgmann SPN automatic





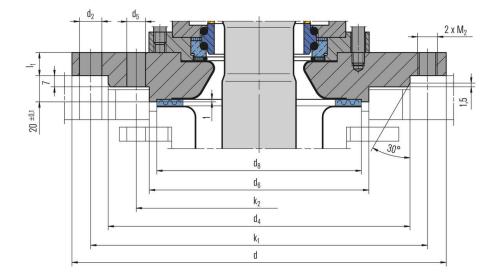


Item	Description							
1	Seal face, atmosphere side							
2	Seal face, product side							
6, 7, 13, 14, 15	0-Ring							
11	Seat, product side							
12	Seat, atmosphere side							





Flange connections acc. to DIN 28137 T2 for nominal diameters 125 ... 161.

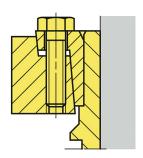




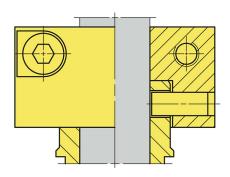


# **Torque transmissions**

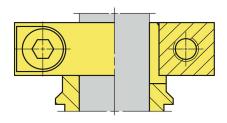




### Clamping ring with pin



### Clamping ring



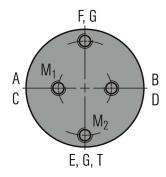
eagleburgmann.com

info@eagleburgmann.com





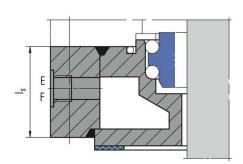
# Installation, details, options



#### Supply connections

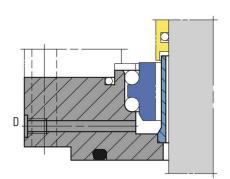
Designation and positions of screwed connections, pull-off and jacket threads acc. to DIN 28138 T3.

- A Liquid IN
- B Liquid OUT
- C Drainage
- D Leakage drain
- E Cooling IN
- F Cooling OUT
- G Grease
- T Temperature metering



#### Cooling flange

Can be used alternatively as a heating flange.



#### Leakage drain

Can be used alternatively as a flush.





# **Product variants**

M461K-D

Double seal

M461KL-D

Double seal with integrated floating bearing.

M56K(L)-D

Double seal without/with floating bearing for PN 25 (Special seal on request.)

These seals are designed to be self-closing on the product side, i.e. they will remain closed even with pressure variations or a pressure reversal. Operation is possible with buffer fluid (p1 $_{\text{max}}$  = 6 bar (87 PSI)) or pressurized with barrier fluid as double seal.

#### M491

All types of the M461 range available for unstepped shafts (all diameters). Seal identification: M491... Customized design or e.g. different drives (torque transmissions) are available.

### **Dimensions**

d <sub>1</sub> 1)	d <sub>7</sub> 1)	Nominal size	Flange size <sup>2)</sup>	d	nxd <sup>2</sup>	d4	nxd <sub>5</sub>	d <sub>6</sub>	d <sub>7</sub>	k <sub>1</sub>	k <sub>2</sub>	L <sub>1</sub>	L <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	I <sub>3</sub>	14	l <sub>5</sub>	M <sub>1</sub>	M <sub>2</sub>	A,B
40	38	40	E125	175	4x18	110	_	-	102	145	_	142	184	25	35	28	50	50	M12	M16	G3/8
50	48	50	E200	240	8x18	176	-	-	138	210	-	147	195	25	40	28	50	50	M12	M16	G3/8
60	58	60	E250	275	8x22	204	-	-	188	240	-	158	203	25	42	28	50	60	M12	M20	G3/8
80	78	80	E300	305	8x22	234	-	-	212	270	-	170	240	30	45	34	60	60	M16	M20	G1/2
100	98	100	E400	395	12x22	313	-	-	268	350	-	177	240	30	52	34	60	60	M16	M20	G1/2
100	98	100	E500	395	12x22	313	-	-	268	350	-	177	240	30	52	34	60	60	M16	M20	G1/2
125	120	125	E700	505	4x22	422	12x22	320	306	460	350	208	266	30	75	40	60	80	M20	M20	G1/2
140	135	140	E700	505	4x22	422	12x22	320	306	460	350	223	282	30	79	40	60	80	M20	M20	G1/2
160	150	160	E700	505	4x22	422	12x22	320	306	460	350	228	282	30	77	40	60	85	M20	M20	G1/2
160	150	160	E900	505	4x22	422	12x22	320	306	460	350	228	282	30	77	40	60	85	M20	M20	G1/2
160	150	161	E901	565	4x26	474	12x22	370	356	515	400	228	282	30	77	40	60	85	M20	M20	G1/2

Dimensions in millimeter

1) Shaft diameters d<sub>1</sub> and d<sub>7</sub> to DIN 28159

2) Flange size to DIN 28137 T2