

Spherical Roller Bearings



1. Types, design features, and characteristics

Spherical roller bearings consist of an outer ring having a continuous spherical raceway and two rows of barrel-shaped rollers guided by an inner ring with two raceways. (Refer to **Fig. 1**) This bearing has self-aligning properties, and therefore is suited for use where misalignment between the inner and outer rings occurs from housing installation error or shaft bending.

Spherical roller bearings have a large capacity for radial loads, axial loads in either direction, and combined loads. They are also suited for applications where vibration and shock loads are encountered. When spherical roller bearings are used with a vertical shaft or under a large axial load, the load on the rollers of the row that is not subject to the axial load becomes small, and the resulting skidding on the rollers may result in wear. If the ratio of the axial load to the radial load exceeds the factor e in the dimension table ($F_a/F_r > e$), consult **NTN** Engineering.

In addition to spherical roller bearings with cylindrical bores, spherical roller bearings with tapered bores are also available. Bearings with tapered bores are specified by the suffix "K" at the end of the spherical roller bearing part number. The standard taper ratio is 1:12 for bearings with a "K" suffix; for bearings in series 240 and 241, the suffix "K30" indicates the taper ratio for a bearing is 1:30. Most tapered bore bearings incorporate the use of adapters and withdrawal sleeves for shaft mounting.

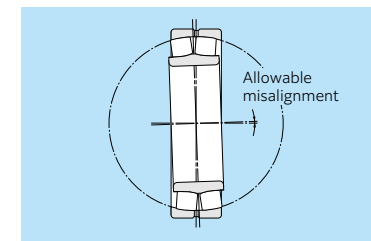
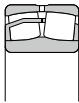
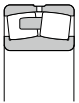
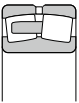

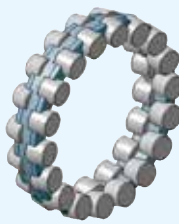
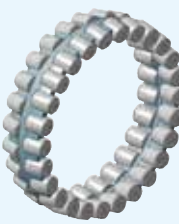
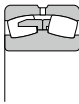
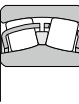
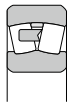
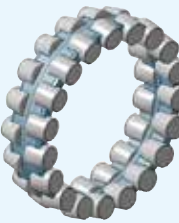




Fig. 1

Table 1 Types of spherical roller bearings

Type	ULTAGE series ¹⁾		
	EA type	EM type	EM type (large size)
Design			
Bearing series	Series other than 213 with outer diameter of 420 mm or smaller		Series with outer diameter of 440 to 580 mm
Rollers	Symmetrical		
Cage type	Pressed cage	Machined cage	Machined cage
Cage shape			
Max. operating temperature	200°C		
Type	B type	213C type	213 type
Design			
Bearing series	Other than ULTAGE series (outer diameter of 300 mm or larger)	Series 213 with bore diameter of 50 mm or smaller	Series 213 with bore diameter of 55 mm or larger
Rollers	Asymmetrical	Symmetrical	Asymmetrical
Cage type	Two-piece machined cage	Two-piece pressed cage	Machined cage
Cage shape			
Max. operating temperature	120°C (instantaneous) 100°C (continuous)		

1) ULTAGE series spherical roller bearings has been developed for "longer life," "improved loading capability," and "higher speed," which are required for various types of industrial machinery.
For details, please refer to the special catalog "ULTAGE series spherical roller bearings [EA and EM types] (CAT. No. 3033/E)."

2. ULTAGE series fits

Table 2 Shaft tolerance class in common use

Condition	Shaft diameter (mm)		Shaft tolerance class	Note
	Over	Incl.		
Cylindrical bore bearing (class 0)				
Inner ring rotational load or load of undetermined direction	Light load ¹⁾ or Normal load ¹⁾ or Fluctuating load	18 25	k5	
		25 40	m5	
	Heavy load ¹⁾ or Impact load	40 60	n5	
		60 100	n6	
		100 200	p6	
		200 500	r6	
Inner ring: Stationary Load	Inner ring must move easily over shaft.	Overall shaft diameter	g6	For large bearings, f6 will suffice to facilitate movement.
	Inner ring does not have to move easily over shaft.	Overall shaft diameter	h6	
Tapered bore bearing (class 0) (with adapter or withdrawal sleeve)				
Full load	Overall shaft diameter	h9/IT5 ³⁾	h10/IT7 ³⁾	will suffice for power transmitting shafts.

1) Standards for light loads, normal loads, and heavy loads

- Light loads: dynamic equivalent radial load $\leq 0.05 C_r$
- Normal loads: $0.05 C_r < \text{dynamic equivalent radial load} \leq 0.10 C_r$
- Heavy loads: $0.10 C_r < \text{dynamic equivalent radial load}$

2) When the shaft diameter exceeds $\phi 200$ mm and the bearing is to be used under heavy load or impact load conditions, please consult NTN Engineering.

3) The shaft shape error (roundness, cylindricity, etc.) must be within the tolerance range of IT5 and IT7.

Note: 1. All values and fits listed in the above tables are for solid steel shafts.

2. Use the formula below to calculate necessary interference. The upper limit value should not exceed 1/1 000 of the shaft diameter.

$$\left\{ \begin{array}{l} \text{When } F_r \leq 0.3 C_{0r}, \text{ necessary interference } \Delta d_f (\mu\text{m}) \text{ is } \Delta d_f = 0.08 (d \cdot F_r/B)^{1/2} \\ \text{When } F_r > 0.3 C_{0r}, \Delta d_f = 0.02 (F_r/B) \end{array} \right.$$

(d : bearing bore diameter (mm), B : inner ring width (mm), F_r : radial load, (N), C_{0r} : basic static rating load (N))

When the difference between the bearing temperature and the ambient temperature during bearing operation is to be considered, consider the effective interference Δd_{eT} (μm) by the temperature difference as the necessary interference.

$$\Delta d_{eT} = 0.0015 \cdot d \cdot \Delta T$$

(ΔT : Difference between bearing temperature and ambient temperature °C)

Table 3 Housing bore tolerance class in common use

Housing	Condition		Outer ring axial direction movement	Housing bore tolerance class	Note
	Load type, etc.				
Single housing or divided housing	Static outer ring load	All types of loads	Yes	H7	G7 can be used for large bearings or bearings with a large temperature differential between the outer ring and housing.
		Light ¹⁾ or ordinary load ¹⁾	Yes	H8	—
		Shaft and inner ring become hot.	Easily	G7	F7 can be used for large bearings or bearings with a large temperature differential between the outer ring and housing.
Single housing	Indeterminate load	Requires precise rotation under light or ordinary loads.	Basically no	K6	—
		Requires low noise operation.	Yes	JS6	—
		Light or ordinary load	Yes	H6	—
	High impact load	Ordinary or heavy load ¹⁾	Basically no	JS7	—
		High impact load	No	K7	—
	Rotating outer ring load	Light or fluctuating load	No	M7	—
Ordinary or heavy load		No	N7	—	
	Heavy load or large impact load with thin wall housing	No	P7	—	

1) Standards for light loads, normal loads, and heavy loads

- Light loads: dynamic equivalent radial load $\leq 0.05 C_r$
- Normal loads: $0.05 C_r < \text{dynamic equivalent radial load} \leq 0.10 C_r$
- Heavy loads: $0.10 C_r < \text{dynamic equivalent radial load}$

Note: All values and fits listed in the above tables are for cast iron or steel housings.

3. Allowable speed of ULTAGE series

As the rotational speed of the bearing increases, the temperature of the bearing also increases because of the friction heat produced inside the bearing. Excessive heat will significantly deteriorate the bearing performance, causing abnormal temperature rises and seizure.

Factors affecting the allowable speed of bearings are as follows.

- (1) Bearing type
- (2) Bearing size
- (3) Lubrication (grease lubrication, circulating lubrication, oil lubrication, etc.)
- (4) Bearing internal clearance (bearing internal clearance during operation)
- (5) Bearing load
- (6) Shaft and housing accuracy

The allowable speed specified in the bearing dimension table is the limit for heat dissipation and satisfactory lubrication conditions before the bearing is adversely affected.

The allowable speed of ULTAGE series spherical roller bearings specified in the catalog is defined as follows.

[Oil lubrication]

The allowable speed for oil lubrication is the speed at which the outer ring temperature reaches 80°C with room temperature spindle oil (lubrication oil viscosity: VG32) supplied at 1 liter/min under an operating load of 5% of the basic static load rating C_{0r} .

[Grease lubrication]

The allowable speed for grease lubrication is the speed at which the outer ring temperature reaches 80°C with lithium-based grease (consistency: NLGI3) filled 20%-30% of the free space under an operating load of 5% of the basic static load rating C_{0r} .

In either of the lubrication methods, the bearing temperature rise differs if the usage condition (operating load, rotational speed pattern, lubricating condition, etc.) is different; therefore, the bearings must be selected with sufficient allowable speed as specified in the catalog.

If 80% of the allowable speed specified in the dimension table is exceeded or the bearing is used in vibration or impact conditions, please consult **NTN Engineering**.

See section "9. Allowable speed" for the allowable speed of the spherical roller bearings that are not part of the ULTAGE series.

4. Oil hole and groove for outer ring

Both ULTAGE series and B type spherical roller bearings are provided with oil holes and an oil groove. (See Fig. 2 and Table 4)

Types 213 and C do not have oil holes and grooves. However, they can be made based on customer request. Contact NTN Engineering with the bearing numbers and supplementary suffix code "D1" (refer to page A-48).

If a pin to prevent outer ring rotation is necessary, contact NTN Engineering.

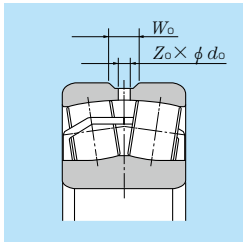


Fig. 2

Table 4 Oil inlet number

Nominal bearing outside diameter mm		Number of oil holes	
		D1	W33 (European spec)
Incl.	Below	Z _o	Z _o
-	320	4	3
320	1 010	8	3
1 010	-	12	-

For oil groove width W_o and diameter of oil hole d_o , see the dimension table.

5. Allowable misalignment angle

Spherical roller bearings have the same self-aligning properties as other self-aligning bearings. The allowable misalignment angle varies according to dimension series and load conditions, but the general allowable misalignment angles are listed below:

- Normal load or more: 1/115
- Light load: 1/30

* Increasing the misalignment angle beyond the allowable angle may cause the rollers to protrude from the outer ring and interfere with nearby components.

6. Adapters and withdrawal sleeves

Adapters are used for installation of bearings with tapered bores on cylindrical shafts. Withdrawal sleeves are also used to install and disassemble bearings with tapered bores onto and off of cylindrical shafts. In disassembling the bearing from the shaft, the nut is turned against the side face of the inner ring utilizing the bolt provided on the withdrawal sleeve, and then the sleeve is drawn away from the bearing's bore. (Precision and dimensions of adapter and withdrawal sleeve are defined in JIS B 1552 and JIS B 1556).

For bearings with a bore diameter of 200 mm or more, high pressure oil (hydraulic) type adapters and withdrawal sleeves can be made to make installation and disassembly easier. As shown in Fig. 3 construction is designed to reduce friction by injecting high pressure oil between the surfaces of the adapter sleeve and bearing inner bore by means of a pressure fitting.

If the oil supply inlet is attached in the nut side of the adapter, the supplementary suffix "HF" is added to the bearing number; if the oil supply inlet is attached on the opposite side, the suffix "HB" is added to the bearing number. For adapter sleeves, the supplementary suffix "H" is added to the bearing's number for both cases. The hydraulic sleeve nut is equipped with holes for bolts used for mounting and dismounting and holes for hydraulic piping. The suffix SP (with screw holes) or SPB (with bolts) is added to the bearing number of the nut.

For information on the **hydraulic adapters and withdrawal sleeves**, see the special catalog (CAT. No. 4201/E).

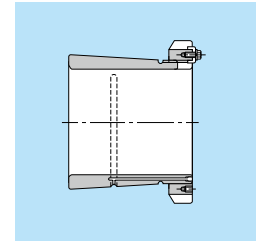
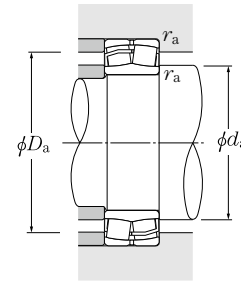
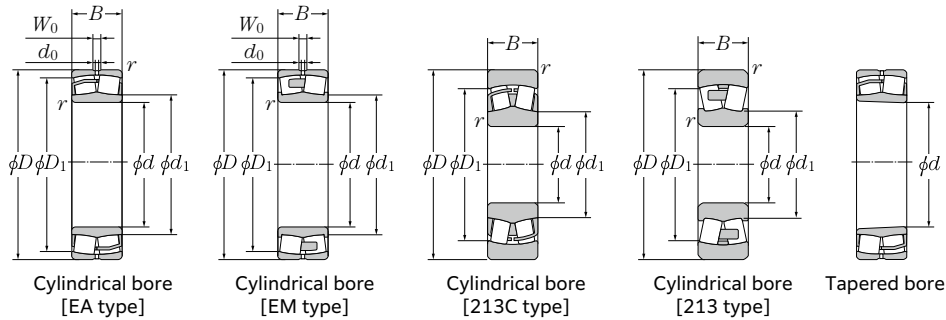


Fig. 3



Dynamic equivalent radial load

$$P_r = X F_r + Y F_a$$

$\frac{F_a}{F_r} \leq e$		$\frac{F_a}{F_r} > e$	
X	Y	X	Y
1	Y ₁	0.67	Y ₂

Static equivalent radial load

$$P_{0r} = F_r + Y_0 F_a$$

For values of e , Y_1 , Y_2 and Y_0 see the table below.

d 25 ~ 60mm

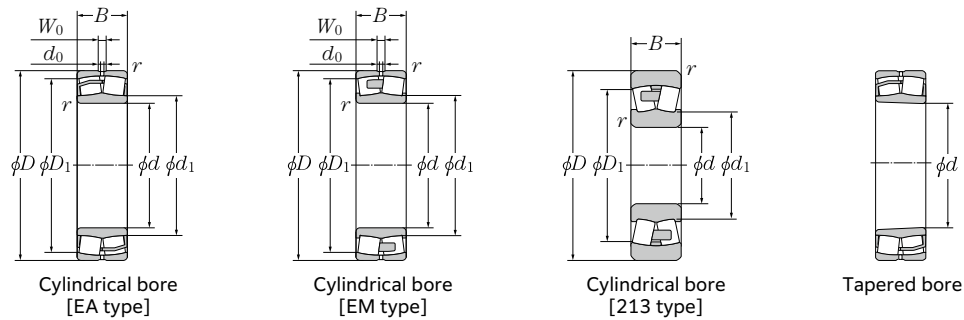
d	Boundary dimensions				Basic load rating		Fatigue load limit kN C _u	Allowable speed		Bearing numbers ¹⁾	
	mm				dynamic kN	static		Grease	Oil	Cylindrical bore	Tapered bore ^{2) 4)}
	D	B	r _{s min} ³⁾	W ₀	C _r	C _{0r}		min ⁻¹	lubrication		
25	52	18	1	3	57.3	46.1	3.23	10 400	13 000	*22205EAW33	*22205EAKW33
	52	18	1	3	57.3	46.1	3.23	10 400	13 000	*22205EMW33	*22205EMKW33
30	62	20	1	4	75.7	64.5	4.58	8 800	11 000	*22206EAW33	*22206EAKW33
	62	20	1	4	75.7	64.5	4.58	8 800	11 000	*22206EMW33	*22206EMKW33
35	72	23	1.1	5	100	92.0	6.11	7 500	9 400	*22207EAW33	*22207EAKW33
	72	23	1.1	5	100	92.0	6.11	7 500	9 400	*22207EMW33	*22207EMKW33
40	80	23	1.1	5	116	105	7.78	6 800	8 500	*22208EAD1	*22208EAKD1
	80	23	1.1	5	110	98.0	7.29	6 800	8 500	*22208EMD1	*22208EMKD1
	90	23	1.5	6	98.0	90.0	12.6	4 900	6 400	21308C	21308CK
	90	33	1.5	6	169	152	9.36	5 400	6 600	*22308EAD1	*22308EAKD1
	90	33	1.5	6	169	152	9.36	5 400	6 600	*22308EMD1	*22308EMKD1
45	85	23	1.1	6	121	113	8.76	6 100	7 700	*22209EAD1	*22209EAKD1
	85	23	1.1	6	116	106	8.24	6 100	7 700	*22209EMD1	*22209EMKD1
	100	25	1.5	6	114	106	14.1	4 400	5 700	21309C	21309CK
	100	36	1.5	6	206	187	11.8	4 600	5 700	*22309EAD1	*22309EAKD1
	100	36	1.5	6	206	187	11.8	4 600	5 700	*22309EMD1	*22309EMKD1
50	90	23	1.1	6	130	124	10.1	5 700	7 200	*22210EAD1	*22210EAKD1
	90	23	1.1	6	125	117	9.54	5 700	7 200	*22210EMD1	*22210EMKD1
	110	27	2	6	131	127	13.7	4 000	5 200	21310C	21310CK
	110	40	2	7	250	232	14.0	4 300	5 300	*22310EAD1	*22310EAKD1
	110	40	2	7	250	232	14.0	4 300	5 300	*22310EMD1	*22310EMKD1
55	100	25	1.5	6	155	148	12.6	5 300	6 700	*22211EAD1	*22211EAKD1
	100	25	1.5	6	148	140	11.9	5 300	6 700	*22211EMD1	*22211EMKD1
	120	29	2	6	161	163	16.1	3 700	4 800	21311	21311K
	120	43	2	8	296	274	17.4	3 900	4 800	*22311EAD1	*22311EAKD1
	120	43	2	8	296	274	17.4	3 900	4 800	*22311EMD1	*22311EMKD1
60	110	28	1.5	7	187	181	15.4	4 800	6 000	*22212EAD1	*22212EAKD1
	110	28	1.5	7	179	171	14.6	4 800	6 000	*22212EMD1	*22212EMKD1
	130	31	2.1	7	186	191	28.2	3 400	4 400	21312	21312K
	130	46	2.1	9	340	319	20.3	3 600	4 600	*22312EAD1	*22312EAKD1
	130	46	2.1	9	340	319	20.3	3 600	4 600	*22312EMD1	*22312EMKD1

1) Bearing part numbers with * are ULTAGE Series and have outer ring oil holes and oil grooves as standard.
 2) "K" indicates bearings having a tapered bore with a taper ratio of 1:12. 3) Smallest allowable dimension for chamfer dimension r.
 4) "W33" indicates the specification for Europe and have three oil holes.

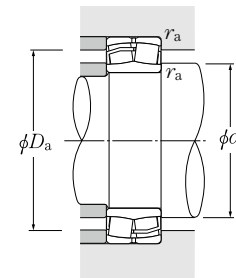
Installation-related dimensions					Constant	Axial load factors			Mass (approx.) kg	
mm						e	Y ₁	Y ₂	Y ₀	Cylindrical bore
d ₁	d _{a min}	D _{a max}	D ₁	r _{as max}						
30	30	46	46	1	0.34	2.00	2.98	1.96	0.173	0.169
30	30	46	46	1	0.34	2.00	2.98	1.96	0.174	0.171
37	36	56	55	1	0.31	2.15	3.20	2.10	0.278	0.272
37	36	56	55	1	0.31	2.15	3.20	2.10	0.281	0.275
45	42	65	63	1.1	0.31	2.21	3.29	2.16	0.438	0.43
45	42	65	63	1.1	0.31	2.21	3.29	2.16	0.442	0.433
50	47	73	71	1.1	0.27	2.47	3.67	2.41	0.528	0.518
50	47	73	71	1.1	0.27	2.47	3.67	2.41	0.529	0.519
52	48.5	81.5	76	1.5	0.26	2.55	3.80	2.50	0.705	0.694
52	49	81	78	1.5	0.36	1.87	2.79	1.83	1.02	1
52	49	81	78	1.5	0.36	1.87	2.79	1.83	1.03	1.01
54	52	78	76	1.1	0.26	2.64	3.93	2.58	0.572	0.561
54	52	78	76	1.1	0.26	2.64	3.93	2.58	0.577	0.566
58	53.5	91.5	85	1.5	0.26	2.60	3.87	2.54	0.927	0.912
58	54	91	87	1.5	0.36	1.90	2.83	1.86	1.37	1.34
58	54	91	87	1.5	0.36	1.90	2.83	1.86	1.38	1.35
59	57	83	81	1.1	0.24	2.84	4.23	2.78	0.614	0.602
59	57	83	81	1.1	0.24	2.84	4.23	2.78	0.616	0.604
65	60	100	93	2	0.26	2.64	3.93	2.58	1.21	1.19
63	61	99	95	2	0.36	1.87	2.79	1.83	1.82	1.79
63	61	99	95	2	0.36	1.87	2.79	1.83	1.84	1.8
66	64	91	90	1.5	0.23	2.95	4.40	2.89	0.83	0.814
66	64	91	90	1.5	0.23	2.95	4.40	2.89	0.827	0.811
73	65	110	102	2	0.25	2.69	4.00	2.63	1.71	1.69
68	66	109	104	2	0.36	1.87	2.79	1.83	2.31	2.26
68	66	109	104	2	0.36	1.87	2.79	1.83	2.34	2.29
71	69	101	99	1.5	0.24	2.84	4.23	2.78	1.14	1.12
71	69	101	99	1.5	0.24	2.84	4.23	2.78	1.15	1.13
78	72	118	109	2	0.25	2.69	4.00	2.63	2.1	2.07
75	72	118	113	2.1	0.35	1.95	2.90	1.91	2.86	2.8
75	72	118	113	2.1	0.35	1.95	2.90	1.91	2.91	2.85

Note: For the bearings other than ULTAGE Series, outer rings with oil inlets and oil grooves can also be made based on your request. In this case, supplementary suffix "D1" is added after a bearing number. Example: 21311D1

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Spherical Roller Bearings



Dynamic equivalent radial load

$$P_r = X F_r + Y F_a$$

$\frac{F_a}{F_r} \leq e$		$\frac{F_a}{F_r} > e$	
X	Y	X	Y
1	Y ₁	0.67	Y ₂

Static equivalent radial load

$$P_{0r} = F_r + Y_0 F_a$$

For values of e , Y_1 , Y_2 and Y_0 see the table below.

d 65 ~ 95mm

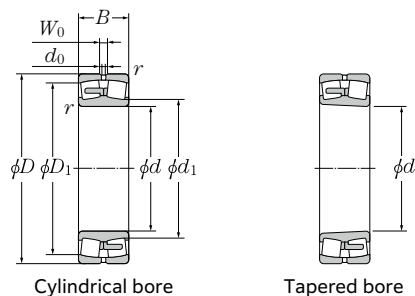
	Boundary dimensions					Basic load rating		Fatigue load limit kN C _u	Allowable speed		Bearing numbers ¹⁾	
	mm					dynamic C _r	static C _{0r}		Grease lubrication	Oil lubrication	Cylindrical bore	Tapered bore ²⁾
	d	D	B	r _{s min} ³⁾	W ₀							
65	120	31	1.5	8	3.5	226	224	18.2	4 400	5 500	*22213EAD1	*22213EAKD1
	120	31	1.5	8	3.5	217	212	17.2	4 400	5 500	*22213EMD1	*22213EMKD1
	140	33	2.1	7	4	216	228	31.0	3 100	4 000	21313	21313K
	140	48	2.1	9	4	369	343	23.4	3 300	4 100	*22313EAD1	*22313EAKD1
	140	48	2.1	9	4	369	343	23.4	3 300	4 100	*22313EMD1	*22313EMKD1
70	125	31	1.5	7	3.5	235	240	20.1	4 100	5 200	*22214EAD1	*22214EAKD1
	125	31	1.5	7	3.5	235	240	20.1	4 100	5 200	*22214EMD1	*22214EMKD1
	150	35	2.1	7	4	245	262	33.5	2 900	3 800	21314	21314K
	150	51	2.1	10	5	420	396	26.0	3 000	3 800	*22314EAD1	*22314EAKD1
	150	51	2.1	10	5	420	396	26.0	3 000	3 800	*22314EMD1	*22314EMKD1
75	130	31	1.5	7	3.5	244	249	21.1	4 000	5 000	*22215EAD1	*22215EAKD1
	130	31	1.5	7	3.5	244	249	21.1	4 000	5 000	*22215EMD1	*22215EMKD1
	160	37	2.1	7	4	266	287	27.5	2 700	3 500	21315	21315K
	160	55	2.1	10	5	491	467	29.8	2 900	3 600	*22315EAD1	*22315EAKD1
	160	55	2.1	10	5	491	467	29.8	2 900	3 600	*22315EMD1	*22315EMKD1
80	140	33	2	8	3.5	278	287	24.0	3 700	4 600	*22216EAD1	*22216EAKD1
	140	33	2	8	3.5	267	272	22.8	3 700	4 600	*22216EMD1	*22216EMKD1
	170	39	2.1	7	4	289	315	30.5	2 500	3 300	21316	21316K
	170	58	2.1	10	5	541	522	32.5	2 700	3 400	*22316EAD1	*22316EAKD1
	170	58	2.1	10	5	541	522	32.5	2 700	3 400	*22316EMD1	*22316EMKD1
85	150	36	2	8	3.5	324	330	27.1	3 400	4 300	*22217EAD1	*22217EAKD1
	150	36	2	8	3.5	324	330	27.1	3 400	4 300	*22217EMD1	*22217EMKD1
	180	41	3	7	4	320	355	45.0	2 400	3 100	21317	21317K
	180	60	3	11	5	599	604	36.4	2 600	3 200	*22317EAD1	*22317EAKD1
	180	60	3	11	5	599	604	36.4	2 600	3 200	*22317EMD1	*22317EMKD1
90	160	40	2	10	4.5	384	398	30.2	3 200	4 000	*22218EAD1	*22218EAKD1
	160	40	2	10	4.5	384	398	30.2	3 200	4 000	*22218EMD1	*22218EMKD1
	160	52.4	2	9	4	467	513	30.0	2 600	3 200	*23218EMD1	*23218EMKD1
	190	43	3	7	4	355	400	50.5	2 300	3 000	21318	21318K
	190	64	3	12	5	668	652	40.0	2 500	3 000	*22318EAD1	*22318EAKD1
95	170	43	2.1	10	4.5	416	417	33.4	3 000	3 800	*22219EAD1	*22219EAKD1
	170	43	2.1	10	4.5	416	417	33.4	3 000	3 800	*22219EMD1	*22219EMKD1

1) Bearing part numbers with * are ULTAGE Series and have outer ring oil holes and oil grooves as standard.
 2) "K" indicates bearings having a tapered bore with a taper ratio of 1:12. 3) Smallest allowable dimension for chamfer dimension r.
 B-220

Installation-related dimensions					Constant e	Axial load factors			Mass (approx.) kg	
mm						Y_1	Y_2	Y_0	Cylindrical bore	Tapered bore
d_1	$d_{a min}$	$D_{a max}$	D_1	$r_{as max}$						
78	74	111	107	1.5	0.24	2.79	4.15	2.73	1.52	1.49
78	74	111	107	1.5	0.24	2.79	4.15	2.73	1.53	1.5
85	77	128	119	2	0.25	2.69	4.00	2.63	2.55	2.51
81	77	128	122	2.1	0.33	2.06	3.06	2.01	3.48	3.41
81	77	128	122	2.1	0.33	2.06	3.06	2.01	3.5	3.43
84	79	116	113	1.5	0.22	3.01	4.48	2.94	1.61	1.58
84	79	116	113	1.5	0.22	3.01	4.48	2.94	1.64	1.6
91	82	138	126	2	0.25	2.69	4.00	2.63	3.18	3.14
85	82	138	131	2.1	0.34	2.00	2.98	1.96	4.25	4.16
85	82	138	131	2.1	0.34	2.00	2.98	1.96	4.31	4.22
88	84	121	118	1.5	0.22	3.14	4.67	3.07	1.67	1.64
88	84	121	118	1.5	0.22	3.14	4.67	3.07	1.71	1.67
99	87	148	136	2	0.24	2.84	4.23	2.78	3.81	3.76
91	87	148	139	2.1	0.34	2.00	2.98	1.96	5.18	5.07
91	87	148	139	2.1	0.34	2.00	2.98	1.96	5.27	5.16
94	91	129	127	2	0.22	3.14	4.67	3.07	2.09	2.05
94	91	129	127	2	0.22	3.14	4.67	3.07	2.11	2.07
105	92	158	144	2	0.23	2.95	4.40	2.89	4.53	4.47
98	92	158	148	2.1	0.34	2.00	2.98	1.96	6.12	5.99
98	92	158	148	2.1	0.34	2.00	2.98	1.96	6.28	6.15
100	96	139	137	2	0.22	3.07	4.57	3.00	2.59	2.54
100	96	139	137	2	0.22	3.07	4.57	3.00	2.67	2.62
111	99	166	152	2.5	0.25	2.69	4.00	2.63	5.35	5.28
107	99	166	157	3	0.32	2.09	3.11	2.04	7.18	7.04
107	99	166	157	3	0.32	2.09	3.11	2.04	7.29	7.15
105	101	149	144	2	0.23	2.90	4.31	2.83	3.34	3.27
105	101	149	144	2	0.23	2.90	4.31	2.83	3.43	3.37
104	101	149	141	2	0.30	2.25	3.34	2.20	4.43	4.31
119	104	176	162	2.5	0.24	2.84	4.23	2.78	6.3	6.21
110	104	176	166	3	0.33	2.06	3.06	2.01	8.42	8.25
110	104	176	166	3	0.33	2.06	3.06	2.01	8.53	8.35
110	107	158	153	2.1	0.23	2.95	4.40	2.89	3.98	3.9
110	107	158	153	2.1	0.23	2.95	4.40	2.89	4.06	3.98

Note: For the bearings other than ULTAGE Series, outer rings with oil inlets and oil grooves can also be made based on your request.
 In this case, supplementary suffix "D1" is added after a bearing number. Example: 21317D1
 B-221

Spherical Roller Bearings



Cylindrical bore

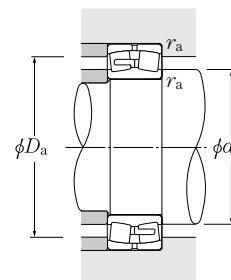
Tapered bore

d 1000 ~ 1400mm

	Boundary dimensions					Basic load rating		Fatigue load limit kN C _u	Allowable speed		Bearing numbers	
	mm					dynamic kN C _r	static kN C _{0r}		Grease lubrication	Oil lubrication	Cylindrical bore	Tapered bore ¹⁾
d	D	B	r _{s min} ²⁾	W ₀	d ₀							
1000	1 320	236	7.5	33	20	9 550	22 700	1 520	180	230	239/1000	239/1000K
	1 420	308	7.5	33	20	13 800	30 000	1 460	170	220	230/1000B	230/1000BK
	1 420	412	7.5	42	25	17 800	42 000	1 890	150	190	240/1000B	240/1000BK30
1060	1 400	250	7.5	33	20	10 400	24 700	1 670	160	210	239/1060	239/1060K
	1 500	325	9.5	42	25	15 100	33 500	1 610	150	200	230/1060B	230/1060BK
	1 500	438	9.5	42	25	19 800	47 000	2 060	140	180	240/1060B	240/1060BK30
1120	1 460	250	7.5	33	20	10 900	26 700	1 470	150	200	239/1120	239/1120K
	1 580	345	9.5	42	25	17 400	39 000	2 310	150	190	230/1120B	230/1120BK
	1 580	462	9.5	42	25	21 700	52 500	2 230	120	160	240/1120B	240/1120BK30
1180	1 540	272	7.5	33	20	12 200	29 800	1 650	140	180	239/1180	239/1180K
1250	1 630	280	7.5	33	20	13 400	33 500	1 810	120	160	239/1250	239/1250K
1320	1 720	300	7.5	33	20	15 100	38 000	1 930	120	150	239/1320	239/1320K
1400	1 820	315	9.5	33	20	16 800	43 000	2 570	100	130	239/1400	239/1400K

1) Bearings appended with "K" have a tapered bore ratio of 1:12; bearings appended with "K30" have a tapered bore ratio of 1:30.
2) Smallest allowable dimension for chamfer dimension r.

Spherical Roller Bearings



Dynamic equivalent radial load

$$P_r = X F_r + Y F_a$$

$\frac{F_a}{F_r} \leq e$		$\frac{F_a}{F_r} > e$	
X	Y	X	Y
1	Y ₁	0.67	Y ₂

Static equivalent radial load

$$P_{0r} = F_r + Y_0 F_a$$

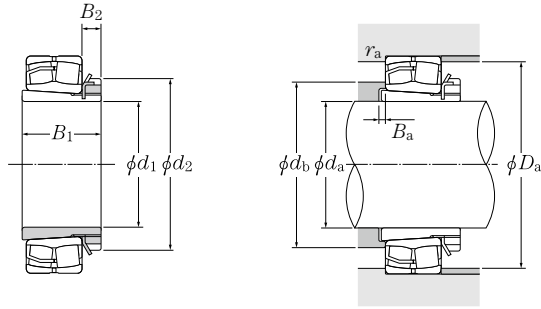
For values of e, Y₁, Y₂ and Y₀ see the table below.

Installation-related dimensions					Constant	Axial load factors			Mass (approx.) kg	
mm						e	Y ₁	Y ₂	Y ₀	Cylindrical bore
d ₁	d _{a min}	D _{a max}	D ₁	r _{as max}						
1 084	1 036	1 284	1 230	6	0.16	4.21	6.26	4.11	916	887
1 107	1 036	1 384	1 294	6	0.20	3.37	5.02	3.29	1 580	1 520
1 097	1 036	1 384	1 272	6	0.27	2.51	3.73	2.45	2 110	2 080
1 153	1 096	1 364	1 400	6	0.16	4.20	6.26	4.11	1 090	1 060
1 172	1 104	1 456	1 368	8	0.20	3.36	5.00	3.28	1 850	1 790
1 160	1 104	1 456	1 343	8	0.27	2.49	3.71	2.44	2 450	2 140
1 208	1 156	1 424	1 362	6	0.15	4.42	6.58	4.32	1 140	1 100
1 234	1 164	1 536	1 442	8	0.21	3.19	4.75	3.12	2 160	2 090
1 227	1 164	1 536	1 418	8	0.27	2.50	3.72	2.44	2 890	2 840
1 271	1 216	1 504	1 437	6	0.15	4.40	6.56	4.31	1 390	1 340
1 352	1 286	1 594	1 525	6	0.15	4.42	6.58	4.32	1 600	1 550
1 423	1 356	1 684	1 605	6	0.16	4.34	6.46	4.24	1 900	1 840
1 513	1 444	1 776	1 703	8	0.15	4.39	6.54	4.29	2 230	2 160

Note: Outer ring oil inlets/oil grooves are provided.

Adapters

(For spherical roller bearings)



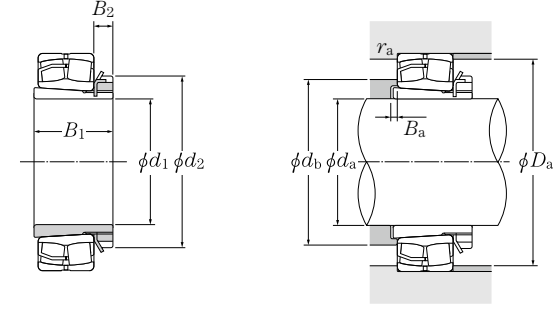
d_1 35 ~ 70mm

	Boundary dimensions				Numbers ¹⁾		Installation-related dimensions					Mass ²⁾
	mm				Bearing	Adapter	d_a	d_b	B_a	mm		kg
d_1	B_1	d_2	B_2			Min.	Max.	Min.	Min.	Max.	r_{as}	(approx.)
35	36	58	10		* 22208EAKD1;H 308X	44	50	5	71	73	1.1	0.189
	36	58	10		21308CK;H 308X	44	52	5	76	81.5	1.5	0.189
	46	58	10		* 22308EAKD1;H2308X	45	52	5	78	81	1.5	0.224
40	39	65	11		* 22209EAKD1;H 309X	49	54	8	76	78	1.1	0.248
	39	65	11		21309CK;H 309X	49	57	5	85	91.5	1.5	0.248
	50	65	11		* 22309EAKD1;H2309X	50	58	5	87	91	1.5	0.280
45	42	70	12		* 22210EAKD1;H 310X	54	59	10	81	83	1.1	0.303
	42	70	12		21310CK;H 310X	54	65	5	93	100	2	0.303
	55	70	12		* 22310EAKD1;H2310X	56	63	5	95	99	2	0.362
50	45	75	12		* 22211EAKD1;H 311X	60	66	11	90	91	1.5	0.345
	45	75	12		21311K;H 311X	60	73	6	102	110	2	0.345
	59	75	12		* 22311EAKD1;H2311X	61	68	6	104	109	2	0.420
55	47	80	13		* 22212EAKD1;H 312X	65	71	9	99	101	1.5	0.394
	47	80	13		21312K;H 312X	65	78	5	109	118	2	0.394
	62	80	13		* 22312EAKD1;H2312X	66	75	5	113	118	2.1	0.481
60	50	85	14		* 22213EAKD1;H 313X	70	78	8	107	111	1.5	0.458
	50	85	14		21313K;H 313X	70	85	5	119	128	2	0.458
	65	85	14		* 22313EAKD1;H2313X	72	81	5	122	128	2.1	0.557
65	55	98	15		* 22215EAKD1;H 315X	80	88	12	118	121	1.5	0.831
	55	98	15		21315K;H 315X	80	99	5	136	148	2	0.831
	73	98	15		* 22315EAKD1;H2315X	82	91	5	139	148	2.1	1.05
70	59	105	17		* 22216EAKD1;H 316X	86	94	12	127	129	2	1.03
	59	105	17		21316K;H 316X	86	105	5	144	158	2	1.03
	78	105	17		* 22316EAKD1;H2316X	87	98	5	148	158	2.1	1.28

1) Bearing numbers marked "*" designate ULTAGE Series. 2) Indicates the adapter mass.
 Note: 1. Refer to pages B-218 to B-221 for bearing dimensions, rated loads, and mass.
 2. Refer to pages D-2 to D-10 and D-12 to D-14 for adapter locknut and washer dimensions.
 3. Adapter numbers which are appended with the code "X" indicate narrow slit type adapters which use washers with straight inner tabs.

Adapters

(For spherical roller bearings)



d_1 75 ~ 115mm

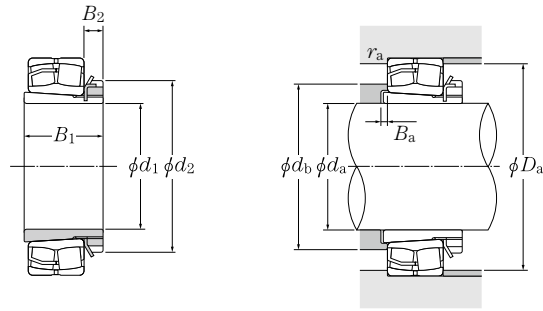
	Boundary dimensions				Numbers ¹⁾		Installation-related dimensions					Mass ²⁾
	mm				Bearing	Adapter	d_a	d_b	B_a	mm		kg
d_1	B_1	d_2	B_2			Min.	Max.	Min.	Min.	Max.	r_{as}	(approx.)
75	63	110	18		* 22217EAKD1;H 317X	91	100	12	137	139	2	1.18
	63	110	18		21317K;H 317X	91	111	6	152	166	2.5	1.18
	82	110	18		* 22317EAKD1;H2317X	94	107	6	157	166	3	1.45
80	65	120	18		* 22218EAKD1;H 318X	96	105	10	144	149	2	1.37
	86	120	18		* 23218EMKD1;H2318X	99	104	18	141	149	2	1.69
	65	120	18		21318K;H 318X	96	119	6	162	176	2.5	1.37
	86	120	18		* 22318EAKD1;H2318X	99	110	6	166	176	3	1.69
85	68	125	19		* 22219EAKD1;H 319X	102	110	9	153	158	2.1	1.56
	68	125	19		21319K;H 319X	102	127	7	171	186	2.5	1.56
	90	125	19		* 22319EAKD1;H2319X	105	120	7	174	186	3	1.92
90	71	130	20		* 22220EAKD1;H 320X	107	118	8	161	168	2.1	1.69
	97	130	20		* 23220EMKD1;H2320X	110	118	19	159	168	2.1	2.15
	71	130	20		21320K;H 320X	107	133	7	179	201	2.5	1.69
	97	130	20		* 22320EAKD1;H2320X	110	127	7	187	201	3	2.15
100	81	145	21		* 23122EAKD1;H3122X	117	125	7	161	169	2	2.25
	77	145	21		* 22222EAKD1;H 322X	117	130	6	179	188	2.1	2.18
	105	145	21		* 23222EMKD1;H2322X	121	130	17	176	188	2.1	2.74
	77	145	21		21322K;H 322X	117	146	9	203	226	2.5	2.18
	105	145	21		* 22322EAKD1;H2322X	121	139	7	209	226	3	2.74
110	72	145	22		* 23024EAKD1;H3024X	127	134	7	165	171	2	1.93
	88	155	22		* 23124EAKD1;H3124X	128	138	7	179	189	2	2.64
	88	155	22		* 22224EAKD1;H2324X	128	141	11	193	203	2.1	2.64
	112	155	22		* 23224EMKD1;H2324X	131	139	17	190	203	2.1	3.19
	112	155	22		* 22324EAKD1;H2324X	131	156	7	225	246	3	3.19
115	80	155	23		* 23026EAKD1;H3026	137	145	8	183	191	2	2.85
	92	165	23		* 23126EAKD1;H3126	138	148	8	189	199	2	3.66
	92	165	23		* 22226EAKD1;H2326	138	151	8	206	216	3	3.66
	121	165	23		* 23226EMKD1;H2326	142	150	21	203	216	3	4.6
	121	165	23		* 22326EAKD1;H2326	142	164	8	243	263	4	4.6

1) Bearing numbers marked "*" designate ULTAGE Series. 2) Indicates the adapter mass.
 Note: 1. Refer to pages B-220 to B-225 for bearing dimensions, rated loads, and mass.
 2. Refer to pages D-2 to D-10 and D-12 to D-14 for adapter locknut and washer dimensions.
 3. Adapter numbers which are appended with the code "X" indicate narrow slit type adapters which use washers with straight inner tabs.

Adapters



(For spherical roller bearings)



d_1 125 ~ 170mm

	Boundary dimensions				Numbers ¹⁾		Installation-related dimensions						Mass ²⁾
	mm				Bearing	Adapter	d_a	d_b	B_a	mm		r_{as}	kg
d_1	B_1	d_2	B_2			Min.	Max.	Min.	Min.	Max.	Max.		(approx.)
125	82	165	24	*	23028EAKD1;H3028	147	155	8	193	201	2	3.16	
	97	180	24	*	23128EAKD1;H3128	149	159	8	203	213	2.1	4.34	
	97	180	24	*	22228EAKD1;H3128	149	163	8	224	236	3	4.34	
	131	180	24	*	23228EMKD1;H2328	152	162	22	220	236	3	5.55	
	131	180	24	*	22328EAKD1;H2328	152	181	8	261	283	4	5.55	
135	87	180	26	*	23030EAKD1;H3030	158	167	8	207	214	2.1	3.89	
	111	195	26	*	23130EAKD1;H3130	160	171	8	223	238	2.1	5.52	
	111	195	26	*	22230EAKD1;H3130	160	177	15	242	256	3	5.52	
	139	195	26	*	23230EMKD1;H2330	163	174	20	237	256	3	6.63	
	139	195	26	*	22330EMKD1;H2330	163	188	8	279	303	4	6.63	
140	93	190	28	*	23032EAKD1;H3032	168	177	8	221	229	2.1	5.21	
	119	210	28	*	23132EAKD1;H3132	170	185	8	240	258	2.1	7.67	
	119	210	28	*	22232EAKD1;H3132	170	190	14	260	276	3	7.67	
	147	210	28	*	23232EMKD1;H2332	174	187	18	254	276	3	9.14	
	147	210	28	*	22332EMKD1;H2332	174	205	8	296	323	4	9.14	
150	101	200	29	*	23034EAKD1;H3034	179	190	8	238	249	2.1	5.99	
	122	220	29	*	23134EAKD1;H3134	180	195	8	250	268	2.1	8.38	
	122	220	29	*	22234EAKD1;H3134	180	201	10	277	293	4	8.38	
	154	220	29	*	23234EMKD1;H2334	185	199	18	272	293	4	10.2	
	154	220	29	*	22334EMKD1;H2334	185	223	8	313	343	4	10.2	
160	109	210	30	*	23036EAKD1;H3036	189	201	8	255	269	2.1	6.83	
	131	230	30	*	23136EAKD1;H3136	191	205	8	267	286	3	9.5	
	131	230	30	*	22236EMKD1;H3136	191	209	18	287	303	4	9.5	
	161	230	30	*	23236EMKD1;H2336	195	210	22	282	303	4	11.3	
	161	230	30	*	22336EMKD1;H2336	195	229	8	329	363	4	11.3	
170	112	220	31	*	23038EAKD1;H3038	199	213	9	266	279	2.1	7.45	
	141	240	31	*	23138EMKD1;H3138	202	221	9	284	306	3	10.8	
	141	240	31	*	22238EMKD1;H3138	202	222	21	305	323	4	10.8	
	169	240	31	*	23238EMKD1;H2338	206	220	21	299	323	4	12.6	
	169	240	31	*	22338EMKD1;H2338	206	247	9	346	380	5	12.6	

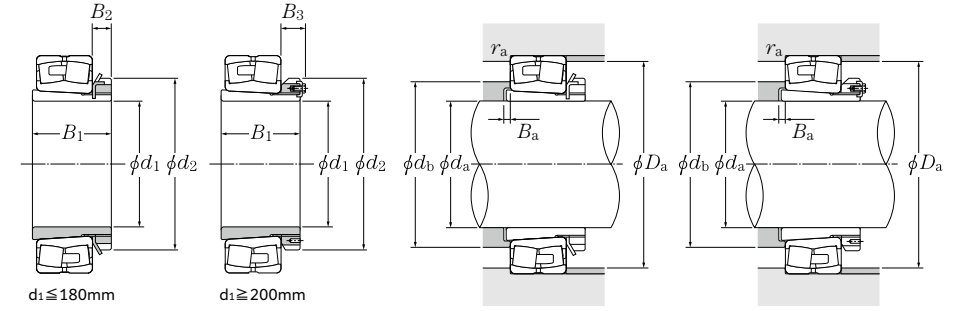
1) Bearing numbers marked "*" designate ULTAGE Series. 2) Indicates the adapter mass.
Note: 1. Refer to pages B-224 to B-227 for bearing dimensions, rated loads, and mass.

2. Refer to pages D-2 to D-10 and D-12 to D-14 for adapter locknut and washer dimensions.

Adapters



(For spherical roller bearings)



d_1 180 ~ 300mm

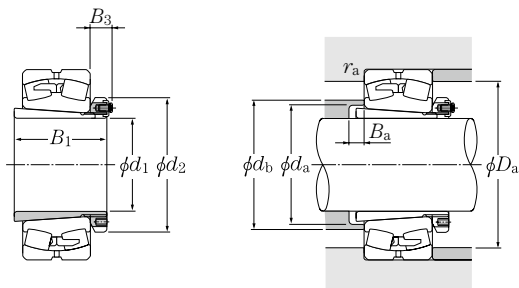
	Boundary dimensions				Numbers ¹⁾		Installation-related dimensions						Mass ²⁾	
	mm				Bearing	Adapter	d_a	d_b	B_a	mm		D_a	r_{as}	kg
d_1	B_1	d_2	B_2			Min.	Max.	Min.	Min.	Max.	Max.	Max.		(approx.)
180	120	240	32	—	* 23040EMKD1;H3040	210	223	10	283	299	2.1	9.19		
	150	250	32	—	* 23140EMKD1;H3140	212	231	10	301	326	3	12.1		
	150	250	32	—	* 22240EMKD1;H3140	212	234	24	323	343	4	12.1		
	176	250	32	—	* 23240EMKD1;H2340	216	232	20	315	343	4	13.9		
	176	250	32	—	* 22340EMKD1;H2340	216	265	10	364	400	5	13.9		
200	126	260	—	41	* 23044EMKD1;H3044	231	246	12	310	327	3	10.3		
	158	280	—	44	* 23144EMKD1;H3144	233	252	10	328	353	4	14.7		
	158	280	—	44	* 22244EMKD1;H3144	233	264	22	358	383	4	14.7		
	183	280	—	44	* 23244EMKD1;H2344	236	261	11	349	383	4	16.7		
	183	280	—	44	* 22344EMKD1;H2344	236	277	10	388	440	5	16.7		
220	133	290	—	46	* 23048EMKD1;H3048	251	267	11	329	347	3	13.2		
	169	300	—	46	* 23148EMKD1;H3148	254	276	11	356	383	4	17.3		
	169	300	—	46	* 22248EMKD1;H3148	254	288	19	383	423	4	17.3		
	196	300	—	46	* 23248EMKD1;H2348	257	284	6	372	423	4	19.7		
	196	300	—	46	* 22348EMKD1;H2348	257	299	11	421	480	5	19.7		
240	145	310	—	46	* 23052EMKD1;H3052	272	291	13	366	385	4	15.3		
	187	330	—	49	* 23152EMKD1;H3152	276	302	11	380	423	4	22		
	187	330	—	49	* 22252EMKD1;H3152	276	312	25	415	460	5	22		
	208	330	—	49	* 23252EMKD1;H2352	278	310	2	405	460	5	24.2		
	208	330	—	49	* 22352EMKD1;H2352	278	324	11	456	514	6	24.2		
260	152	330	—	50	* 23056EMKD1;H3056	292	310	12	386	405	4	17.7		
	192	350	—	51	* 23156EMKD1;H3156	296	322	12	403	440	5	24.5		
	192	350	—	51	* 22256EMKD1;H3156	296	333	28	437	480	5	24.5		
	221	350	—	51	* 23256EMKD1;H2356	299	331	11	426	480	5	27.8		
	221	350	—	51	* 22356EMKD1;H2356	299	349	12	489	554	6	27.8		
280	168	360	—	54	* 23060EMKD1;H3060	313	338	12	413	445	4	22.8		
	208	380	—	53	* 23160EMKD1;H3160	317	345	12	436	480	5	30.2		
	208	380	—	53	* 22260EMKD1;H3160	317	358	32	469	520	5	30.2		
	240	380	—	53	* 23260EMKD1;H2360	321	352	12	461	520	5	34.1		
	300	171	380	—	55	* 23064EMKD1;H3064	334	360	13	433	465	4	24.6	
226		400	—	56	* 23164EMKD1;H3164	339	373	13	468	520	5	34.9		
226		400	—	56	* 22264EMKD1;H3164	339	383	39	510	560	5	34.9		

1) Bearing numbers marked "*" designate ULTAGE Series. 2) Indicates the adapter mass.
Note: 1. Refer to pages B-228 to B-231 for bearing dimensions, rated loads, and mass.

2. Refer to pages D-2 to D-10 and D-12 to D-14 for adapter locknut, washer, and lockplate dimensions.

Adapters

(For spherical roller bearings)



d₁ 300 ~ 470mm

Boundary dimensions	Numbers ¹⁾		Installation-related dimensions					Mass ²⁾				
	mm		mm		mm				kg			
d ₁	B ₁	d ₂	B ₂	Bearing	Adapter	d _a	d _b	B _a	D _a	r _{as}	(approx.)	
300	258	400	56	*	23264EMKD1;H3264	343	376	13	493	560	5	39.3
320	187	400	58	*	23068EMKD1;H3068	355	384	14	466	502	5	28.7
	254	440	72	*	23168EMKD1;H3168	360	393	14	500	560	5	49.5
	288	440	72		23268BK;H3268	364	410	14	524	592	5	54.6
340	188	420	58	*	23072EMKD1;H3072	375	405	14	488	522	5	30.5
	259	460	75		23172BK;H3172	380	417	14	520	578	4	54.2
	299	460	75		23272BK;H3272	385	429	14	551	622	5	60.2
360	193	450	62	*	23076EMKD1;H3076	396	425	15	509	542	5	35.8
	264	490	77		23176BK;H3176	401	436	15	540	598	4	61.7
	310	490	77		23276BK;H3276	405	453	15	575	652	5	69.6
380	210	470	66		23080BK;H3080	417	451	15	542	578	4	41.3
	272	520	82		23180BK;H3180	421	458	15	568	622	5	70.6
	328	520	82		23280BK;H3280	427	473	15	612	692	5	81
400	212	490	66		23084BK;H3084	437	471	16	562	598	4	43.7
	304	540	90		23184BK;H3184	443	488	16	611	672	5	84.2
410	228	520	77		23088BK;H3088	458	490	17	585	622	5	65.2
	307	560	90		23188BK;H3188	464	504	17	627	692	5	104
430	234	540	77		23092BK;H3092	478	512	17	613	652	5	69.5
	326	580	95		23192BK;H3192	485	534	17	660	724	6	116
450	237	560	77		23096BK;H3096	499	532	18	633	672	5	73.3
	335	620	95		23196BK;H3196	505	554	18	687	754	6	133
470	247	580	85		230/500BK;H30/500	519	552	18	653	692	5	81.8
	356	630	100		231/500BK;H31/500	527	580	18	724	794	6	143

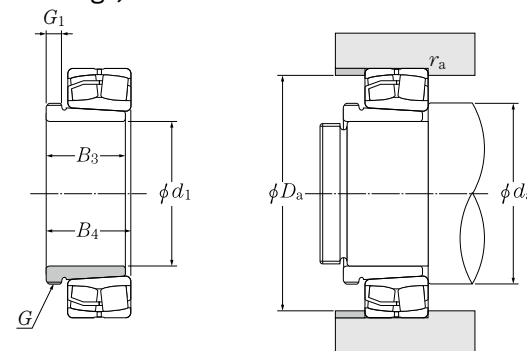
1) Bearing numbers marked "*" designate ULTAGE Series. 2) Indicates the adapter mass.

Note: 1. Refer to pages B-230 to B-235 for bearing dimensions, rated loads, and mass.

2. Refer to pages D-2 to D-10 and D-12 to D-14 for adapter locknut and lockplate dimensions.

Withdrawal Sleeves

(For spherical roller bearings)



d₁ 35 ~ 70 mm

Boundary dimensions	Numbers ³⁾		Installation-related dimensions			Mass ⁴⁾	Applied nut number	Bearing number ⁵⁾					
	mm		mm		mm				kg				
d ₁	Thread nominal dimension ¹⁾	B ₃	G ₁	B ₄ ²⁾	Bearing	Withdrawal sleeve	d _a	D _a	r _{as}	(approx.)			
35	M45×1.5	29	6	32	*	22208EAKD1 ;AH 308	47	50	71	73	1.1	0.09	AN09
	M45×1.5	29	6	32		21308CK ;AH 308	48.5	52	76	81.5	1.5	0.09	AN09
	M45×1.5	40	7	43	*	22308EAKD1 ;AH 2308	49	52	78	81	1.5	0.128	AN09
40	M50×1.5	31	6	34	*	22209EAKD1 ;AH 309	52	54	76	78	1.1	0.109	AN10
	M50×1.5	31	6	34		21309CK ;AH 309	53.5	57	85	91.5	1.5	0.109	AN10
	M50×1.5	44	7	47	*	22309EAKD1 ;AH 2309	54	58	87	91	1.5	0.164	AN10
45	M55×2	35	7	38	*	22210EAKD1 ;AHX 310	57	59	81	83	1.1	0.137	AN11
	M55×2	35	7	38		21310CK ;AHX 310	60	65	93	100	2	0.137	AN11
	M55×2	50	9	53	*	22310EAKD1 ;AHX 2310	61	63	95	99	2	0.209	AN11
50	M60×2	37	7	40	*	22211EAKD1 ;AHX 311	64	66	90	91	1.5	0.161	AN12
	M60×2	37	7	40		21311K ;AHX 311	65	73	102	110	2	0.161	AN12
	M60×2	54	10	57	*	22311EAKD1 ;AHX 2311	66	68	104	109	2	0.253	AN12
55	M65×2	40	8	43	*	22212EAKD1 ;AHX 312	69	71	99	101	1.5	0.189	AN13
	M65×2	40	8	43		21312K ;AHX 312	72	78	109	118	2.1	0.189	AN13
	M65×2	58	11	61	*	22312EAKD1 ;AHX 2312	72	75	113	118	2.1	0.297	AN13
60	M75×2	42	8	45	*	22213EAKD1 ;AH 313	74	78	107	111	1.5	0.253	AN15
	M75×2	42	8	45		21313K ;AH 313	77	85	119	128	2.1	0.253	AN15
	M75×2	61	12	64	*	22313EAKD1 ;AH 2313	77	81	122	128	2.1	0.395	AN15
65	M80×2	43	8	47	*	22214EAKD1 ;AH 314	79	84	113	116	1.5	0.28	AN16
	M80×2	43	8	47		21314K ;AH 314	82	91	126	138	2.1	0.28	AN16
	M80×2	64	12	68	*	22314EAKD1 ;AHX 2314	82	85	131	138	2.1	0.466	AN16
70	M85×2	45	8	49	*	22215EAKD1 ;AH 315	84	88	118	121	1.5	0.313	AN17
	M85×2	45	8	49		21315K ;AH 315	87	99	136	148	2.1	0.313	AN17
	M85×2	68	12	72	*	22315EAKD1 ;AHX 2315	87	91	139	148	2.1	0.534	AN17

1) Standard thread shapes and dimensions are as per JIS B 0205-1 and JIS B 0205-4 (general metric thread).

2) Indicates reference dimensions before withdrawal sleeves are attached.

3) Bearing numbers marked "*" designate ULTAGE Series.

4) Indicates withdrawal sleeve mass.

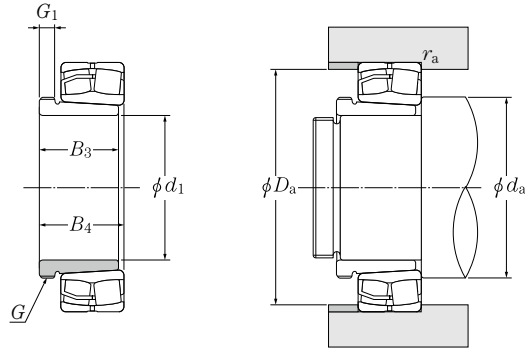
5) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.

Note: Refer to pages B-218 to B-221 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves



(For spherical roller bearings)



d₁ 75 ~ 115mm

d ₁	Boundary dimensions mm				Numbers ³⁾	Installation-related dimensions mm					Mass ⁴⁾ kg	Applied nut number Bearing number ⁵⁾
	Thread nominal dimension ¹⁾ G	B ₃	G ₁	B ₄ ²⁾		Bearing	Withdrawal sleeve	d _a	D _a	r _{as}		
75	M90×2	48	8	52	* 22216EAKD1 ;AH 316	91	94	127	129	2	0.365	AN18
	M90×2	48	8	52	21316K ;AH 316	92	105	144	158	2	0.365	AN18
	M90×2	71	12	75	* 22316EAKD1 ;AHX 2316	92	98	148	158	2.1	0.597	AN18
80	M95×2	52	9	56	* 22217EAKD1 ;AHX 317	96	100	137	139	2	0.429	AN19
	M95×2	52	9	56	21317K ;AHX 317	99	111	152	166	2.5	0.429	AN19
	M95×2	74	13	78	* 22317EAKD1 ;AHX 2317	99	107	157	166	3.0	0.67	AN19
85	M100×2	53	9	57	* 22218EAKD1 ;AHX 318	101	105	144	149	2	0.461	AN20
	M100×2	63	10	67	* 23218EMKD1 ;AHX 3218	101	104	141	149	2	0.576	AN20
	M100×2	53	9	57	21318K ;AHX 318	104	119	162	176	2.5	0.461	AN20
	M100×2	79	14	83	* 22318EAKD1 ;AHX 2318	104	110	166	176	3	0.779	AN20
90	M105×2	57	10	61	* 22219EAKD1 ;AHX 319	107	110	153	158	2.1	0.532	AN21
	M105×2	57	10	61	21319K ;AHX 319	109	127	171	186	2.5	0.532	AN21
	M105×2	85	16	89	* 22319EAKD1 ;AHX 2319	109	120	174	186	3	0.886	AN21
95	M110×2	59	10	63	* 22220EAKD1 ;AHX 320	112	118	161	168	2.1	0.582	AN22
	M110×2	73	11	77	* 23220EMKD1 ;AHX 3220	112	118	159	168	2.1	0.767	AN22
	M110×2	59	10	63	21320K ;AHX 320	114	133	179	201	2.5	0.582	AN22
	M110×2	90	16	94	* 22320EAKD1 ;AHX 2320	114	127	187	201	3	0.998	AN22
105	M120×2	68	11	72	* 23122EAKD1 ;AHX 3122	121	125	161	169	2	0.76	AN24
	M115×2	82	13	91	* 24122EMK30D1 ;AH 24122	121	121	158	169	2	0.73	AN23
	M120×2	68	11	72	* 22222EAKD1 ;AHX 3122	122	130	179	188	2.1	0.76	AN24
	M125×2	82	11	86	* 23222EMKD1 ;AHX 3222	122	130	176	188	2.1	1.04	AN25
	M120×2	63	12	67	21322K ;AHX 322	124	146	203	226	2.5	0.663	AN24
	M125×2	98	16	102	* 22322EAKD1 ;AHX 2322	124	139	209	226	3	1.35	AN25
115	M130×2	60	13	64	* 23024EAKD1 ;AHX 3024	129	134	165	171	2	0.75	AN26
	M125×2	73	13	82	* 24024EMK30D1 ;AH 24024	129	132	161	171	2	0.65	AN25
	M130×2	75	12	79	* 23124EAKD1 ;AHX 3124	131	138	179	189	2	0.95	AN26
	M130×2	93	13	102	* 24124EMK30D1 ;AH 24124	131	136	173	189	2	1	AN26

1) Standard thread shapes and dimensions are as per JIS B 0205-1 and JIS B 0205-4 (general metric thread).

2) Indicates reference dimensions before withdrawal sleeves are attached.

3) Bearing numbers marked "*" designate ULTAGE Series.

4) Indicates withdrawal sleeve mass.

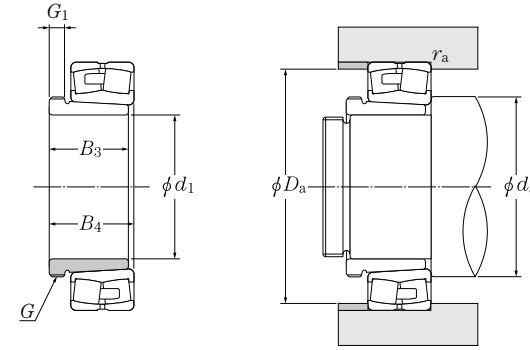
5) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.

Note: Refer to pages B-220 to B-223 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves



(For spherical roller bearings)



d₁ 115 ~ 150mm

d ₁	Boundary dimensions mm				Numbers ³⁾	Installation-related dimensions mm					Mass ⁴⁾ kg	Applied nut number Bearing number ⁵⁾
	Thread nominal dimension ¹⁾ G	B ₃	G ₁	B ₄ ²⁾		Bearing	Withdrawal sleeve	d _a	D _a	r _{as}		
115	M130×2	75	12	79	* 22224EAKD1 ;AHX 3124	132	141	193	203	2.1	0.95	AN26
	M135×2	90	13	94	* 23224EMKD1 ;AHX 3224	132	139	190	203	2.1	1.3	AN27
	M135×2	105	17	109	* 22324EAKD1 ;AHX 2324	134	156	225	246	3	1.6	AN27
125	M140×2	67	14	71	* 23026EAKD1 ;AHX 3026	139	145	183	191	2	0.93	AN28
	M135×2	83	14	93	* 24026EMK30D1 ;AH 24026	139	143	178	191	2	0.84	AN27
	M140×2	78	12	82	* 23126EAKD1 ;AHX 3126	141	148	189	199	2	1.08	AN28
125	M140×2	94	14	104	* 24126EMK30D1 ;AH 24126	141	146	183	199	2	1.11	AN28
	M140×2	78	12	82	* 22226EAKD1 ;AHX 3126	144	151	206	216	3	1.08	AN28
	M145×2	98	15	102	* 23226EMKD1 ;AHX 3226	144	150	203	216	3	1.58	AN29
	M145×2	115	19	119	* 22326EAKD1 ;AHX 2326	147	164	243	263	4	1.97	AN29
135	M150×2	68	14	73	* 23028EAKD1 ;AHX 3028	149	155	193	201	2	1.01	AN30
	M145×2	83	14	93	* 24028EMK30D1 ;AH 24028	149	153	188	201	2	0.91	AN29
	M150×2	83	14	88	* 23128EAKD1 ;AHX 3128	152	159	203	213	2.1	1.28	AN30
	M150×2	99	14	109	* 24128EMK30D1 ;AH 24128	152	156	198	213	2.1	1.25	AN30
	M150×2	83	14	88	* 22228EAKD1 ;AHX 3128	154	163	224	236	3	1.28	AN30
	M155×3	104	15	109	* 23228EMKD1 ;AHX 3228	154	162	220	236	3	1.84	AN31
145	M155×3	125	20	130	* 22328EAKD1 ;AHX 2328	157	181	261	283	4	2.33	AN31
	M160×3	72	15	77	* 23030EAKD1 ;AHX 3030	161	167	207	214	2.1	1.15	AN32
	M155×3	90	15	101	* 24030EMK30D1 ;AH 24030	161	165	202	214	2.1	1.04	AN31
	M165×3	96	15	101	* 23130EAKD1 ;AHX 3130	162	171	223	238	2.1	1.79	AN33
145	M160×3	115	15	126	* 24130EMK30D1 ;AH 24130	162	168	216	238	2.1	1.56	AN32
	M165×3	96	15	101	* 22230EAKD1 ;AHX 3130	164	177	242	256	3	1.79	AN33
	M165×3	114	17	119	* 23230EMKD1 ;AHX 3230	164	174	237	256	3	2.22	AN33
	M165×3	135	24	140	* 22330EMKD1 ;AHX 2330	167	188	279	303	4	2.82	AN33
150	M170×3	77	16	82	* 23032EAKD1 ;AH 3032	171	177	221	229	2.1	2.06	AN34
	M170×3	95	15	106	* 24032EMK30D1 ;AH 24032	171	175	215	229	2.1	2.33	AN34
	M180×3	103	16	108	* 23132EAKD1 ;AH 3132	172	185	240	258	2.1	3.21	AN36
	M170×3	124	15	135	* 24132EMK30D1 ;AH 24132	172	181	232	258	2.1	3	AN34
M180×3	103	16	108	* 22232EAKD1 ;AH 3132	174	190	260	276	3	3.21	AN36	

1) Standard thread shapes and dimensions are as per JIS B 0205-1 and JIS B 0205-4 (metric trapezoidal screw thread).

2) Indicates reference dimensions before withdrawal sleeves are attached.

3) Bearing numbers marked "*" designate ULTAGE Series.

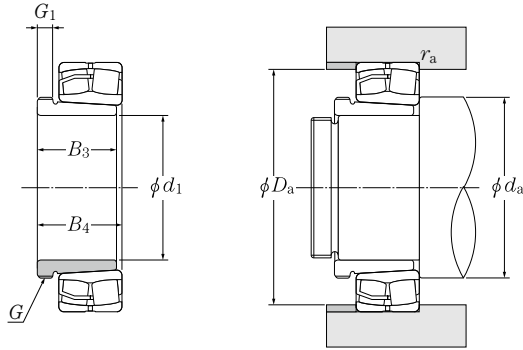
4) Indicates withdrawal sleeve mass.

5) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.

Note: Refer to pages B-222 to B-227 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves

(For spherical roller bearings)



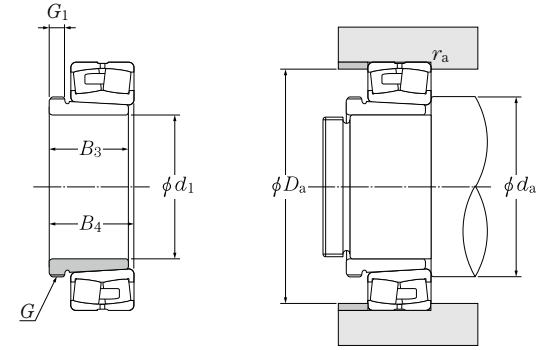
d_1 150 ~ 190mm

	Boundary dimensions mm				Numbers ³⁾		Installation-related dimensions					Mass ⁴⁾ kg	Applied nut number Bearing number ⁵⁾
	Thread nominal dimension ¹⁾ d_1	G	B_3	G_1	$B_4^{2)}$	Bearing	Withdrawal sleeve	d_a mm			r_{as}		
							Min.	Max.	Min.	Max.	Max.	(approx.)	
150	M180x3	124	20	130	*	23232EMKD1 ;AH 3232	174	187	254	276	3	4.08	AN36
	M180x3	140	24	146	*	22332EMKD1 ;AH 2332	177	205	296	323	4	4.72	AN36
160	M180x3	85	17	90	*	23034EAKD1 ;AH 3034	181	190	238	249	2.1	2.43	AN36
	M180x3	106	16	117	*	24034EMK30D1 ;AH 24034	181	186	231	249	2.1	2.8	AN36
	M190x3	104	16	109	*	23134EAKD1 ;AH 3134	182	195	250	268	2.1	3.4	AN38
	M180x3	125	16	136	*	24134EMK30D1 ;AH 24134	182	193	243	268	2.1	3.21	AN36
	M190x3	104	16	109	*	22234EMKD1 ;AH 3134	187	201	277	293	4	3.4	AN38
	M190x3	134	24	140	*	23234EMKD1 ;AH 3234	187	199	272	293	4	4.8	AN38
170	M190x3	146	24	152	*	22334EMKD1 ;AH 2334	187	223	313	343	4	5.25	AN38
	M190x3	92	17	98	*	23036EAKD1 ;AH 3036	191	201	255	269	2.1	2.81	AN38
	M190x3	116	16	127	*	24036EMK30D1 ;AH 24036	191	199	248	269	2.1	3.1	AN38
	M200x3	116	19	122	*	23136EAKD1 ;AH 3136	194	205	267	286	3	4.22	AN40
	M190x3	134	16	145	*	24136EMK30D1 ;AH 24136	194	202	254	286	3	3.68	AN38
	M200x3	105	17	110	*	22236EMKD1 ;AH 2236	197	209	287	303	4	3.73	AN40
180	M200x3	140	24	146	*	23236EMKD1 ;AH 3236	197	210	282	303	4	5.32	AN40
	M200x3	154	26	160	*	22336EMKD1 ;AH 2336	197	229	324	363	4	5.83	AN40
	Tr205x4	96	18	102	*	23038EAKD1 ;AH 3038	201	213	266	279	2.1	3.32	HNL41
	M200x3	118	18	131	*	24038EMK30D1 ;AH 24038	201	209	258	279	2.1	3.5	AN40
	Tr210x4	125	20	131	*	23138EMKD1 ;AH 3138	204	221	284	306	3	4.89	HN42
	M200x3	146	18	159	*	24138EMK30D1 ;AH 24138	204	216	275	306	3	4.28	AN40
190	Tr210x4	112	18	117	*	22238EMKD1 ;AH 2238	207	222	305	323	4	4.25	HN42
	Tr210x4	145	25	152	*	23238EMKD1 ;AH 3238	207	220	299	323	4	5.9	HN42
	Tr210x4	160	26	167	*	22338EMKD1 ;AH 2338	210	247	346	380	5	6.63	HN42
	Tr215x4	102	19	108	*	23040EMKD1 ;AH 3040	211	223	283	299	2.1	3.8	HNL43
190	Tr210x4	127	18	140	*	24040EMK30D1 ;AH 24040	211	221	275	299	2.1	3.93	HN42
	Tr220x4	134	21	140	*	23140EMKD1 ;AH 3140	214	231	301	326	3	5.49	HN44
	Tr210x4	158	18	171	*	24140EMK30D1 ;AH 24140	214	224	291	326	3	5.1	HN42

1) Standard thread shapes and dimensions are as per JIS B 0205-1 and JIS B 0205-4 (general metric thread), and JIS B 0206 (metric trapezoidal screw thread).
 2) Indicates reference dimensions before withdrawal sleeves are attached.
 3) Bearing numbers marked "*" designate ULTAGE Series.
 4) Indicates withdrawal sleeve mass.
 5) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.
 Note: Refer to pages B-226 to B-229 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves

(For spherical roller bearings)



d_1 190 ~ 260mm

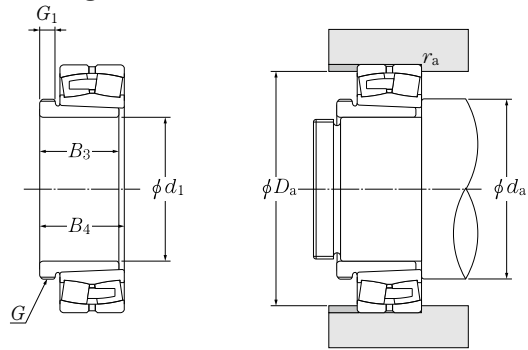
	Boundary dimensions mm				Numbers ^{3) 4)}		Installation-related dimensions					Mass ⁵⁾ kg	Applied nut number Bearing number ⁶⁾
	Thread nominal dimension ¹⁾ d_1	G	B_3	G_1	$B_4^{2)}$	Bearing	Withdrawal sleeve	d_a mm			r_{as}		
							Min.	Max.	Min.	Max.	Max.	(approx.)	
190	Tr220x4	118	19	123	*	22240EMKD1 ;AH 2240	217	234	323	343	4	4.68	HN44
	Tr220x4	153	25	160	*	23240EMKD1 ;AH 3240	217	232	315	343	4	6.68	HN44
	Tr220x4	170	30	177	*	22340EMKD1 ;AH 2340	220	265	364	400	5	7.54	HN44
200	Tr235x4	111	20	117	*	23044EMKD1 ;AH 3044	233	246	310	327	3	7.4	HNL47
	Tr230x4	138	20	152	*	24044EMK30D1 ;AH 24044H	233	243	302	327	3	8.25	HN46
	Tr240x4	145	23	151	*	23144EMKD1 ;AH 3144	237	252	328	353	4	10.4	HN48
	Tr230x4	170	20	184	*	24144EMK30D1 ;AH 24144H	237	247	317	353	4	10.2	HN46
220	Tr240x4	130	20	136	*	22244EMKD1 ;AH 2244	237	264	358	383	4	9.1	HN48
	Tr240x4	181	30	189	*	23244EMKD1 ;AH 2344	237	261	349	383	4	13.5	HN48
	Tr240x4	181	30	189	*	22344EMKD1 ;AH 2344	240	277	388	440	5	13.5	HN48
	Tr260x4	116	21	123	*	23048EMKD1 ;AH 3048	253	267	329	347	3	8.75	HNL52
220	Tr250x4	138	20	153	*	24048EMK30D1 ;AH 24048H	253	264	322	347	3	8.98	HN50
	Tr260x4	154	25	161	*	23148EMKD1 ;AH 3148	257	276	356	383	4	12	HN52
	Tr260x4	180	20	195	*	24148EMK30D1 ;AH 24148H	257	270	344	383	4	12.5	HN52
	Tr260x4	144	21	150	*	22248EMKD1 ;AH 2248	257	288	383	423	4	11.1	HN52
	Tr260x4	189	30	197	*	23248EMKD1 ;AH 2348	257	284	372	423	4	15.5	HN52
	Tr260x4	189	30	197	*	22348EMKD1 ;AH 2348	260	299	421	480	5	15.5	HN52
240	Tr280x4	128	23	135	*	23052EMKD1 ;AH 3052	275	291	366	385	4	10.7	HNL56
	Tr270x4	162	22	178	*	24052EMK30D1 ;AH 24052	275	286	354	385	4	11.8	HN54
	Tr290x4	172	26	179	*	23152EMKD1 ;AH 3152	277	302	380	423	4	16.2	HN58
	Tr280x4	202	22	218	*	24152EMK30D1 ;AH 24152H	277	295	371	423	4	15.4	HN56
	Tr290x4	155	23	161	*	22252EMKD1 ;AH 2252	280	312	415	460	5	14	HN58
	Tr290x4	205	30	213	*	23252EMKD1 ;AH 2352	280	310	405	460	5	19.6	HN58
260	Tr290x4	205	30	213	*	22352EMKD1 ;AH 2352	286	324	458	514	6	19.6	HN58
	Tr300x4	131	24	139	*	23056EMKD1 ;AH 3056	295	310	386	405	4	12	HNL60
	Tr290x4	162	22	179	*	24056EMK30D1 ;AH 24056H	295	306	376	405	4	12.8	HN58
Tr310x5	175	28	183	*	23156EMKD1 ;AH 3156	300	322	403	440	5	17.5	HN62	

1) Standard thread shapes and dimensions are as per JIS B 0206 (metric trapezoidal screw thread).
 2) Indicates reference dimensions before withdrawal sleeves are attached.
 3) Bearing numbers marked "*" designate ULTAGE Series.
 4) Withdrawal sleeve numbers appended with the suffix "H" signify the high pressure oil (hydraulic) design.
 5) Indicates withdrawal sleeve mass.
 6) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.
 Note: Refer to pages B-228 to B-231 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves



(For spherical roller bearings)



d₁ 260 ~ 360mm

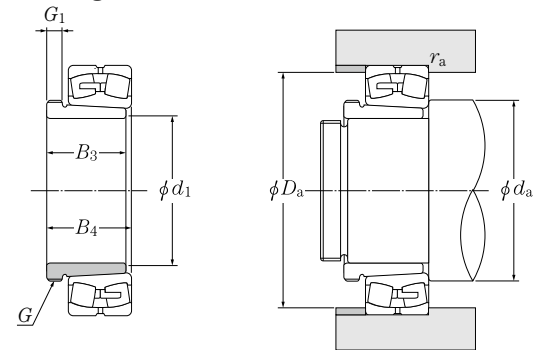
d ₁	Boundary dimensions mm				Numbers ³⁾⁴⁾	Installation-related dimensions					Mass ⁵⁾ kg	Applied nut number Bearing number ⁶⁾
	Thread nominal dimension ¹⁾ G	B ₃	G ₁	B ₄ ²⁾		Bearing	Withdrawal sleeve	d _a mm		D _a		
							Min.	Max.	Min.	Max.	Max. (approx.)	
260	Tr300x4	202	22	219	* 24156EMK30D1 ;AH 24156H	300	316	394	440	5	16.3	HN60
	Tr310x5	155	24	163	* 22256EMKD1 ;AH 2256	300	333	437	480	5	15.2	HN62
	Tr310x5	212	30	220	* 23256EMKD1 ;AH 2356	300	331	426	480	5	21.6	HN62
	Tr310x5	212	30	220	* 22356EMKD1 ;AH 2356	306	349	489	554	6	21.6	HN62
280	Tr320x5	145	26	153	* 23060EMKD1 ;AH 3060	315	338	413	445	4	14.4	HNL64
	Tr310x5	184	24	202	* 24060EMK30D1 ;AH 24060H	315	332	401	445	4	15.5	HN62
	Tr330x5	192	30	200	* 23160EMKD1 ;AH 3160	320	345	436	480	5	20.8	HN66
	Tr320x5	224	24	242	* 24160EMK30D1 ;AH 24160H	320	340	425	480	5	19.5	HN64
	Tr330x5	170	26	178	* 22260EMKD1 ;AH 2260	320	358	469	520	5	18.1	HN66
Tr330x5	228	34	236	* 23260EMKD1 ;AH 3260	320	352	461	520	5	26	HN66	
300	Tr345x5	149	27	157	* 23064EMKD1 ;AH 3064	335	360	433	465	4	16	HNL69
	Tr340x5	184	24	202	* 24064EMK30D1 ;AH 24064H	335	352	423	465	4	16.6	HN68
	Tr350x5	209	31	217	* 23164EMKD1 ;AH 3164	340	373	468	520	5	24.5	HN70
	Tr340x5	242	24	260	* 24164EMK30D1 ;AH 24164H	340	363	457	520	5	21.4	HN68
	Tr350x5	180	27	190	* 22264EMKD1 ;AH 2264	340	383	510	560	5	20.2	HN70
	Tr350x5	246	36	254	* 23264EMKD1 ;AH 3264	340	376	493	560	5	30.6	HN70
320	Tr365x5	162	28	171	* 23068EMKD1 ;AH 3068	358	384	466	502	5	19.5	HNL73
	Tr360x5	206	26	225	* 24068EMK30D1 ;AH 24068H	358	377	456	502	5	21.7	HNL72
	Tr370x5	225	33	234	* 23168EMKD1 ;AH 3168	360	393	500	560	5	29	HN74
	Tr360x5	269	26	288	* 24168EMK30D1 ;AH 24168H	360	385	486	560	5	27.1	HNL72
340	Tr385x5	167	30	176	* 23072EMKD1 ;AH 3072	378	405	488	522	5	21	HNL77
	Tr380x5	206	26	226	* 24072EMK30D1 ;AH 24072H	378	398	478	522	5	22.7	HNL76
	Tr400x5	229	35	238	23172BK ;AH 3172	382	417	520	578	5	33	HN80
	Tr380x5	269	26	289	24172BK30 ;AH 24172H	382	414	507	578	5	29.6	HNL76
360	Tr410x5	170	31	180	* 23076EMKD1 ;AH 3076	398	425	509	542	5	23.2	HNL82
	Tr400x5	208	28	228	* 24076EMK30D1 ;AH 24076H	398	420	499	542	5	23.7	HNL80
	Tr420x5	232	36	242	23176BK ;AH 3176	402	436	540	598	5	35.7	HN84
	Tr400x5	271	28	291	24176BK30 ;AH 24176H	402	431	529	598	5	31.3	HNL80

1) Standard thread shapes and dimensions are as per JIS B 0216 (metric trapezoidal screw thread).
 2) Indicates reference dimensions before withdrawal sleeves are attached.
 3) Bearing numbers marked "*" designate ULTAGE Series.
 4) Withdrawal sleeve numbers appended with the suffix "H" signify the high pressure oil (hydraulic) design.
 5) Indicates withdrawal sleeve mass.
 6) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.
 Note: Refer to pages B-230 to B-233 for bearing dimensions, rated loads, and mass.

Withdrawal Sleeves



(For spherical roller bearings)



d₁ 380 ~ 460mm

d ₁	Boundary dimensions mm				Numbers ³⁾	Installation-related dimensions					Mass ⁴⁾ kg	Applied nut number Bearing number ⁵⁾
	Thread nominal dimension ¹⁾ G	B ₃	G ₁	B ₄ ²⁾		Bearing	Withdrawal sleeve	d _a mm		D _a		
							Min.	Max.	Min.	Max.	Max. (approx.)	
380	Tr430x5	183	33	193	23080BK ;AH 3080	422	451	542	578	5	27.3	HNL86
	Tr420x5	228	28	248	24080BK30 ;AH 24080H	422	446	528	578	5	27.1	HNL84
	Tr440x5	240	38	250	23180BK ;AH 3180	428	458	568	622	6	39.5	HN88
	Tr420x5	278	28	298	24180BK30 ;AH 24180H	428	452	552	622	6	34.4	HNL84
400	Tr450x5	186	34	196	23084BK ;AH 3084	442	471	562	598	5	29	HNL90
	Tr440x5	230	30	252	24084BK30 ;AH 24084H	442	465	551	598	5	29	HNL88
	Tr460x5	266	40	276	23184BK ;AH 3184	448	488	611	672	6	46.5	HN92
	Tr440x5	310	30	332	24184BK30 ;AH 24184H	448	477	592	672	6	40.3	HNL88
420	Tr470x5	194	35	205	23088BK ;AHX 3088	468	490	585	622	6	32	HNL94
	Tr460x5	242	30	264	24088BK30 ;AH 24088H	468	485	576	622	6	31.9	HNL92
	Tr480x5	270	42	281	23188BK ;AHX 3188	468	504	627	692	6	49.8	HN96
	Tr460x5	310	30	332	24188BK30 ;AH 24188H	468	498	614	692	6	42.3	HN92
440	Tr490x5	202	37	213	23092BK ;AHX 3092	488	512	613	652	6	35.2	HNL98
	Tr510x6	285	43	296	23192BK ;AHX 3192	496	534	660	724	7.5	57.9	HN102
	Tr480x5	332	32	355	24192BK30 ;AH 24192H	496	523	645	724	7.5	47.4	HNL96
460	Tr520x6	205	38	217	23096BK ;AHX 3096	508	532	633	672	6	39.2	HNL104
	Tr530x6	295	45	307	23196BK ;AHX 3196	516	554	687	754	7.5	63.1	HN106

1) Standard thread shapes and dimensions are as per JIS B 0216 (metric trapezoidal screw thread).
 2) Indicates reference dimensions before withdrawal sleeves are attached.
 3) Withdrawal sleeve numbers appended with the suffix "H" signify the high pressure oil (hydraulic) design.
 4) Indicates withdrawal sleeve mass.
 5) Indicates the number of nuts to be used at the time of disassembly. Refer to pages D-2 to D-10 for nut dimensions.
 Note: Refer to pages B-232 to B-235 for bearing dimensions, rated loads, and mass.