## **Data Sheet**

### **1188 Low Pressure Bellows Gauge**



- Inches of water ranges from 5IW
- Bellows-actuated mechanism
- Easy adjustable micrometer pointer
- Available with diaphragm seals

#### **TYPICAL USES**

- Oil & gas
- Chemical and petrochemical plants
- Water and wastewater pressure control
- Equipment skids
- Process and industrial applications



### SPECIFICATIONS

| Accuracy:                       | +/ <b>-</b> 2%-1%-2% (A   | +/-2%-1%-2% (ASME B40.100 Grade A)                                 |  |  |  |  |  |
|---------------------------------|---------------------------|--|--|--|--|--|--|
| Dial Size:                      | 41⁄2″                     | 41⁄2″  |  |  |  |  |  |
| Range:                          | 10IW Vacuum to 1          | 10IW Vacuum to 10 psi  |  |  |  |  |  |
| Process Connection<br>Location: | Lower, Back               | Lower, Back  |  |  |  |  |  |
| Process Connection Size:        | 1⁄4 NPT Male, 1⁄2 NI      | 1/4 NPT Male, 1/2 NPT Male   |  |  |  |  |  |
| Case Style:                     | Solid Front (STD.)        | Solid Front (STD.)   |  |  |  |  |  |
| Movement:                       | 416 Stainless stee        | 416 Stainless steel  |  |  |  |  |  |
| Window Material:                | Glass (STD.), Shat        | Glass (STD.), Shatter Proof Glass (OPT.)                           |  |  |  |  |  |
| Pointer:                        | Micrometer Adjust         | Micrometer Adjustable  |  |  |  |  |  |
| Dampening Options:              | ,                         | Throttle screw, dampeners, capillary, diaphragm seals and snubbers |  |  |  |  |  |
| Mounting:                       | Stem, Surface, Flu        | Stem, Surface, Flush   |  |  |  |  |  |
| WETTED COMP                     | ONENTS                    |  |  |  |  |  |  |
| Bellows                         | Process Connection        | Joints   |  |  |  |  |  |
| Brass<br>316 SS<br>Monel®       | Brass<br>316 SS<br>Monel® | Soldered: Brass<br>Welded: 316 SS<br>Monel®                        |  |  |  |  |  |
| NON-WETTED O                    | COMPONENTS                |  |  |  |  |  |  |

| NON-WETTED CON |               |               |
|----------------|---------------|---------------|
| Case           | Ring          | Back Cover    |
| Phenolic       | Polycarbonate | Polypropylene |
|                |               |               |

#### **KEY BENEFITS**

- A variety of wetted parts compatable with many process medias
- Ideal product solution for many installations
- Available with panel mount design
- Overpressure capability up to 5x full scale range standard

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# **1188 Low Pressure Bellows Gauge**

| ORDERING CODE   | Example:                              | 451188             | S    | S | 02 | В | XC4 | 10IW |
|---|---------------------------------------|--------------------|------|---|----|---|-----|------|
| Dial Size/Model Code  |                                       |                    |      |   |    |   |     |      |
| 451188 - 41/2" phenolic case, solid front                           |                                       | 451188             |      |   |    |   |     |      |
| System (tube and process connection)                                |                                       |                    |      |   |    |   |     |      |
| A - Brass bellows, brass process connection                         |                                       |                    |      | - |    |   |     |      |
| S - 316 Stainless steel bellows, stainless stee                     | I process connection                  |                    | S    | - |    |   |     |      |
| P - K-Monel <sup>®</sup> 500 bellows, Monel <sup>®</sup> 400 proces | ss connection                         |                    |      | _ |    |   |     |      |
| Case Design   |                                       |                    |      | - |    |   |     |      |
| S - Solid front, Dry  |                                       |                    |      | S |    |   |     |      |
| Process Connection Sizes  |                                       |                    |      |   | -  |   |     |      |
| 02 - ¼ NPT Male   |                                       |                    |      |   | 02 | - |     |      |
| 04 - 1/2 NPT Male   |                                       |                    |      |   |    | - |     |      |
| Process Connection Location   |                                       |                    |      |   |    | - |     |      |
| L - Lower   |                                       |                    |      |   |    |   |     |      |
| B - Back  |                                       |                    |      |   |    | В |     |      |
| Options (If choosing an option(s) must incl                         | ude an "X")                           |                    |      |   |    |   | X   |      |
| C4 - Individual calibration chart (in accordance                    | e with ASME B40.100:2013. Accuracy    | traceable to N.I.S | S.T) |   |    |   | C4  |      |
| D3 - DuraVis™ Retroreflective Dial                                  |                                       |                    |      |   |    |   |     |      |
| 6B - Cleaned for gaseous oxygen service                             |                                       |                    |      |   |    |   |     |      |
| F8 - Gauge, flexible line assembly and diaphr                       | agm seal                              |                    |      |   |    |   |     |      |
| PD - Acrylic window   |                                       |                    |      |   |    |   |     |      |
| SG - Safety glass   |                                       |                    |      |   |    |   |     |      |
| NG - Non-glare glass  |                                       |                    |      |   |    |   |     |      |
| DA - Marking on dial  |                                       |                    |      |   |    |   |     |      |
| NH - Stainless Steel tag wired to case                              |                                       |                    |      |   |    |   |     |      |
| NN - Paper tag bonded to case                                       |                                       |                    |      |   |    |   |     |      |
| 56 - Flush mounting ring  |                                       |                    |      |   |    |   |     |      |
| Range (coding examples only, see range ta                           | ble on page 3 for all standard ranges | 5)                 |      |   |    |   |     |      |
| Single Scales   |                                       |                    |      |   |    |   |     |      |
| 10IW - 10″ H <sub>2</sub> O   |                                       |                    |      |   |    |   |     | 10IW |
|   |                                       |                    |      |   |    |   |     |      |

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# **1188 Low Pressure Bellows Gauge**

### STANDARD PRESSURE RANGE

| STANDARD PRESSURE RANGE |                      |        |        |                    |      |              |              |  |  |  |
|-------------------------|----------------------|--------|--------|--------------------|------|--------------|--------------|--|--|--|
|                         | in. H <sub>2</sub> O | mmHg   | in. Hg | mmH <sub>2</sub> 0 | psi  | mbar         | kPa          |  |  |  |
|                         | N10IW                | N18MM  | -      | -                  | -    | _            | -            |  |  |  |
|                         | N15IW                | N28MM  | -      | -                  | -    | -            | -            |  |  |  |
|                         | N20IW                | N37MM  | -      | -                  | -    | -            | -            |  |  |  |
|                         | N30IW                | N56MM  | -      | -                  | -    | _            |              |  |  |  |
|                         |                      |        |        |                    |      |              | -            |  |  |  |
| Vacuum                  | N40IW                | N75MM  | -      | -                  | -    | -            | -            |  |  |  |
| acu                     | N60IW                | N110MM | -      | -                  | -    | -            | -            |  |  |  |
| >                       | N80IW                | N150MM | -      | -                  | -    | -            | -            |  |  |  |
|                         | N100IW               | N180MM | -      | -                  | -    | -            | -            |  |  |  |
|                         | N150IW               | N270MM | -      | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | N10IM  | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | N15IM  | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | N20IM  | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | N125/125MW         | -    | N12.5/12.5MB | N1.25/1.25KP |  |  |  |
|                         | N5/5IW               | -      | _      | -                  | _    | -            | -            |  |  |  |
|                         | 110/01/1             | _      | -      | N200/200MW         | -    | N20/20MB     | N2/2KP       |  |  |  |
|                         |                      |        |        |                    | -    |              |              |  |  |  |
|                         | N10/10IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | N300/300MW         | -    | N30/30MB     | N3/3KP       |  |  |  |
| -                       | -                    | -      | -      | N500/500MW         | -    | N50/50MB     | N5/5KP       |  |  |  |
| Compound                | N30/10IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
| odu                     | N20/20IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
| 20                      | N10/30IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | N30/30IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | N40/20IW             | -      | -      | N800/800MW         | -    | N80/80MB     | N8/8KP       |  |  |  |
|                         | -                    | -      | -      | N1250/1250MW       | -    | N125/125MB   | N12.5/12.5KP |  |  |  |
|                         | N70/30IW             | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | N2000/2000MW       | -    | N200/200MB   | N20/20KP     |  |  |  |
|                         | -                    | -      | -      | N3000/3000MW       | -    | N300/300MB   | N30/30KP     |  |  |  |
|                         | 5IW                  | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | 10IW                 |        | -      | 250MW              |      | 25MB         | 2.5KP        |  |  |  |
|                         | 15IW                 | -      | -      | -                  | _    | -            | -            |  |  |  |
|                         | -                    | _      | -      | 400MW              | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | -                  |      | 40MB         | 4KP          |  |  |  |
|                         |                      |        |        | -                  | -    |              | 467          |  |  |  |
|                         | 20IW                 | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         |                      |        | -      | 600MW              | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | -                  | -    | 60MB         | 6KP          |  |  |  |
|                         | 30IW                 | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | 1000MW             | -    | -            | -            |  |  |  |
| e                       | 40IW                 | -      | -      | -                  | -    | 100MB        | 10KP         |  |  |  |
| sur                     |                      | -      | -      | -                  | -    |              |              |  |  |  |
| res                     | 60IW                 | -      | -      | -                  | -    | -            | -            |  |  |  |
| Positive Pressure       | -                    | -      | -      | 1600MW             | -    | -            | -            |  |  |  |
| siti                    | -                    | -      | -      | -                  | -    | 160MB        | 16KP         |  |  |  |
| P                       | 80IW                 | -      | -      | -                  | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | 2500MW             | -    | -            | -            |  |  |  |
|                         | 100IW                | -      | -      | -                  | -    | 250MB        | 25KP         |  |  |  |
|                         | -                    | _      | _      | -                  | 5#   | -            | -            |  |  |  |
|                         |                      | -      | -      | -                  | - 5# | -            | -            |  |  |  |
|                         | 150IW                | -      | -      |                    | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | 4000MW             | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | -                  | -    | 400MB        | 40KP         |  |  |  |
|                         | -                    | -      | -      | -                  | 8#   | -            | -            |  |  |  |
|                         | -                    | -      | -      | 6000MW             | -    | -            | -            |  |  |  |
|                         | -                    | -      | -      | -                  | -    | 600MB        | 60KP         |  |  |  |
|                         | -                    | -      | -      | -                  | 10#  | -            | -            |  |  |  |
|                         |                      |        |        |                    |      |              |              |  |  |  |

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### **1188 Low Pressure Bellows Gauge**

### LOW PRESSURE BELLOWS GAUGES OVERPRESSURE & VACUUM TABLE

Burst pressure for all bellows is 100 psi.

The table shown below indicates the over pressure protection built into the bellows actuated low pressure gauges based on the pressure range selected.

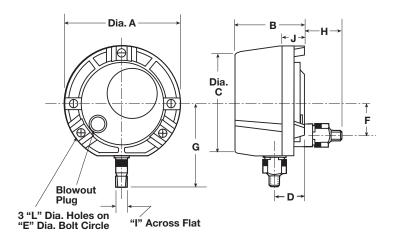
(Please refer to PI Page: IG-PI-01A for vacuum and compound range)

| Dial Arc | Pressure<br>Ranges | Proof<br>Pressure | Vacuum<br>Protection |  |  |
|----------|--------------------|-------------------|----------------------|--|--|
| 180°     | 10" Water          | 50″ Water         | 50″ Water            |  |  |
| 180°     | 15" Water          | 75" Water         | 75" Water            |  |  |
| 180°     | 20" Water          | 100″ Water        | 100" Water           |  |  |
| 216°     | 30" Water          | 150" Water        | 150" Water           |  |  |
| 270°     | 40" Water          | 200″ Water        | 200″ Water           |  |  |
| 270°     | 60" Water          | 300" Water        | 300" Water           |  |  |
| 270°     | 80" Water          | 400" Water        | 400" Water           |  |  |
| 270°     | 100" Water         | 500" Water        | 406" Water           |  |  |
| 270°     | 150" Water         | 750″ Water        | 406" Water           |  |  |
| 270°     | 5 psi              | 26 psi            | 14.7 psi             |  |  |
| 270°     | 8 psi              | 30 psi            | 14.7 psi             |  |  |
| 270°     | 10 psi             | 30 psi            | 14.7 psi             |  |  |

### DIMENSIONS in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

| Dial<br>Size<br>Inches | A                   | В     | C     | D                   | E     | F    | G       | н    | I.   | J    | L                | Weight<br>(lbs) |
|------------------------|---------------------|-------|-------|---------------------|-------|------|---------|------|------|------|------------------|-----------------|
| <b>4</b> ½             | 5 <sup>13</sup> ⁄16 | 31/16 | 5¼    | 1 <sup>11</sup> ⁄16 | 5¾    | 1%   | 13¹⁵⁄₁₅ | 1½   | ⁵%   | 1½   | <sup>7</sup> ∕₃₂ | 2.5             |
|                        | [148]               | [87]  | [129] | [43]                | [137] | [41] | [100]   | [38] | [16] | [29] | [5.5]            | 1.1 kg          |



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