# AVF234S: 2000N Actuator

With analog SUT positioner (analogue I/O signals) and spring return

0-99.70.07-A



## **TECHNICAL DESCRIPTION**

Power supply 230 V with modules or direct connection for 24 V~ or 24 V=; continuous activation also permissible at 230 V Two-part housing made of fire-retardant yellow plastic and seals to IP66

. Maintenance-free gearbox of sintered steel, gearbox plate of steel.

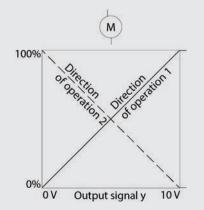
Patented actuator-valve coupling.

Mounting column made of stainless steel; mounting bracket (for fitting the valve) of aluminium

Electrical connections (max. 2.5 mm<sup>2</sup>) with screw terminals.

Three pre-scored cable inlets for M20×1.5 (2×) and M16×1.5.

Installation position: vertically upright to horizontal, but not upside down unless protected from dripping water.



Subject to change without notice.

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#### AREAS OF USE

For use with two or three-way control valves. For controllers with continuous output (0...10 V or 4...20 mA) or switching output (2-point or 3-point control). For applications where a fail-safe function is required.

#### HOW ENERGY EFFICIENCY IS IMPROVED

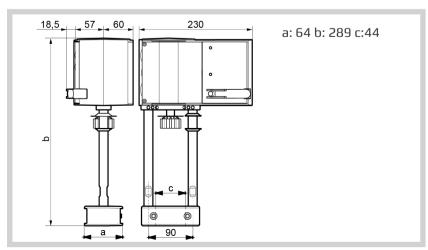
Automatic adaptation to valve, precision control and high energy efficiency with minimal operating noise.

#### **FEATURES**

- Actuator with spring return action and pushing force of at least 2000 N with actuator extending or retracting spindle versions.
- Stepping motor with SUT (Superior Universal Technology) electronic control unit and electronic load-dependent cut-off
- Automatic detection of control signal applied (continuous or switching), indicated by two LEDs
- The type of characteristic (linear, quadratic or equal-percentage) can be set on the actuator
- Automatically adapts to valve stroke between 8 and 49 mm; captive even in the event of a power failure
- Direction of travel can be selected via screw terminals when making electrical connection or remotely
- Coding switches for selecting the characteristic and the running time (2, 4 or 6 s/mm)
- Lever for external manual adjustment, with motor cut-off, and for triggering a re-initialisation
- Easy assembly with valve; spindle is connected automatically when control voltage is applied
- The availability of numerous adaptors enables the actuator to be fitted to third-party valves

Туре	Positioning time (s/mm)	<b>Nominal stroke</b> (mm)
AVF2345K008 Actuator spindle normally retracted AVF2345K009 Actuator spindle normally extended	2/4/2006	49

### **DIMENSION DRAWING**





# **TECHNICAL DATA**

Туре	<b>Run time</b> s/mm	<b>Stroke</b> mm	<b>Pushing force</b> N	Power suply <sup>1)</sup>	<b>Weight</b> kg
<b>AVM 2345 K002</b> AVF 2345 K009	2/4/2006	849	2000	24 V~/=	5.6
<b>Positioner:</b> <sup>1)</sup> Control signal 1 Control signal 2 Position feedback signal	010 V, $R_i > 100 kΩ$ 420 mA, $R_i = 50 kΩ$ 010 V, load > 2.5 kΩ (Optional: 4-20mA)		Starting point U <sub>o</sub> Control span ΔU Switching range Xsh		0 or 10 10 V 300 mV
Power supply with accessories	24 V~ ±20 %, 5060 Hz 24 V= ±15% 230 V~ ±15%, 5060 Hz		Degree of protection Protection class		IP 66 (EN 60529) III (IEC 60730)
Power consuption Stroke	10 W 18 VA <sup>2)</sup> 849 mm		Response time for 3- Manual and wiring dia		200 ms 99.70.02.02
Number of spring returns Spring return time <sup>3)</sup> Max. temperature of medium Permitted ambient temperature Permitted ambient humidity	>40.000 1530s 130 °C (Option 240°C) <sup>4)</sup> –1055 °C < 95% rh without condens	ation	Dimension drawing Fitting instructions Material declaration	91011	M10356 99.70.02 MD 51.377

1) Also for 2-point or 3-point depending on the connection for 24 V $\sim$ 

2) Design the transformers for this value, otherwise functional faults may occur.

3) The return time corresponds to a stroke of 14 to 40mm and does not depend on the set run time
4) If the temperature of the medium is higher (from 130 °C to 240 °C), an adaptor is required (see accessories)

**CE conformity** EMC Directive 2004/108/EC EN 61000-6-2 \*)

Low-Voltage Directive 2006/95/EC EN 60730-1 EN 60730-2-14 Over-voltage category III Degree of pollution III

#### ACCESSORIES

EN 61000-6-4

Туре	Description
1-0152285	<b>Temperature adaptor</b> for media temperature > 130 °C 240 °C
1-0152287	<b>Potentiometer 1000 Ω</b> , 1 W, 24 V; installation as per MV 505894
1-0152289	<b>Auxiliary change-over contacts</b> (2 pcs. each) 12250 V Infinitely variable, min. 100 mA and 12 V, additional load 6(2) A, MV 505866
1-0152281	<b>230 V Module, plug-in type</b> , for 2-/3-point and continuous activation, additional power 2 VA 230 V 15% power supply, MV 505901
1-0152627	<b>4-20 mA Position feedback signal</b> , for 24VAC/DC, output load resistor max. 600 ohm Accuracy +/- 0,25% of full range
1-0147655	Cable gland M20×1.5 IP68
1-0145537	Cable gland M16×1.5 IP68